AUTOMOTIVE
LOW VOC TRUCK BED COATING

DESCRIPTION AND USES

Rust-Oleum® Truck Bed Coating is designed for recoating and restoring worn, unfinished or previously finished metal truck beds. When used with the Rust-Oleum® Truck Bed Applicator Kit (sold separately), this easy to apply black polymer coating helps prevent truck bed damage caused by scratches, rust, and weather, and enhances your vehicle's appearance. Rust-Oleum® Auto Truck Bed Coating is fast drying and creates a textured finish that forms to the contours of truck beds and other areas to cover evenly and protect the entire surface without the need for a primer. It is suitable for use on properly prepared surfaces to create a textured protective coating on running boards, bedrails, and more. Rust-Oleum® Truck Bed Coating is ideal for use on metal truck beds and other metal automotive surfaces. Not for use on surfaces that will come in direct contact with heat or high temperatures such as mufflers, exhaust components, etc.

PRODUCTS

260069	Truck Bed Quart
260066	Truck Bed Gallon

PAINTING APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 55°F (13°C) and 90°F (32°C) and humidity is below 85% to ensure proper drying. Do not use on surfaces that will be exposed to rain or moisture within 24 hours after application.

SURFACE PREPARATION

Bare Metal or Sound Rust Surfaces - Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. For proper adhesion, sand the entire surface to be coated with the scuff pad included in the Rust-Oleum® Truck Bed Applicator Kit (sold separately) or with 120-220 grit sandpaper and then remove all sanding dust with a clean cloth. Protect and mask off all surrounding areas to prevent paint splatter. For best results, spot prime bare and rusted surfaces.

PRODUCT APPLICATION (cont.)

Previously Painted/Coated Surfaces - Use a wire brush to remove any loose or peeling paint or coatings. Sand the surface with 120-220 grit sandpaper. Thoroughly clean the area with detergent and water, rinse and then allow to dry thoroughly before applying Truck Bed Coating.

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.eps.gov/lead.

APPLICATION

Mix thoroughly to ensure any settled pigment is re-dispersed. Rust-Oleum® Truck Bed Coating is ready to use. Do not thin or tint. For best results, apply Truck Bed Coating with Rust-Oleum® Truck Bed Applicator Kit (sold separately) and follow all directions accordingly or apply using a high quality solvent resistant foam roller. For maximum durability, apply 2 coats at the recommended coverage rate of 140-160 sq.ft./gal. The first coat will dry to touch in 1-2 hours. Apply the second coat after 2 hours. A minimum dry time of 24 hours should be allowed before resuming normal use of the truck bed or other areas where the Truck Bed Coating has been applied.

DRY TIME

Allow a minimum of 24 hours before placing objects in the truck bed or allowing surface contact with areas coated with Truck Bed Coating.

CLEAN-UP

Clean tools and equipment with Acetone immediately after use. Clean dried product with Acetone. Clean up overspray, drips, or spatters with Acetone IMMEDIATELY as dried product is very difficult to remove. Properly dispose of all soiled rags and protect unused product from freezing.

Form: CS1922
Rev.: 011013

TECHNICAL DATA

AUTOMOTIVE LOW VOC TRUCK BED COATING

PHYSICAL PROPERTIES

		LOW VOC TRUCK BED COATING
Resin Type		Alkyd modified acrylic
Pigment Type		Carbon Black
Solvents		Aromatic hydrocarbons and glycol ether
Fill Weight	**Per Gallon**	8.50 lbs./gal.
	Per Liter	1.02 kg
Solids	**By Weight**	39.4%
	By Volume	29.9%
Volatile Organic Compounds		617 g/l (5.15 lbs./gal.)
Recommended Dry Film Thickness (DFT) Per Coat		1.5-2.5 mils (37.5-62.5µ)
Wet Film to Achieve DFT (unthinned material)		8-10 mils (200-250µ)
Theoretical Coverage at 1 mil DFT (25µ)		480 sq. ft./gal. (11.8 m^2/l)
Practical Coverage at Recommended DFT		140-160 sq. ft./gal. (3.4-3.9 m^2/l) 35-40 sq. ft./qt. (0.85-1.0 m^2/l)
Dry Times at 77°F (25°C) and 50% Rel. Hum.	**Touch**	1-2 hours
	Recoat	After 2 hours
	Full Cure	24 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Safety Information	**Flash Point**	52°F (11°C)
	Warning!	**FOR ADDITIONAL INFORMATION, SEE MSDS.**

RUST-OLEUM BRANDS

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