

SAFETY DATA SHEET

SRA Soldering Products

DATE REVISED: January 1, 2015

Product Name: SRA Rosin Flux Pen #99-20

Manufacturer: SRA Soldering Products, 25 Walpole Park S. STE 4 Walpole, MA 02081

Emergency Phone Number: 1-800-535-5353 (INFOTREC)

Other Information Calls: (508) 668-6044

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 2 FLAMMABILITY = 3 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: SRA Rosin Flux Pen

Chemical Family: Mildly Activated Rosin Flux, Type RMA

CAS Number: NA

Chemical Name: NA

Formula: See below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:

Classification (CLP): NA

Label Elements (CLP): NA



Risk Phrases: R11, R36, R67

Safety Phrases: S2, S7, S16, S24/25, S-26

See section XVI for full text description of S and R phrases

Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

Components	CAS Number	%	OSHA PEL	H Phrases
Isopropanol	67-63-0	70-85	400 PPM	H225, H302, H305, H320, H332, H336
Methanol	67-56-1	8-15	200PPM	H225, H301, H311, H331, H370
Mineral Spirits	8032-32-4	10-15	500PPM	H225, H304, H340, H350
C-tab	57-09-0	0.1-1.5	NA	NA

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION IV – FIRST AID MEASURES

Inhalation: Remove to fresh air
Eyes: Flush with water for fifteen (15) Minutes. Call physician.
Skin: Wash thoroughly with water.
Ingestion: If patient is fully conscious, give large amounts of water. Obtain medical attention immediately.

Most Important Symptoms and effects, both acute and delayed

Primary Routes of Entry into Body: Fume inhalation, ingestion, skin, and eyes.

Symptoms of Overexposure: Salivation, coughing, choking, chills, may cause weight loss, brittle bones, anemia, and stiff joints.

Medical Conditions Generally Aggravated by Exposure: Any weakness of the lungs, kidneys or liver will be aggravated.

Chemical Listed as Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): NA

ACGIH Threshold Limit Value (TLV): NA

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point (TCC): 12°C/53°F

Flammable Limits: Lower-2 Upper-12

Extinguishing Media: Dry chemical, CO₂

Auto Ignition Temperature: 398.9°C/750°F

Special Fire Fighting Procedures: Wear protective clothing, including NIOSH approved self-contained breathing apparatus

Unusual Fire and Explosion Hazards: Flammable, do not mix with strong oxidizing or dehydrating agents. Do not store in presence of oxidizing agents.

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: Absorb with sawdust and remove in accordance to EPA regulations.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in plastic containers in cool area. Do not store in glass containers.

Handling Precautions: Safe precautionary practices.

Other Precautions: Keep away from electrical sparks, heat, open flame or oxidizing agents

SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved respirator.

Ventilation: Yes

Mechanical (General): Explosion proof

Local Exhaust: Yes

Protective Gloves: Recommended, NIOSH approved

Other Protective Clothing or Equipment: Rubber apron is recommended.

Eye Protection: Safety Glasses

Regulatory Information: The chemical components are listed on TSCA and DSL inventory. See composition section ii for CAS numbers.

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: 82.3°C/180.1°F

Specific Gravity (Water = 1): 0.850

Vapor Pressure (mm Hg): 33

Percent Volatile by Volume: 80%

Vapor Density (Air = 1): 2.07

Evaporation Rate (Butyl Acetate = 1): 2.88

Melting Point: -88.5°C/-127.3°F

Solubility in Water: Unlimited

Reactivity in Water: None

Appearance and Odor: Brown liquid, alcohol odor

SECTION X - STABILITY AND REACTIVITY

Stability: Product is stable **(Conditions to Avoid):** Avoid heat sparks and open flames

Incompatibility: Strong oxidizers.

Hazardous Decomposition Products: CO.

Hazardous Polymerization: NA

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data

- 1) **Oral:** LD-50 (rat): Not available
- 2) **Inhalation:** LC-50 (rat): Not available
- 3) **Dermal:** LD-50 (rabbit): Not available
- 4) **Skin Irritation:** (rabbit): Not available

Chronic Toxicity Data

- 1) **Repeated Skin Application:** (rat): Not available
- 2) **Eye Irritation:** (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XIV- TRANSPORTATION

Not Regulated

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA

Carcinogenicity Classification: (Components Present at 0.1% or More)

International Agency for Research on Cancer (IARC): NA

American Conference of Governmental Industrial Hygienists (ACGIH): NA

National Toxicology Program (NTP): NA

Occupational Safety and Health Administration (OSHA): NA

All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements.

This product is RoHS compliant.

SECTION XVI - OTHER INFORMATION

The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by codes in the SDS are as follows:

R11	Highly flammable
R36	Irritating to eyes
R67	Irritating to respiratory system
S-2	Keep out of the reach of children
S-7	Keep container tightly closed
S-16	Keep away from sources of ignition - No smoking
S-24/25	Avoid contact with skin and eyes
S-26	In case of eye contact, rinse thoroughly and get medical attention
H225	Highly flammable liquid and vapor
H301	Toxic if swallowed
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H305	May be harmful if swallowed and enters airways
H311	Toxic in contact with skin
H320	Causes eye irritation
H331	Toxic if inhaled
H332	Harmful if inhaled
H340	May cause genetic defects
H350	May cause cancer
H370	Causes damage to organs
P201	Obtain special instructions before use

- P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking
- P233 Keep container tightly closed
- P240 Ground/Bond container and receiving equipment
- P241 Use explosion-proof electrical/ventilating/lighting/.../equipment
- P242 Use only non-sparking tools
- P243 Take precautionary measure against static discharge
- P260 Do not breathe dust/fume/gas/mist/vapors/spray
- P264 Wash ... thoroughly after handling
- P270 Do not eat, drink or smoke when using this product
- P271 Use only outdoors or in a well-ventilated area
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
- P308+P313 IF exposed or concerned: Get medical advice/attention
- P331 Do NOT induce vomiting
- P303+361+353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- P501 Dispose of contents/container to...

Further information:

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