

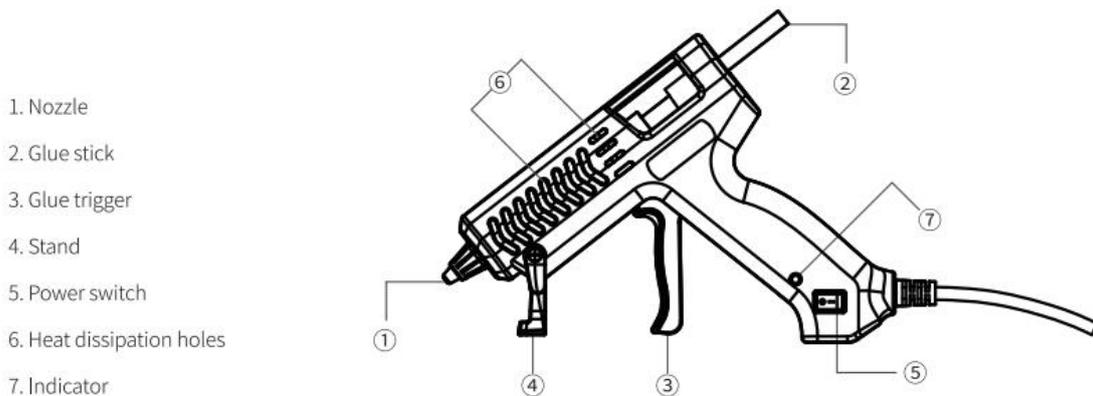
# QUICK START GUIDE

## Intended Use

The glue gun is intended for solvent-free gluing of materials such as paper, cardboard, cork, wood, leather, textiles, foam materials, plastic (except PE, PP, PTFE, Styrofoam and plasticised PVC), ceramics, porcelain, metal, glass and stone.

## Assembly

The glue gun is intended for the quick gluing of clean, dry and grease-free materials with glue heated to its melting point.



## Use

### ► PREPARATIONS FOR GLUING

The object surface to be glued must be clean, dry and free of grease. Clean the surface before gluing. **DO NOT USE INFLAMMABLE SOLVENTS FOR CLEANING!** Keep the ambient temperature and the work pieces to be glued in the range of +5°C to +50°C. Heat the surface of low temperature objects (e.g. steel) for better adhesion.

### ► SWITCH ON AND OFF:

- Insert the plug into a standard electrical socket (check the power rating of the product).
- Turn on the power switch and it will start to heat up, wait a bout 3-5 minutes for preheating.
- Turn off the power switch and pull down the plug. Please wait the product to cool completely before storing, otherwise, the hot nozzle may cause damage.

### ► GLUING

- The glue gun needs to be preheated for about 5 minutes. Insert the glue stick and press the glue trigger .
- Squeeze trigger to apply glue onto working surface.
- Apply parts together.

• Press the materials you wish to glue together against each other for around 10 to 30 seconds immediately after applying the adhesive. It is still possible to correct the bonding location at this point.

## Maintenance and Cleaning

► Warning! Switch the glue gun off before commencing maintenance and cleaning work.

► Keep the glue gun clean to ensure effective, safe operation.

After the adhesive has hardened, you can remove it with a blunt object. Do not use solvents when cleaning. If necessary, the bonding locations can be unstuck again by applying heat.

An inserted glue stick must not be removed from the rear of the glue gun. This is to prevent damage to the glue gun.

## Errors – causes and corrective measures

Glue stick is not being conveyed.	Glue stick has been used up	Insert a new glue stick
	Glue stick diameter is too large or too small	Only use recommended original glue sticks
	Glue stick is too short	Only use recommended original glue sticks Insert another glue stick
Glue stick falls out of the glue gun.	Glue stick diameter too small	Only use recommended original glue sticks
Adhesive continues to flow or drip for a long time after feed is stopped.	Melting point of glue stick is too low	Only use recommended original glue sticks
Glue gun drips constantly without any pressure being applied to the feed trigger.	Melting point of glue stick is too low	Only use recommended original glue sticks
Feed is blocked by glue leaking from the rear of the glue stick.	Glue stick diameter is too small <i>and/or</i> melting point of glue stick is too low	Only use recommended original glue sticks
Bond becomes unstuck after it cools.	Bonding surface is greasy or too smooth	Remove the grease from the bonding surface or roughen it a little
	Bonding surface is dusty	Clean the bonding surface
	Work piece material is not suitable	Hot melt adhesive is not suitable, use special adhesive

► If you have any problems during use, please contact us with this email [support@tilswall.com](mailto:support@tilswall.com), we will help you solve it as soon as possible, your good experience is our lifelong pursuit.