

Work Schedule of Menus

Menu	Color	Loaf Size	Max delay start time (hour)	Total work time (hour)	preheat 77°F (25°C)	Stir 1	Rest	Stir 2	95°F (35°C) +/-41°F (5°C) Ferment 1	acid	95°F (35°C) +/-41°F (5°C) Ferment 2	shape	95°F (35°C) +/-41°F (5°C) Ferment 3	Bake	Temperature(°C)	Temperature(°F)	warming to dispense fruit	keep warm													
1.soft bread	light	1.0LB	15:00:00	3:06		0:07:00	0:01:00	0:25:00	0:58:00	0:00:00	0:00:00	0:00:25	0:50:00	0:45	105.00	221	2:38	1:00													
		1.5LB		3:11										0:50			2:43														
		2.0LB		3:16										0:55			2:48														
	medium	1.0LB		3:06										0:45			2:38														
		1.5LB		3:11										0:50			2:43														
		2.0LB		3:16										0:55			2:48														
	dark	1.0LB		3:06										0:45			2:38														
		1.5LB		3:11										0:50			2:43														
		2.0LB		3:16										0:55			2:48														
2. Sweet bread	light	1.0LB	15:00:00	2:54		0:06:00	0:01:00	0:24:00	0:50:00	0:00:00	0:00:00	0:00:25	0:45:00	0:48	102.00	216	2:28	1:00													
		1.5LB		2:59										0:53			2:33														
		2.0LB		3:04										0:58			2:38														
	medium	1.0LB		2:54										0:48			2:28														
		1.5LB		2:59										0:53			2:33														
		2.0LB		3:04										0:58			2:38														
	dark	1.0LB		2:54										0:48			2:28														
		1.5LB		2:59										0:53			2:33														
		2.0LB		3:04										0:58			2:38														
3. Natrual sourdough	x	1.0LB	15:00:00	6:34		0:10:00	0:10:00	0:22:00	1:30:00	0:01:00	1:00:00	0:00:35	2:30:25	0:50	105.00	221.00	5:57	1:00													
		1.5LB		6:44										1:00			6:07														
		2.0LB		6:49										1:05			6:12														
4. French	light	1.0LB		15:00:00										3:09					0:05:00	0:05:00	0:22:00	0:58:00	0:01:00	0:00:00	0:00:25	0:49:35	0:48	115.00	239	2:42	1:00
		1.5LB												3:19													0:58			2:52	
		2.0LB												3:24													1:03			2:57	
	medium	1.0LB												3:09													0:48			2:42	
		1.5LB												3:19													0:58			2:52	
		2.0LB												3:24													1:03			2:57	
	dark	1.0LB	3:09		0:48	2:42																									
		1.5LB	3:19		0:58	2:52																									
		2.0LB	3:24		1:03	2:57																									
5. Whole-wheat	light	1.0LB	15:00:00	3:08		0:05:00	0:03:00	0:25:00	0:50:00	0:00:00	0:00:00	0:00:25	0:49:35	0:55	105.00	221	2:40	1:00													
		1.5LB		3:18										1:05			2:50														
		2.0LB		3:23										1:10			2:55														
	medium	1.0LB		3:08										0:55			2:40														
		1.5LB		3:18										1:05			2:50														
		2.0LB		3:23										1:10			2:55														
	dark	1.0LB		3:08										0:55			2:40														
		1.5LB		3:18										1:05			2:50														
		2.0LB		3:23										1:10			2:55														
6.Quick	light	1.0LB	15:00:00	1:33	Stirring, fermentation and temperature are controlled at 42 ° C	0:03:00	0:00:00	0:17:00	0:00:00	0:00:00	0:00:00	0:00:00	0:28:00	0:45	110.00	230	1:18	1:00													
		1.5LB		1:38										0:50			1:23														
		2.0LB		1:43										0:55			1:28														
	medium	1.0LB		1:33										0:45			1:18														
		1.5LB		1:38										0:50			1:23														
		2.0LB		1:43										0:55			1:28														
	dark	1.0LB		1:33										0:45			1:18														
		1.5LB		1:38										0:50			1:23														
		2.0LB		1:43										0:55			1:28														
7.Sugar-free	light	1.0LB	15:00:00	3:04		0:05:00	0:02:00	0:20:00	0:58:00	0:01:00	0:00:00	0:00:25	0:49:35	0:48	105.00	221	2:42	1:00													
		1.5LB		3:11										0:55			2:49														
		2.0LB		3:18										1:02			2:56														
	medium	1.0LB		3:04										0:48			2:42														
		1.5LB		3:11										0:55			2:49														
		2.0LB		3:18										1:02			2:56														
	dark	1.0LB		3:04										0:48			2:42														
		1.5LB		3:11										0:55			2:49														
		2.0LB		3:18										1:02			2:56														
8.Multigrain	light	1.0LB	15:00:00	3:00		0:05:00	0:02:00	0:22:00	0:48:00	0:01:00	0:00:00	0:00:25	0:53:35	0:48	105.00	221	2:36	1:00													
		1.5LB		3:07										0:55			2:43														
		2.0LB		3:14										1:02			2:50														
	medium	1.0LB		3:00										0:48			2:36														
		1.5LB		3:07										0:55			2:43														
		2.0LB		3:14										1:02			2:50														
	dark	1.0LB		3:00										0:48			2:36														
		1.5LB		3:07										0:55			2:43														
		2.0LB		3:14										1:02			2:50														
9.Milky loaf	light	1.0LB	15:00:00	2:59		0:03:00	0:01:00	0:24:00	0:48:00	0:01:00	0:00:00	0:00:25	0:53:35	0:48	105.00	221	2:36	1:00													
		1.5LB		3:06										0:55			2:43														
		2.0LB		3:13										1:02			2:50														
	medium	1.0LB		2:59										0:48			2:36														
		1.5LB		3:06										0:55			2:43														
		2.0LB		3:13										1:02			2:50														
	dark	1.0LB		2:59										0:48			2:36														
		1.5LB		3:06										0:55			2:43														
		2.0LB		3:13										1:02			2:50														
10.cake	light	2.0LB	x	1:33:00		0:05:00	0:00:00	0:18:00	0:00:00	0:00:00	0:00:00	0:00:00	0:00:00	1:10.00	101.00	213.80	x	x													
	medium	1:04.00												219.20																	
	dark	1:07.00												224.60																	
11.Raw dough	x	x	15:00:00	0:23:00		0:03:00	x	0:20:00	x	x	x	x	x				x	x													
12. LEAVEN DOUGH	x	x	15:00:00	1:24:00		0:03:00	0:00:00	0:20:00	x	x	0:50:00	0:01:00	0:10:00	x			1:06	x													
13.JAM	x	x	x	1:05:00		x	x	0:05:00	x	x	x	x	0:10:00	0:50:00	105.00	221	x	x													
14.BAKE	light	x	x																												
	medium	x																	105	221											
	dark	x																	115	239											
15.Yogurt	x	x	x																												
																			123	253.4											
																			36	96.8											
16 Glutenfree	light	1.0LB	15:00:00	2:43		0:05:00	0:03:00	0:20:00	0:10:00	0:00:00	0:30:00	0:00:30	0:59:30	0:35	123°C	253.4°F	2:20	1:00													
		1.5LB		2:48										0:40			2:25														
		2.0LB		2:53										0:45			2:30														
	medium	1.0LB		2:43										0:35			2:20														
		1.5LB		2:48										0:40			2:25														
		2.0LB		2:53										0:45			2:30														
	dark	1.0LB		2:43										0:35			2:20														
		1.5LB		2:48										0:40			2:25														
		2.0LB		2:53										0:45			2:30														
17.Ferment	x	x	x																												