

HIGH TEMPERATURE EPOXY

832HT-PART A

# Safety Data Sheet

## Section 1: Identification

### Product Identifier and Other Means of Identification

**Product Name:** High Temperature Epoxy: Encapsulating and Potting Compound

**SDS Code:** 832HT-Part A

**Related Part #** 832HT-375ML, 832HT-3L, 832HT-60L

### Recommended Use and Restriction on Use

**Use:** Epoxy resin for use with hardeners to pot devices or encapsulate components

**Uses Advised Against:** Not for use as a spray coating

### Details of Manufacturer or Importer

#### Manufacturer

MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA

MG Chemicals (Head Office)  
9347-193 Street  
Surrey, British Columbia V4N 4E7  
CANADA

**☎** +1-800-340-0772

**FAX** +1-800-340-0773

**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)

**WEB** [www.mgchemicals.com](http://www.mgchemicals.com)

**☎** +1-905-331-1396

**FAX** +1-905-331-2682

**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)

**E-MAIL** (Competent Person): [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number

**For hazardous material incidents ONLY**—leaks, spills, fires, exposures or accidents

USA or CANADA: Call CHEMTREC ☎: **+1-800-424-9300**

**For emergencies involving dangerous goods;** Collect 24/7

CANADA: Call CANUTEC ☎: **+1-613-996-6666** or **\*666** on cellular phones

**HIGH TEMPERATURE EPOXY**
**832HT-PART A**
**Section 2: Hazard(s) Identification**
**Classification of Hazardous Chemical**
**GHS Categories**

| Criteria                             |         | Category | Signal Word | Pictograms  |
|--------------------------------------|---------|----------|-------------|-------------|
| Sensitization                        | Skin    | 1        | Warning     | Exclamation |
| Eye Irritation                       |         | 2        | Warning     | Exclamation |
| Skin Irritation                      |         | 2        | Warning     | Exclamation |
| Hazardous to the Aquatic Environment | Chronic | 2        | <i>none</i> | Environment |

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

**Label Elements**

|   |  |
|---|--|
| <b>Signal Word</b>  | <b>WARNING</b>   |
| <b>Pictograms</b>   | <b>Hazard Statements</b>   |
|  | H319: Causes serious eye irritation<br>H315: Causes skin irritation<br>H317: May cause an allergic skin reaction |
|  | H411: Toxic to aquatic life with long lasting effects  |
| <b>Prevention</b>   | <b>Precautionary Statements</b>  |
| P102  | Keep out of reach of children.   |
| P261  | Avoid breathing fumes/vapors.  |
| P280  | Wear protective gloves/eye protection/face protection.   |
| P272  | Contaminated work clothing should not be allowed out of the workplace.   |
| P264  | Wash hands thoroughly after handling.  |
| P273  | Avoid release to the environment.  |

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*Continued...*

| Response           | Precautionary Statements   |
|--------------------|--|
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P337 + P313        | If eye irritation persists: Get medical advice/attention.  |
| P302 + P352        | IF ON SKIN: Wash with plenty of water.   |
| P332 + P313        | If skin irritation or rash occurs: Get medical advice/attention.   |
| P362 + P364        | Take off contaminated clothing and wash it before reuse.   |
| P391               | Collect spillage.  |
| Disposal           | Precautionary Statements   |
| P501               | Dispose of contents/container in accordance to local/regional/international regulations.   |

**Hazards Not Otherwise Classified**

| Other Criteria | Hazard Statements/Precautionary Statement | Signal Word | Pictograms |
|----------------|---|-------------|------------|
| None           | None                                      | None        | None       |

**Section 3: Composition/Information on Ingredients**

| CAS #      | Chemical Name                                 | %(weight) |
|------------|---|-----------|
| 28064-14-4 | phenyl glycidyl ether/ formaldehyde copolymer | 98%       |
| 25068-38-6 | bisphenol-A epoxy resin (reaction product)    | 1%        |
| 1333-86-4  | carbon black                                  | 0.4%      |

**Section 4: First-Aid Measures**

| Exposure Condition        | GHS Code/Symptoms/Precautionary Statements  |
|---------------------------|---|
| <b>IF IN EYES</b>         | P305 + P351 + P338, P337 + P313   |
| <b>Immediate Symptoms</b> | <i>redness, severe irritation, pain</i>   |
| <b>Response</b>           | Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.<br>If eye irritation persists: Get medical advice/attention. |

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**HIGH TEMPERATURE EPOXY****832HT-PART A***Continued...*

|                           |  |
|---------------------------|--|
| <b>IF ON SKIN</b>         | P302 + P352, P332 + P313, P362 + P364  |
| <b>Immediate Symptoms</b> | <i>redness, irritation, dry skin, allergic contact dermatitis</i>  |
| <b>Response</b>           | Wash with plenty of water.<br>If skin irritation or rash occurs: Get medical advice/attention.<br>Take off contaminated clothing and wash it before reuse. |
| <b>IF INHALED</b>         | P304 + P340  |
| <b>Immediate Symptoms</b> | <i>cough, irritation of the respiratory track</i>  |
| <b>Response</b>           | Remove person to fresh air and keep comfortable for breathing.   |
| <b>IF SWALLOWED</b>       | P301 + P330, P331  |
| <b>Immediate Symptoms</b> | <i>irritation</i>  |
| <b>Response</b>           | Rinse mouth. Do NOT induce vomiting.   |

**Section 5: Fire-Fighting Measures**

|                            |   |
|----------------------------|---|
| <b>Extinguishing Media</b> | Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.  |
| <b>Specific Hazards</b>    | Not flammable or combustible, but burns if involved in a fire.<br>Produces irritating smoke of unknown toxicity in fires.<br>Prevent fire-fighting wash from entering waterway or sewer system. |
| <b>Combustion Products</b> | Produces carbon oxides (CO,CO <sub>2</sub> ) and toxic fumes.   |
| <b>Fire-Fighter</b>        | Wear self-contained breathing apparatus and full fire-fighting turn-out gear.   |

**HIGH TEMPERATURE EPOXY****832HT-PART A****Section 6: Accidental Release Measures**

|                                  |   |
|----------------------------------|---|
| <b>Personal Protection</b>       | See personal protection recommendations in Section 8.   |
| <b>Precautions for Response</b>  | Avoid breathing fumes/vapors. Remove or keep away all sources of extreme heat or open flames.   |
| <b>Environmental Precautions</b> | Avoid releasing to the environment. Prevent spill from entering drains and waterways.   |
| <b>Containment Methods</b>       | Contain with inert and non-flammable absorbent (such as soil, sand, vermiculite).   |
| <b>Cleaning Methods</b>          | Collect liquid in a sealable, chemical-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash residue with a paper towel wetted with alcohol, ethyl lactate, or another suitable organic solvent; and place dirty towels in container. Use soap and water to remove the last traces of residue. |
| <b>Disposal Methods</b>          | Dispose of spill waste according to Section 13.   |

**Section 7: Handling and Storage**

|                   |  |
|-------------------|--|
| <b>Prevention</b> | Keep out of reach of children.<br>Avoid breathing fumes/vapors.<br>Avoid release to the environment.   |
| <b>Handling</b>   | Wear protective gloves/eye protection/face protection.<br>Contaminated work clothing should not be allowed out of the workplace.<br>Wash hands thoroughly after handling.<br>Collect spillage. |
| <b>Storage</b>    | Keep in a dry and clean area, away from incompatible substances.   |

**HIGH TEMPERATURE EPOXY**
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**Section 8: Exposure Controls/Personal Protection**
**Substances with Occupational Exposure Limit Values**

| Chemical Name              | Country         | Long Term Exposure Limits (PEL) | Short Term Exposure Limits (STEL) |
|----------------------------|-----------------|---------------------------------|-----------------------------------|
| carbon black <sup>a)</sup> | ACGIH           | 3.5 mg/m <sup>3</sup>           | Not established                   |
|                            | U.S.A. OSHA PEL | 3.5 mg/m <sup>3</sup>           | Not established                   |
|                            | Canada AB       | 3.5 mg/m <sup>3</sup>           | Not established                   |
|                            | Canada BC       | 3 mg/m <sup>3</sup>             | Not established                   |
|                            | Canada ON       | 3.5 mg/m <sup>3</sup>           | Not established                   |
|                            | Canada QC       | 3.5 mg/m <sup>3</sup>           | Not established                   |

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS<sup>2</sup> database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Respirable airborne particles

**Engineering Controls**
**Ventilation**

Keep airborne concentrations below the occupational exposure limits (OEL).

Because the carbon black is bound to the liquid mixture, it does not present an airborne hazard under normal use. Ensure adequate ventilation if the product is mechanically misted or aerosolized.

**Personal Protective Equipment**
**Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

**Recommendation:** Ensure that glasses have side shields for lateral protection.

**Skin Protection**

For likely contacts, use of protective butyl rubber or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

*Section continued on the next page*

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**Respiratory Protection** For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

**RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

### General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

### Section 9: Physical and Chemical Properties

|                                  |                      |                                  |                            |
|----------------------------------|----------------------|----------------------------------|----------------------------|
| <b>Physical State</b>            | Liquid               | <b>Lower Flammability Limit</b>  | Not available              |
| <b>Appearance</b>                | Black                | <b>Upper Flammability Limit</b>  | Not available              |
| <b>Odor</b>                      | Mild                 | <b>Vapor Pressure @20 °C</b>     | Not available              |
| <b>Odor Threshold</b>            | Not available        | <b>Vapor Density</b>             | Not available              |
| <b>pH</b>                        | Not available        | <b>Specific Gravity @25 °C</b>   | 1.17                       |
| <b>Freezing/Melting Point</b>    | Not available        | <b>Solubility in Water</b>       | Insoluble                  |
| <b>Boiling Point</b>             | ≥150 °C<br>[≥302 °F] | <b>Partition Coefficient</b>     | Not available              |
| <b>Flash Point</b>               | 150 °C<br>[302 °F]   | <b>Auto-ignition Temperature</b> | Not available              |
| <b>Evaporation Rate</b>          | Not available        | <b>Decomposition Temperature</b> | Not available              |
| <b>Flammability (solid, gas)</b> | Not available        | <b>Viscosity @25 °C</b>          | ≥44 000 mm <sup>2</sup> /s |

**HIGH TEMPERATURE EPOXY****832HT-PART A****Section 10: Stability and Reactivity**

|                            |  |
|----------------------------|--|
| <b>Reactivity</b>          | Reacts exothermically with amines.   |
| <b>Chemical Stability</b>  | Chemically stable at normal temperatures and pressures   |
| <b>Conditions to Avoid</b> | Avoid ignition sources, open flames, and incompatible substances. Do not use in away that forms mist or aerosolizes the product. |
| <b>Incompatibilities</b>   | Strong oxidizing agents, strong acids, alkaly  |
| <b>Polymerization</b>      | Will not occur   |
| <b>Decomposition</b>       | Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.                     |

**Section 11: Toxicological Information****Routes of Exposure**

Skin contact, Inhalation, Eye contact, and Ingestion

**Symptoms Summary**

|                   |   |
|-------------------|---|
| <b>Eyes</b>       | May cause redness, severe irritation, or pain.                                |
| <b>Skin</b>       | May cause skin redness, irritation, dry skin, or allergic contact dermatitis. |
| <b>Inhalation</b> | May cause cough and respiratory irritation.                                   |
| <b>Ingestion</b>  | May cause irritation. (see inhalation symptoms)                               |
| <b>Chronic</b>    | Prolonged and repeated exposure may lead to skin sensitization.               |

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**HIGH TEMPERATURE EPOXY**
**832HT-PART A**
**Acute Toxicity (Lethal Exposure Concentrations)**

| Chemical Name  | LD50 oral                           | LD50 dermal        | LC50 inhalation                     |
|--|-------------------------------------|--------------------|-------------------------------------|
| phenyl glycidyl ether/<br>formaldehyde copolymer                                     | 4 000 mg/kg<br>Rabbit <sup>a)</sup> | Not<br>established | 6 000 mg/kg<br>Rabbit <sup>a)</sup> |
| reaction products: bisphenol-<br>A-(epichlorhydrin) and epoxy<br>resin <sup>b)</sup> | 11 400 mg/kg<br>Rat                 | Not<br>established | Not<br>established                  |
| carbon black   | >15 g/kg<br>Rat                     | >3 g/kg<br>Rabbit  | Not<br>established                  |

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA were consulted. The data from supplier (M)SDS were also consulted.

a) Supplier MSDS

b) Referred to as bisphenol-A epoxy resin (reaction product)

**Other Toxicological Effects**
**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/irritation**

Causes serious eye irritation.

**Sensitization**  
(allergic reactions)

Skin sensitizer based on animal studies on the epoxy components

**Carcinogenicity**  
(risk of cancer)

The carbon black [1333-86-4] is possibly carcinogenic by airborne routes of exposures under WHMIS.

Because the carbon black is bound in the epoxy liquid mixture, it is not available as an airborne hazard (dust, mist, or spray) under normal use.

**Carbon Black [1333-86-4]**

IARC Group 2B: Possibly carcinogenic to humans

ACGIH A4: Not classified as a human carcinogen

CA Prop 65: Listed as a carcinogen (airborne, as unbound particles of respirable size)

NTP: Not listed

**Mutagenicity**  
(risk of heritable genetic effects)

Based on available data, the classification criteria are not met.

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**HIGH TEMPERATURE EPOXY****832HT-PART A**

|   |  |
|---|--|
| <b>Reproductive Toxicity</b><br>(risk to sex functions) | Based on available data, the classification criteria are not met.  |
| <b>Teratogenicity</b> (risk of fetus malformation)      | Based on available data, the classification criteria are not met.  |
| <b>STOT-single exposure</b>                             | Based on available data, the classification criteria are not met.  |
| <b>STOT-repeated exposure</b>                           | Based on available data, the classification criteria are not met.  |
| <b>Aspiration hazard</b>                                | Based on available data, the classification criteria are not met. There is no category 1 components, and the kinematic viscosity is $>20.5 \text{ mm}^2/\text{s}$ at $40 \text{ }^\circ\text{C}$ . |

**Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

In Europe, similar epoxy resin mixtures with CAS# 28064-14-4 and CAS# 25068-38-6 are generally classified as chronic category 2 marine pollutant due to LC50 96 h of  $>1 \text{ mg/L}$  but  $\leq 10 \text{ mg/L}$ .

Based on available data, carbon black is not classified as environmental hazards according to GHS criteria.

**Acute Ecotoxicity**

Category 2

Toxic to aquatic life

**Chronic Ecotoxicity**

Category 2

Toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

**Biodegradability**

Not readily biodegradable

**Bioaccumulation**

Not available

## HIGH TEMPERATURE EPOXY

## 832HT-PART A

### Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

### Section 14: Transport Information

#### Ground

Refer to **TDG regulations** (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes 5 L and under

**Limited Quantity**

**Note:** The 832HT-375ML, 832HT-3L and 832HT-12L are composed of separate containers which meet this inner packaging limit.



Sizes greater than 5 L

**UN number:** UN3082

**Shipping Name:**  
ENVIRONMENTALLY HAZARDOUS  
SUBSTANCE, LIQUID, N.O.S.  
(Reaction product: phenyl glycidyl  
ether/ formaldehyde copolymer)

**Class:** 9

**Packing Group:** III

**Marine Pollutant:** Yes



#### Air

Refer to **ICAO-IATA Dangerous Goods Regulations.**

Sizes 5 L and under

**Limited Quantity**



Excepted Quantity

E2 ≤30 mL

Sizes greater than 5 L

**UN number:** UN3082

**Shipping Name:**  
ENVIRONMENTALLY HAZARDOUS  
SUBSTANCE, LIQUID, N.O.S.  
(Reaction product: phenyl glycidyl  
ether/ formaldehyde copolymer)

**Class:** 9

**Packing Group:** III

**Marine Pollutant:** Yes



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**HIGH TEMPERATURE EPOXY**

**832HT-PART A**

**Sea**

Refer to IMDG regulations.

Sizes 5 L and under

**Limited Quantity**

**Note:** The 832HT-375ML, 832HT-3L and 832HT-12L are composed of separate containers which meet this inner packaging limit.



Sizes greater than 5 L

**UN number:** UN3082

**Shipping Name:**  
ENVIRONMENTALLY HAZARDOUS  
SUBSTANCE, LIQUID, N.O.S.  
(Reaction product: phenyl glycidyl  
ether/ formaldehyde copolymer)

**Class:** 9

**Packing Group:** III

**Marine Pollutant:** Yes



*Note:* Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

**Section 15: Regulatory Information**

**Canada**

**Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL.

**Industry and Science Canada**

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

*Section continued on the next page*

## HIGH TEMPERATURE EPOXY

## 832HT-PART A

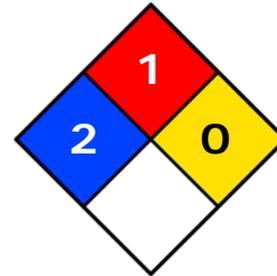
### USA

#### Other Classifications

##### HMIS® RATING

|                      |     |
|----------------------|-----|
| HEALTH:              | * 2 |
| FLAMMABILITY:        | 1   |
| PHYSICAL HAZARD:     | 0   |
| PERSONAL PROTECTION: |     |

##### NFPA® 704 CODES



*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

##### CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

##### EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain substances which are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

##### TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

##### California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).

This product contains carbon black, but it is bound and exposures during normal conditions of uses are below the Safe Harbor Threshold.

### Europe

##### RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

##### WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

**HIGH TEMPERATURE EPOXY****832HT-PART A****Section 16: Other Information**

**SDS Prepared by** Michel Hachey  
**Date of Review** 14 November 2016  
**Supersedes** 26 November 2015  
**Reason for Changes:** Change to California Proposition 65 statement in section 15.

**Reference**

1) ACGIH *2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices*, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

**Abbreviations**

ACGIH American Conference of Governmental Industrial Hygienists (USA)  
EC50 Half maximal effective concentration  
EL50 Half maximal effective loading  
IARC International Agency for Research on Cancer  
NOELR No observable effect loading ratio  
NTP National Toxicology Program  
GHS Globally Harmonized System of Classification of Labeling of Chemicals  
LC50 Lethal Concentration 50%  
LCLo Lowest published lethal concentration  
LD50 Lethal Dose 50%  
OEL Occupational Exposure Limit  
PEL Permissible Exposure Limit  
SDS Safety Data Sheet  
STEL Short-Term Exposure Limit  
TCLo Lowest published toxic concentration  
TWA Time Weighted Average  
VOC Volatile Organic Content

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**HIGH TEMPERATURE EPOXY****832HT-PART A**

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

Email: [support@mgchemicals.com](mailto:support@mgchemicals.com)

**Mailing Addresses** *Manufacturing & Support*  
1210 Corporate Drive  
Burlington, Ontario, Canada  
L7L 5R6

*Head Office*  
9347-193rd Street  
Surrey, British Columbia, Canada  
V4N 4E7

**Disclaimer** This material safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

**EPOXY HARDENER (PART B)****8320-PART B**

# Safety Data Sheet

## Section 1: Identification

### Product Identifier and Other Means of Identification

**Product Name:** Epoxy Hardener (Part B)**SDS Code:** 8320-Part B; 832B-Part B; 832C-Part B; 832HT-Part B**Related Part #** 8320-125ML, 8320-150ML, 8320-1L, 8320-12L, 8320-20L (Use in part B of: 832B-375ML, 832B-3L, 832B-12L, 832B-60L, 832C-375ML, 832C-450ML, 832C-3L, 832C-60L, 832HT-375ML, 832HT-3L, 832HT-60L kits)

### Recommended Use and Restriction on Use

**Use:** Epoxy hardener for use with resins**Uses Advised Against:** Not for use as a spray coating

### Details of Manufacturer or Importer

**Manufacturer**MG Chemicals  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADAMG Chemicals (Head Office)  
9347-193 Street  
Surrey, British Columbia V4N 4E7  
CANADA**☎** +1-800-340-0772**FAX** +1-800-340-0773**E-MAIL** [support@mgchemicals.com](mailto:support@mgchemicals.com)**WEB** [www.mgchemicals.com](http://www.mgchemicals.com)**☎** +1-905-331-1396**FAX** +1-905-331-2682**E-MAIL** [info@mgchemicals.com](mailto:info@mgchemicals.com)**E-MAIL (Competent Person):** [sds@mgchemicals.com](mailto:sds@mgchemicals.com)

### Emergency Phone Number

**For hazardous material incidents ONLY**—leaks, spills, fires, exposures or accidentsUSA or CANADA: Call CHEMTREC ☎: **+1-800-424-9300****For emergencies involving dangerous goods;** Collect 24/7CANADA: Call CANUTEC ☎: **+1-613-996-6666** or **\*666** on cellular phones

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Section 2: Hazard(s) Identification**
**Classification of the Chemical Material**
**GHS Categories**

| Criteria                             | Category | Signal Word | Pictograms  |
|--------------------------------------|----------|-------------|-------------|
| Serious Eye Damage                   | 1        | Danger      | Corrosion   |
| Skin Corrosion                       | 1B       | Danger      | Corrosion   |
| Sensitization                        | 1        | Warning     | Exclamation |
| Hazardous to the aquatic Environment | 2        | <i>none</i> | Environment |

*Note:* The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

**Label Elements**

|   |   |
|---|---|
| <b>Signal Word</b>  | <b>DANGER</b>   |
| <b>Pictograms</b>   | <b>Hazard Statements</b>                              |
|  | H314: Causes severe skin burns and eye damage         |
|  | H317: May cause an allergic skin reaction             |
|  | H411: Toxic to aquatic life with long lasting effects |

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**EPOXY HARDENER (PART B)**
**8320-PART B**
*Continued...*

| <b>Prevention</b>  | <b>Precautionary Statements</b>  |
|--------------------|--|
| P102               | Keep out of reach of children.   |
| P260               | Do not breathe fumes/vapors.   |
| P280               | Wear protective gloves/protective clothing/eye protection/face protection.   |
| P264               | Wash hands thoroughly after handling.  |
| P272               | Contaminated work clothing should not be allowed out of the workplace.   |
| P273               | Avoid release to the environment.  |
| <b>Response</b>    | <b>Precautionary Statements</b>  |
| P310               | For all routes of exposure: Immediately call a POISON CENTER/doctor.   |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P303 + P361 + P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].                         |
| P333 + P313        | If skin irritation or rash occurs: Get medical advice/attention.   |
| P363               | Wash contaminated clothing before reuse.   |
| P301 + P330 + P331 | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.   |
| P304 + P340        | IF INHALED: Remove person to fresh air and keep comfortable for breathing.   |
| P391               | Collect spillage.  |
| <b>Storage</b>     | <b>Precautionary Statements</b>  |
| P405               | Store locked up.   |
| <b>Disposal</b>    | <b>Precautionary Statements</b>  |
| P501               | Dispose of contents/container in accordance to local/regional/international regulations.   |

**Hazards Not Otherwise Classified**

| <b>Other Criteria</b> | <b>Hazard Statements/Precautionary Statement</b> | <b>Signal Word</b> | <b>Pictograms</b> |
|-----------------------|--|--------------------|-------------------|
| None                  | None   | None               | None              |

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Section 3: Composition/Information on Ingredients**

| CAS #      | Chemical Name   | % (weight) |
|------------|---|------------|
| 68410-23-1 | fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines | 88%        |
| 112-24-3   | triethylenetetramine  | 12%        |

**Section 4: First-Aid Measures**

| <i>Exposure Condition</i>            | <i>GHS Code: Precautionary Statement</i>   |
|--------------------------------------|--|
| <b>IF IN EYES</b>                    | P305 + P351 + P338, P310   |
| <b>Immediate Symptoms</b>            | <i>redness, severe irritation, pain, burns</i>   |
| <b>Response</b>                      | Rinse cautiously with water for 30 minutes or more. Remove contact lenses, if present and easy to do. Continue rinsing.<br>Immediately call a POISON CENTER/doctor.  |
| <b>IF ON SKIN (or hair)</b>          | P303 + P361+ P353, P310, P333 + P313, P363   |
| <b>Immediate or Delayed Symptoms</b> | <i>redness, irritation, rash (allergic contact dermatitis), pain, chemical burns, blistering</i>   |
| <b>Response</b>                      | Take off immediately all contaminated clothing. Wash with plenty of water [or shower].<br>Immediately call a POISON CENTRE/doctor.<br>If skin irritation or rash occurs: Get medical advice/attention.<br>Wash contaminated clothing before reuse. |
| <b>IF INHALED</b>                    | P304 + P340, P310  |
| <b>Immediate Symptoms</b>            | <i>cough, irritation of the respiratory track, burning sensation</i>   |
| <b>Delayed Symptoms</b>              | <i>asthma, difficulty breathing</i>  |
| <b>Response</b>                      | Remove person to fresh air and keep comfortable for breathing.<br>Immediately call a POISON CENTER/doctor.   |

*Section continued on the next page*

**EPOXY HARDENER (PART B)****8320-PART B***Continued...*

|                           |   |
|---------------------------|---|
| <b>IF SWALLOWED</b>       | P301 + P330 + P331, P310  |
| <b>Immediate Symptoms</b> | <i>irritation, abdominal pain, nausea, vomiting, burns to the digestive tract</i> |
| <b>Response</b>           | Rinse mouth. Do not induce vomiting.<br>Immediately call a POISON CENTER/doctor.  |

**Advice to Physicians**

In case of exposure to nitrogen oxides (NO<sub>x</sub>) combustion products or triethylenetetramine vapors during a fire, the symptoms may be delayed. For significant exposures, the exposed person should be kept under medical surveillance for 48 hours.

**Section 5: Fire-Fighting Measures**

|                            |   |
|----------------------------|---|
| <b>Extinguishing Media</b> | In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.   |
| <b>Specific Hazards</b>    | Not flammable or combustible, but burns if involved in a fire. Produces irritating and toxic fumes in fires or in contact with hot surfaces.<br><br>Inhalation of toxic smoke during fire may have delayed effects. Exposed person may need to be put under surveillance for 48 h.<br><br>Toxic for aquatic environment: Prevent fire-fighting wash from entering waterway or sewer system. |
| <b>Combustion Products</b> | Produces carbon oxides (CO, CO <sub>2</sub> ) and nitrogen oxides (NO <sub>x</sub> ).   |
| <b>Fire-Fighter</b>        | Wear self-contained breathing apparatus and full fire-fighting turn-out gear.   |

**Section 6: Accidental Release Measures**

|                                  |  |
|----------------------------------|--|
| <b>Personal Protection</b>       | Use personal protection recommended in Section 8.  |
| <b>Precautions for Response</b>  | Do not breathe fumes/vapors.   |
| <b>Environmental Precautions</b> | Avoid releasing to the environment. Prevent spill from entering drains and waterways. Do not flush to sewer. |
| <b>Containment Methods</b>       | Contain with inert absorbent (such as soil, sand, vermiculite).  |

*Section continued on the next page*

**EPOXY HARDENER (PART B)****8320-PART B**

|                         |  |
|-------------------------|--|
| <b>Cleaning Methods</b> | Collect liquid in a sealable container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe residue with a paper towel wetted with a suitable organic solvent such as alcohol or ethyl lactate, and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue. |
| <b>Disposal Methods</b> | Dispose spill waste according to Section 13.   |

**Section 7: Handling and Storage**

|                   |  |
|-------------------|--|
| <b>Prevention</b> | Keep out of reach of children.<br>Do not breathe fumes/vapors.<br>Contaminated work clothing should not be allowed out of the workplace.<br>Avoid release to the environment.                        |
| <b>Handling</b>   | Wear protective gloves/protective clothing/eye protection/face protection.<br>Take off contaminated clothing and wash it before reuse.<br>Wash hands thoroughly after handling.<br>Collect spillage. |
| <b>Storage</b>    | Store locked up.   |

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Section 8: Exposure Controls/Personal Protection**
**Substances with Occupational Exposure Limit Values**

| Chemical Name        | Country or Vendor | Long Term Exposure Limits (PEL)            | Short Term Exposure Limits (STEL) |
|----------------------|-------------------|--|-----------------------------------|
| triethylenetetramine | ACGIH             | Not established                            | Not established                   |
|                      | U.S.A. OSHA PEL   | Not established                            | Not established                   |
|                      | U.S.A (WEEL)      | 1 ppm                                      | Not established                   |
|                      | Canada AB         | Not established                            | Not established                   |
|                      | Canada BC         | Not established                            | Not established                   |
|                      | Canada ON         | 0.5 mg/m <sup>3</sup> (Skin) <sup>a)</sup> | Not established                   |
|                      | Canada QC         | Not established                            | Not established                   |

*Note:* Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH<sup>1</sup>, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from the RTECS<sup>2</sup> database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Skin—can be absorbed through the skin.

**Engineering Controls**
**Ventilation**

Keep airborne concentrations below the occupational exposure limits (OEL).

Due to low vapor pressure of the product, general ventilation should be adequate for normal use. If the product is heated at high temperatures or worker is allergic, use local ventilation and consider using a full mask with organic vapor cartridges.

**Personal Protective Equipment**
**Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

**RECOMMENDATION:** Use safety glasses with lateral protection (side shields).

**Skin Protection**

For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

*Section continued on the next page*

**EPOXY HARDENER (PART B)****8320-PART B**

**Respiratory Protection** For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

**RECOMMENDATION:** Consult your local safety supply store to ensure your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in section 3 of this SDS, and that the respirator is fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

**General Hygiene Considerations**

Wash hands thoroughly with water and soap after handling.

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Section 9: Physical and Chemical Properties**

|                                  |                    |   |                            |
|----------------------------------|--------------------|---|----------------------------|
| <b>Physical State</b>            | Liquid             | <b>Lower Flammability Limit</b>           | Not available              |
| <b>Appearance</b>                | Clear, amber       | <b>Upper Flammability Limit</b>           | Not available              |
| <b>Odor</b>                      | Musty-like         | <b>Vapor Pressure @20 °C<sup>b)</sup></b> | <0.001 kPa<br>[<0.01 mmHg] |
| <b>Odor Threshold</b>            | Not available      | <b>Vapor Density</b>                      | >5<br>(Air = 1)            |
| <b>pH</b>                        | Not available      | <b>Specific Gravity @25 °C</b>            | 0.96                       |
| <b>Freezing/Melting Point</b>    | Not available      | <b>Solubility in Water</b>                | Slightly soluble           |
| <b>Boiling Point</b>             | Not available      | <b>Partition Coefficient</b>              | Not available              |
| <b>Flash Point<sup>a)</sup></b>  | 122 °C<br>[252 °F] | <b>Auto-ignition Temperature</b>          | Not available              |
| <b>Evaporation Rate</b>          | Not available      | <b>Decomposition Temperature</b>          | Not available              |
| <b>Flammability (solid, gas)</b> | Not available      | <b>Viscosity @25 °C</b>                   | 6 000 mm <sup>2</sup> /s   |

a) Component with the lowest closed cup value—triethylenetetramine

b) Literature value for triethylenetetramine

**Section 10: Stability and Reactivity**

|                            |   |
|----------------------------|---|
| <b>Reactivity</b>          | Reacts exothermically with ketones, halogenated hydrocarbons, cyanides, nitriles, and epoxides. May attack metals such as aluminum, zinc, copper, and their alloys. |
| <b>Chemical Stability</b>  | Chemically stable at normal temperatures and pressures  |
| <b>Conditions to Avoid</b> | Avoid excessive heat and incompatible substances.<br>Do not use in a way that forms a mist or aerosolize the product.   |
| <b>Incompatibilities</b>   | Strong oxidizing agents, strong acids   |
| <b>Polymerization</b>      | Will not occur  |
| <b>Decomposition</b>       | Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.  |

**EPOXY HARDENER (PART B)****8320-PART B****Section 11: Toxicological Information****Routes of Exposure**

Eye contact, Skin contact, Inhalation, and Ingestion

**Symptoms Summary**

|                   |  |
|-------------------|--|
| <b>Eyes</b>       | May causes redness, severe eye irritation, pain, or corrosive eye damage.  |
| <b>Skin</b>       | May cause redness, serious skin irritation, allergic contact dermatitis, and chemical burns. Triethylenetetramine can be absorbed through skin leading to toxic effects.<br><br>When heated, hot triethylenetetramine vapors may also result in itching of the face with skin redness (erythema) and swelling (edema). |
| <b>Inhalation</b> | Inhalation of vapors may cause irritation to the nose, throat and lung (upper respiratory tract).  |
| <b>Ingestion</b>  | May cause severe irritation or corrosive burns to the mouth, throat, esophagus, and stomach. May cause allergic reactions. (See inhalation symptoms.)  |
| <b>Chronic</b>    | Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.  |

**Acute Toxicity (Lethal Exposure Concentrations)**

| <b>Chemical Name</b>  | <b>LD50 oral</b>           | <b>LD50 dermal</b>         | <b>LC50 inhalation</b> |
|---|----------------------------|----------------------------|------------------------|
| fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines | >5 000 mg/kg <sup>a)</sup> | >5 000 mg/kg <sup>a)</sup> | Not established        |
| triethylenetetramine  | 2 500 mg/kg<br>Rat         | 805 mg/kg<br>Rabbit        | Not established        |

*Note:* Toxicity data from the RTECS<sup>2</sup> and ECHA were consulted. The data from supplier (M)SDS were also consulted.

a) Supplier MSDS

*Section continued on the next page*

**EPOXY HARDENER (PART B)****8320-PART B****Other Toxicological Effects**

|  |  |
|--|--|
| <b>Skin corrosion/irritation</b>                               | Triethylenetetramine (CAS# 112-24-3) causes skin burns.  |
| <b>Serious eye damage/irritation</b>                           | Triethylenetetramine (CAS# 112-24-3) causes severe eye damage.   |
| <b>Respiratory and skin sensitization</b> (allergic reactions) | The epoxy hardener components (CAS# 68410-23-1, and 112-24-3) may cause skin sensitization according to animal studies.  |
| <b>Carcinogenicity</b> (risk of cancer)                        | None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.   |
| <b>Mutagenicity</b> (risk of heritable genetic effects)        | Based on available data, the classification criteria are not met.  |
| <b>Reproductive Toxicity</b> (risk to sex functions)           | Based on available data, the classification criteria are not met.  |
| <b>Teratogenicity</b> (risk of fetus malformation)             | Based on available data, the classification criteria are not met.  |
| <b>STOT-single exposure</b>                                    | Based on available data, the classification criteria are not met.  |
| <b>STOT-repeated exposure</b>                                  | Based on available data, the classification criteria are not met.  |
| <b>Aspiration hazard</b>                                       | Based on available data, the classification criteria are not met. There is no category 1 components, and the kinematic viscosity is >20.5 mm <sup>2</sup> /s at 40 °C. |

**Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

The fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines (CAS# 68410-23-1) were classified as a chronic category 2 environmental toxicant (not readily biodegradable, LC50 range of 1–10 mg/L for fish; EC0 bacterial >10 and ≤100 mg/L).

Literature values for the triethylenetetramine (CAS # 112-24-3) suggest an acute category 3 aquatic toxicity (LC50, IC50, and EC50 values of >100 mg/L for fish and between 10 and 100 mg/L for algae).

*Section continued on the next page*

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Acute Ecotoxicity**

Available toxicity data does not meet classification thresholds.

**Chronic Ecotoxicity**

Category 2

Toxic to aquatic life with long lasting effect

Avoid release to the environment. Collect spillage.

**Biodegradability**

Not readily biodegradable

**Bioaccumulation**

Not available

**Other Effects**

Not available

**Section 13: Disposal Information**

Dispose of contents in accordance with all local, regional, national, and international regulations.

**Section 14: Transport Information**
**Ground**

**Refer to TDG regulations** (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

**Sizes 1 L and under**
**Limited Quantity**

**Note:** The 8320-125ML and 8320-150ML kits are composed of separate containers which meet this inner packaging limit.


**Sizes greater than 1 L**

**UN number:** UN2735

**Shipping Name:** AMINES, CORROSIVE, N.O.S. (containing triethylenetetramine, dimer fatty acid (C18)poly amido amine resin)

**Class:** 8

**Packing Group:** II

**Marine Pollutant:** Yes



*Section continued on the next page*

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Air**

Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 0.1 L and under

**Limited Quantity**


Sizes greater than 0.1 L up to 1 L

**UN number:** UN2735

**Shipping Name:** AMINES,  
CORROSIVE, N.O.S. (containing  
triethylenetetramine, dimer fatty  
acid (C18)poly amido amine resin)

**Class:** 8

**Packing Group:** II

**Marine Pollutant:** Yes

**Sea**

Refer to IMDG regulations.

Sizes 1 L and under

**Limited Quantity**
**Note:** The 8320-  
125ML and 8320-  
150ML kits are  
composed of  
separate containers  
which meet this  
inner packaging  
limit.


Sizes greater than 1 L

**UN number:** UN2735

**Shipping Name:** AMINES,  
CORROSIVE, N.O.S. (containing  
triethylenetetramine, dimer fatty  
acid (C18)poly amido amine resin)

**Class:** 8

**Packing Group:** II

**Marine Pollutant:** Yes


**Note:** Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

**EPOXY HARDENER (PART B)**
**8320-PART B**
**Section 15: Regulatory Information**
**Canada**
**Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)**

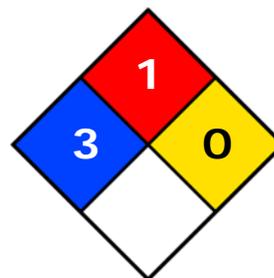
All hazardous ingredients are listed on the DSL/NDSL.

**Hazardous Products Act (R.S.C., 1985, c. H-3)**

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

**USA**
**Other Classifications**
**HMIS® RATING**

|                             |            |
|-----------------------------|------------|
| <b>HEALTH:</b>              | * <b>3</b> |
| <b>FLAMMABILITY:</b>        | <b>1</b>   |
| <b>PHYSICAL HAZARD:</b>     | <b>0</b>   |
| <b>PERSONAL PROTECTION:</b> |            |

**NFPA® 704 CODES**


*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

**CAA (Clean Air Act, USA)**

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

**EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)**

This product does not contain substances that are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

**TSCA (Toxic Substances Control Act of 1976, USA)**

All substances are TSCA listed.

**California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).**

This product does not contain any listed substances in California.

*Section continued on the next page*

**EPOXY HARDENER (PART B)****8320-PART B****Europe****RoHS (Restriction of Hazardous Substances Directive)**

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS.

**WEEE (Waste Electrical and Electronic Equipment Directive)**

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

**Section 16: Other Information**

|                            |                                      |
|----------------------------|--------------------------------------|
| <b>SDS Prepared by</b>     | Michel Hachey                        |
| <b>Date of Revision</b>    | 23 May 2017                          |
| <b>Supersedes</b>          | 18 January 2016                      |
| <b>Reason for Changes:</b> | Added new part numbers in section 1. |

**Reference**

- 1) ACGIH *2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices*, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

**Abbreviations**

|       |   |
|-------|---|
| ACGIH | American Conference of Governmental Industrial Hygienists (USA)       |
| EC50  | Half maximal effective concentration                                  |
| EL50  | Half maximal effective loading  |
| IARC  | International Agency for Research on Cancer                           |
| NOELR | No observable effect loading ratio                                    |
| NTP   | National Toxicology Program   |
| GHS   | Globally Harmonized System of Classification of Labeling of Chemicals |
| LC50  | Lethal Concentration 50%  |
| LCLo  | Lowest published lethal concentration                                 |
| LD50  | Lethal Dose 50%   |
| OEL   | Occupational Exposure Limit   |
| PEL   | Permissible Exposure Limit  |
| SDS   | Safety Data Sheet   |
| STEL  | Short-Term Exposure Limit   |
| TCLo  | Lowest published toxic concentration                                  |
| TWA   | Time Weighted Average   |
| VOC   | Volatile Organic Content  |

*Section continued on the next page*



**EPOXY HARDENER (PART B)**

**8320-PART B**

**Technical Queries** Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at [www.mgchemicals.com](http://www.mgchemicals.com).

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