


Operating Instructions

Step 1

Suggested not to exceed 4mm

Thread the wires through the rubber cable seals (yellow caps);
On the insulation layer!



Step 2

This is used to secure to the casing
DON'T CRIMP HERE


Crimp insulated wire here

Crimp stripped wire here



Step 3

Pull test to make sure that the terminals are crimped well; If the terminals do not tight into the place, the wires will easily be pulled out from the connectors. **PULL TEST** is very important.



Step 4

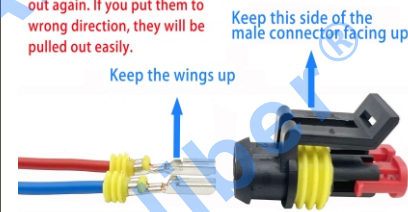
Insert the female terminals to the male connector.

Note: There is only one direction to insert them, once you insert terminals, they will not be pulled out again. If you put them to wrong direction, they will be pulled out easily.

Keep this side of the male connector facing up.

Keep the wings up

The terminals lock the connector with a snap.
Note: After successfully locking the connector, you will hear a 'click' sound. After locking, need pull test!



Step 5


Insert the male terminals to the female connector.

Note: There is only one direction to insert them, once you insert terminals, they will not be pulled out again. If you put them to wrong direction, they will be pulled out easily.

Keep this side of the female connector facing up.

Keep the wings up

The terminals lock the connector with a snap.
Note: After successfully locking the connector, you will hear a 'click' sound. After locking, a pull test is required.



Step 6

Please insert the red clip after the female terminal has been plugged into the male connector. Don't need to put the red clip into the female connector (it's already in).



Complete



If you have troubles to crimp the terminals. The terminal crimping tool could help you tight the terminals on the wires very well.



If you have any questions, please contact us, and we will be sure to give you a satisfactory answer. Our email is: Amliber-service@outlook.com.