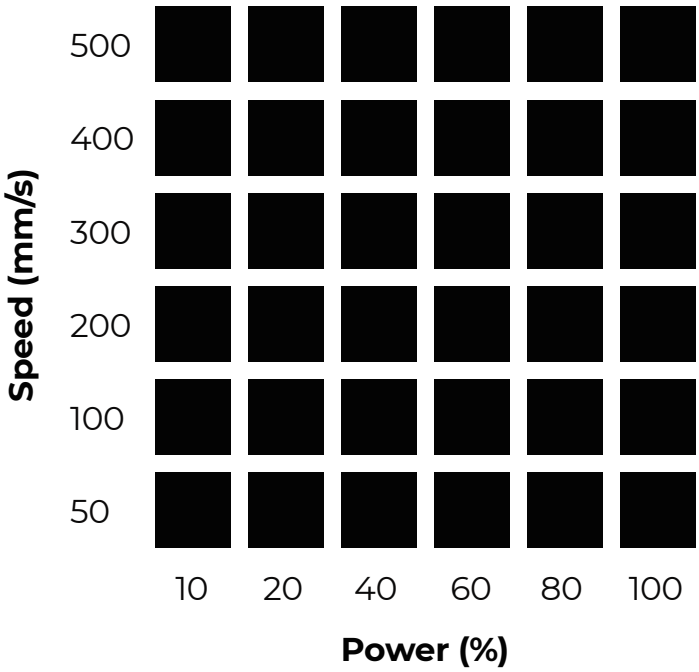
Material

55W CO2 Engraver

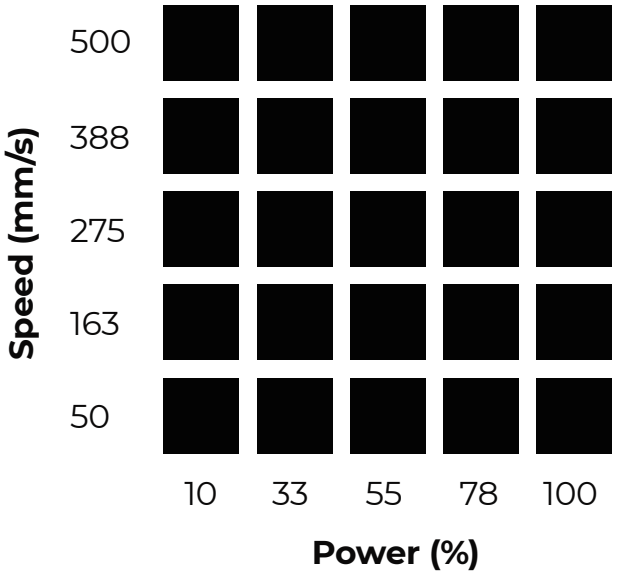
Stainless Steel
Copper
Aluminum
Glass
Transparent Acrylic



Material

10W Diode Engraver

Stainless Steel
Copper
Aluminum
Glass
Transparent Acrylic



- Please conduct engraving tests with the above test grids and choose your ideal parameter settings according to the engraving effect.

Contact Us

xTool Selected materials are sourced, prepared, and lab-tested for perfect engraving & cutting. We start with every detail, specially formulated for all laser users. For any problems or suggestions, please feel free to contact us via **material@xtool.com**. Our customer service team is always here for you. (For products with quality issues, you can request a return/exchange for free.)

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Black Laser Marking Spray

- Marks Most Metals
- Permanent High Contrast Black Mark
- Compatible with CO2, Fiber, and Diode Lasers
- Quick and Easy to Use
- Non-corroding & Non-tarnishing"

Safety Information

- DO NOT expose the container or spray to open flames.
- ALWAYS wear protective eyewear when using this product. Wear N95 or better respirators during any use in enclosed or poor ventilated environments.
- Avoid static electric discharges by either yourself prior to use or grounding yourself during use.
- Immediately cease work and wash the affected area if the spray comes in contact with your eyes, nose, mouth, or any open wound.
- Immediately move to a different and well ventilated environment if any inhalation occurs.
- Immediately contact your local poison control center if any ingestion occurs.

Operation

1. To prepare the surface, clean it with denatured alcohol and dry it with a cloth.
2. Shake the can vigorously for 2 to 5 minutes for best results.
3. Apply the spray evenly from a distance of 6 to 8 inches with a left-to-right motion until the surface is covered.
4. Let the spray dry at room temperature for 10 to 30 minutes, or use a heat gun to speed up the process.
5. After the spray has completely dried, you may use a CO2 laser (over 25W), diode laser, or fiber laser to engrave.
6. After laser engraving, remove residual marking spray with water and a cloth.

Maintenance

- Store the can horizontally in a cool, dry place away from direct sunlight, open flames, and high temperatures.
- Repeated use in the same environment can accumulate residual spray, which may pose a fire risk. Therefore, it is important to regularly inspect surfaces for signs of spray residue and immediately wipe them clean with denatured alcohol.