








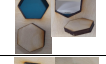











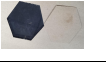


Lightburn 40W

AS 40W engraving parameter table

Material	Engraving					One Illustration	
	Line Interval	Speed	Max-Power	Step Rate	Number of Passes		
Marble	0.1	2000	90%	Low	10	1	
Marble	0.1	4000	80%	Threshold	10	1	
Index	0.1	4000	80%	Low	10	1	
Jewelry	0.1	2000	80%	Threshold	10	1	
Soft Paper	0.1	2000	30%	Low	10	1	
Aluminum	0.1	2000	80%	Threshold	10	1	
Leather	0.1	4000	30%	Abrasive	10	1	
Polished Steel	0.1	100	100%	Abrasive	10	1	

AS 40W cutting parameter table

Material	Cutting					One Illustration
	Thickness	Speed	Z-Step	Number of Passes		
Marble	2.0mm	100	100%	1		
		200	100%	2		
		300	100%	3		
Marble	5.0mm	70	100%	1		
		100	100%	2		
		200	100%	5		
Index	20mm	100	100%	1		
		200	100%	2		
		300	100%	3		
Jewelry	2.0mm	80	100%	1		
		100	100%	2		
		200	100%	3		
Soft Paper	0.2mm	2000	100%	1		
		3000	100%	2		
		5000	100%	3		