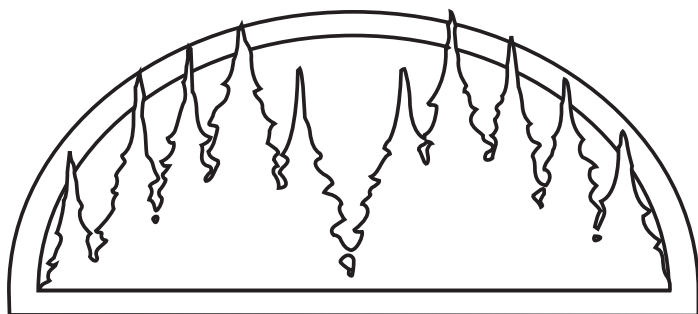




WOODHAVEN

BEFORE BEGINNING

Identify and verify that you have all the parts listed. Read thru the instructions at least once, familiarizing yourself with the parts and their use before proceeding.

You'll need a 7/16" wrench for assembly. The 5380 90° Corner Connector is designed to work with our Ultra Tracks.

5380

90° Corner Connector Owners Manual

Please Read Carefully!

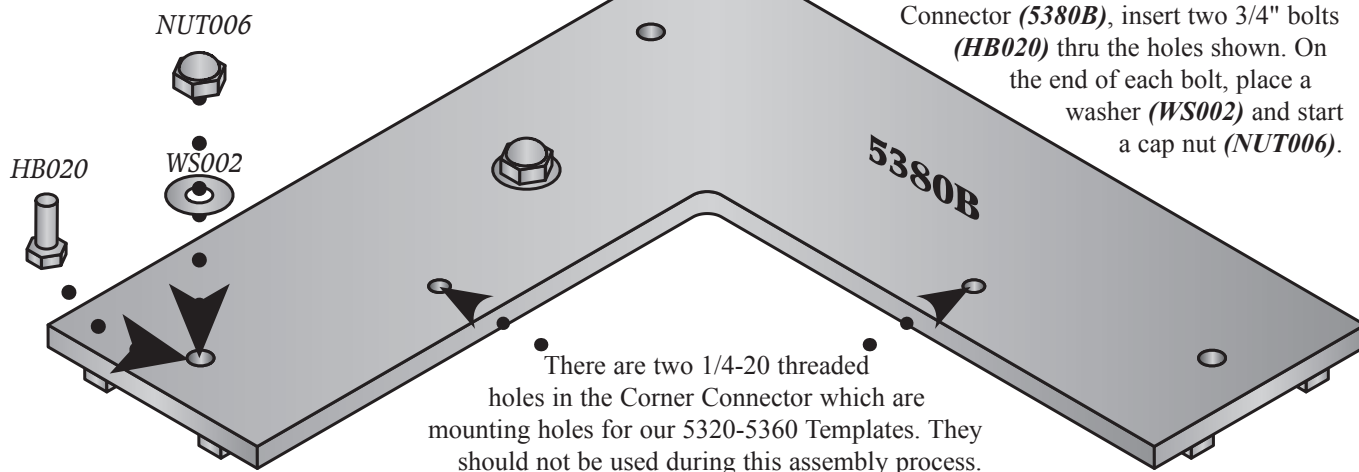
Parts List:

Please identify and verify that you have all of the parts listed below prior to assembly.

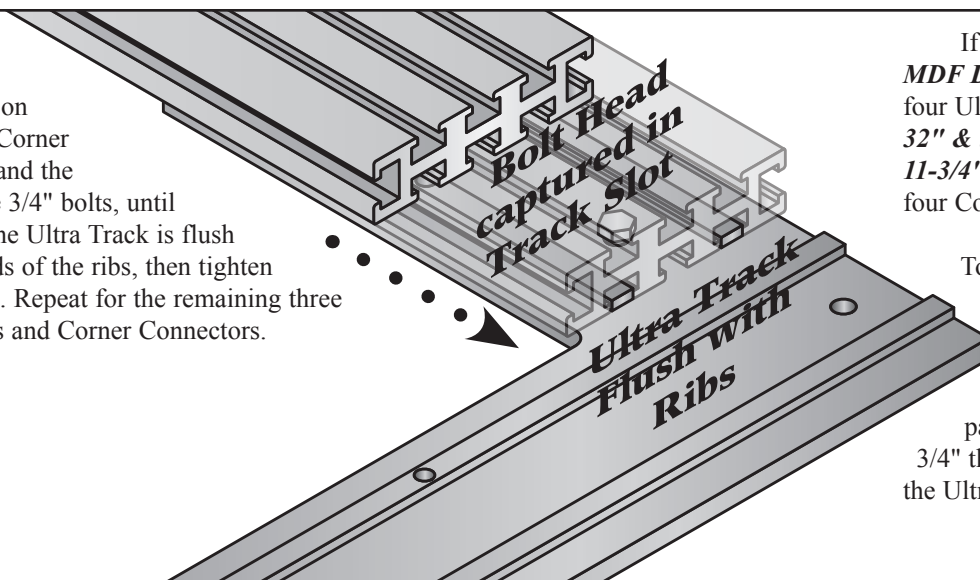
Part	Description	Quantity
5380B	90° Corner Connector	1
5861	1/2" stud handle	2
WS002	washer	2
NUT006	cap nut	2
5760B	oval nut	2
HB020	3/4" bolt	2
5300S	1/4" spacer	1

ASSEMBLY

From the underside of the Corner Connector (**5380B**), insert two 3/4" bolts (**HB020**) thru the holes shown. On the end of each bolt, place a washer (**WS002**) and start a cap nut (**NUT006**).



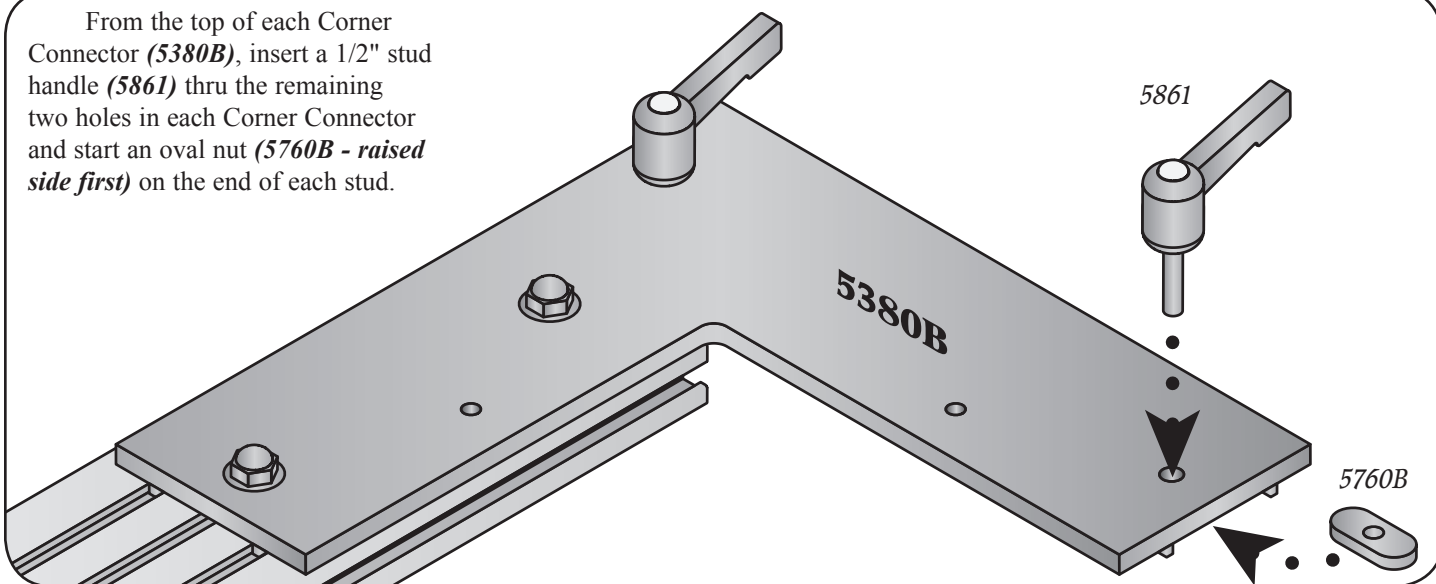
Slide one Ultra Track on to ribs of a Corner Connector, and the heads of the 3/4" bolts, until the end of the Ultra Track is flush with the ends of the ribs, then tighten the cap nuts. Repeat for the remaining three Ultra Tracks and Corner Connectors.



If you purchased the **5380K MDF Door Kit**, it consists of four Ultra Tracks (**two 4432 - 32" & two 4448 - 48"**, capacity **11-3/4" sq. up to 29" x 45"**) and four Corner Connectors (**5380**).

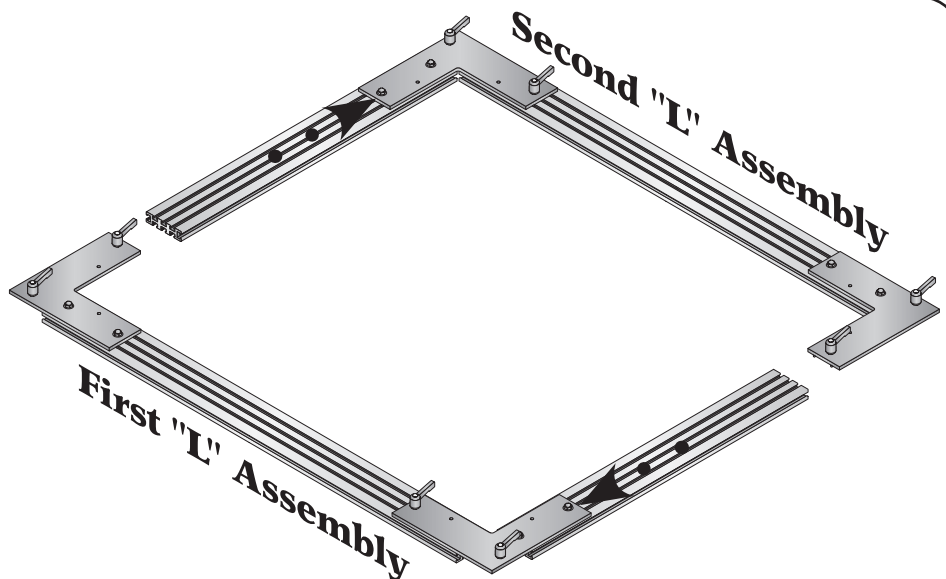
Together these parts make up an adjustable four sided frame, which is the primary use for these parts. Smaller parts can be held by cutting 3/4" thick spacers to fit between the Ultra Track and the part.

From the top of each Corner Connector (**5380B**), insert a 1/2" stud handle (**5861**) thru the remaining two holes in each Corner Connector and start an oval nut (**5760B - raised side first**) on the end of each stud.



Lay out the Ultra Track/Corner Connector assemblies with the same length of Ultra Track opposite each other and their Corner Connectors at opposite ends to each other.

Slide the end of one long Ultra Track onto the oval nuts/ribs/Corner Connector that's connected to a short Ultra Track to form an "L" shape and tighten the two handles. Repeat for the remaining two Ultra Tracks/Corner Connectors, adjusting it to the same size as the first "L" assembly.



Place the two "L" assemblies so the ends of their Ultra Tracks can be slid together simultaneously on to the free ends of the two remaining Corner Connectors. Slide them together and tighten the handles to complete the assembly.

To adjust the assembly, loosen the four handles of two opposing "L" assemblies. Simultaneously slide the two "L" assemblies together or apart as needed. Never attempt to adjust all four "L" assemblies at the same time.

If necessary, periodically spray the ribs and underside of the Corner Connectors with a dry lubricant or silicone spray. Never force the assemblies or you may damage the ribs of the Corner Connectors.

You'll use four 1/4" spacers (**5300S - one per 5380**) to elevate the tracks 1/4" above your material so the router can follow the edge of the tracks.

