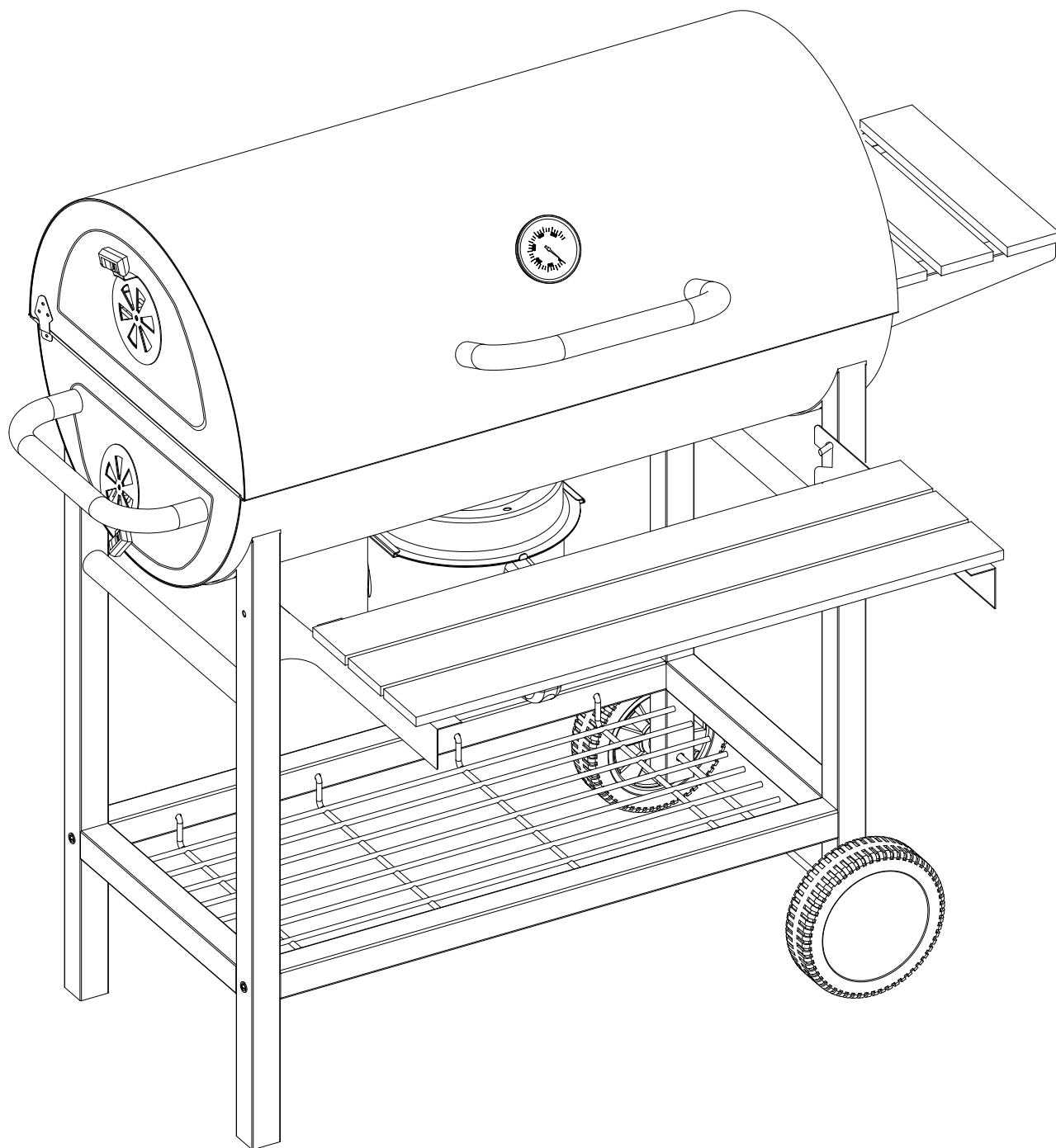
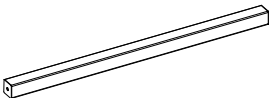
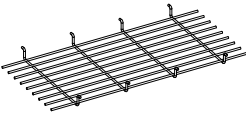
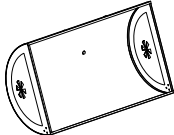
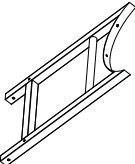
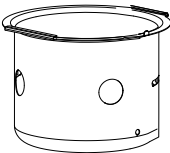
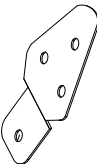
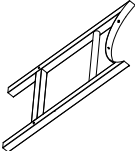
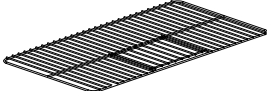
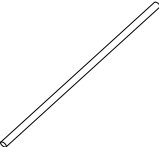
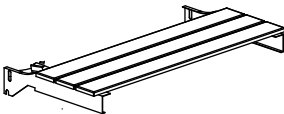
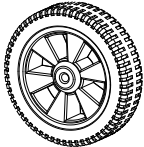
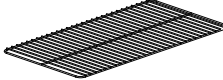
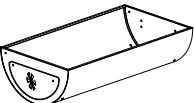
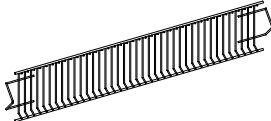
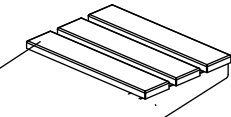


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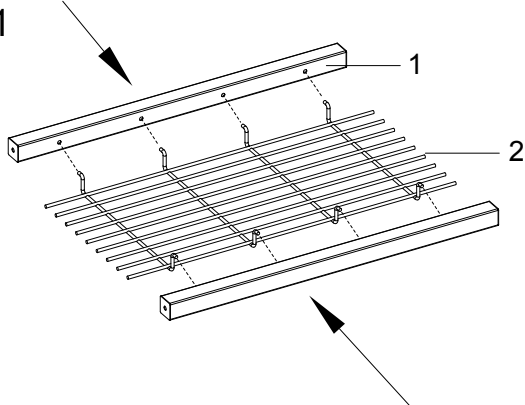
MODEL: GC0002



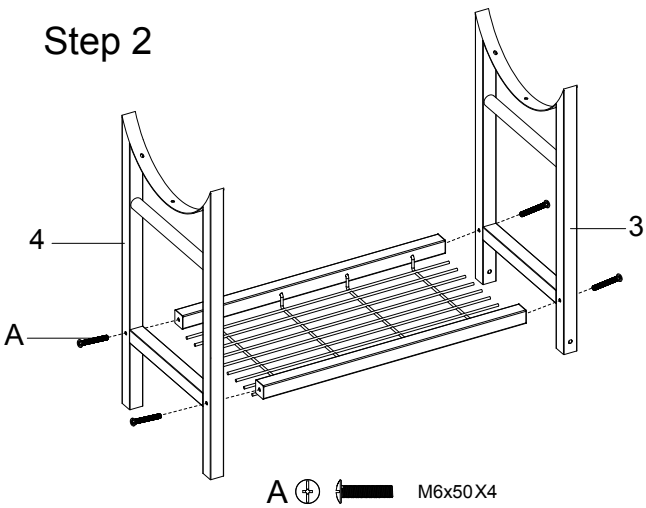
1		X2	10		X1	19		X4
2		X1	11		X1	20		X1
3		X1	12		X1	21		X1
4		X1	13		X1	22		X1
5		X1	14		X3	23		X2
6		X2	15		X3	24		X1
7		X1	16		X2	25		X2
8		X2	17		X2	26		X1
9		X1	18		X1			

A	 	M6x50	X4	F	 	M6x12	X2
B		M8	X2	G	 	M5	X12
C	 	M6x12	X14	H	 	M6x20	X4
D	 	M6	X17	I	 	M5x40	X2
E	 	M6	X2	J	 	M5x12	X8

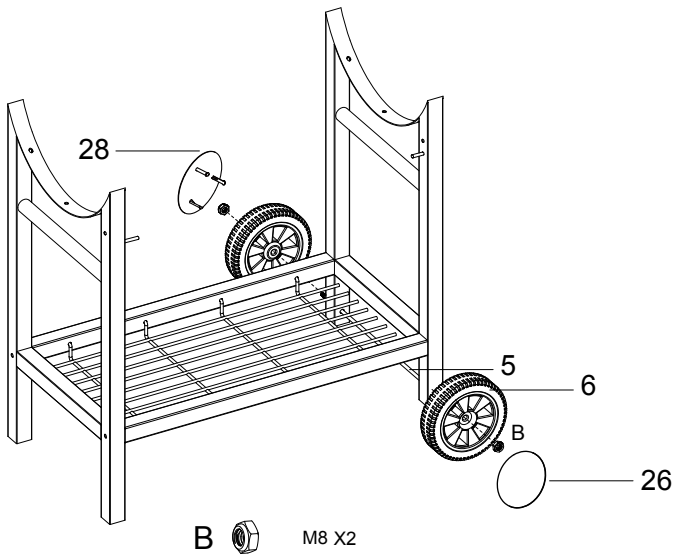
Step 1



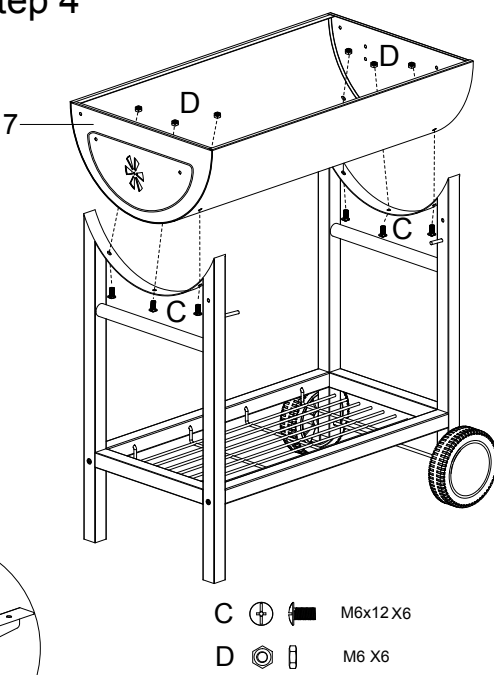
Step 2



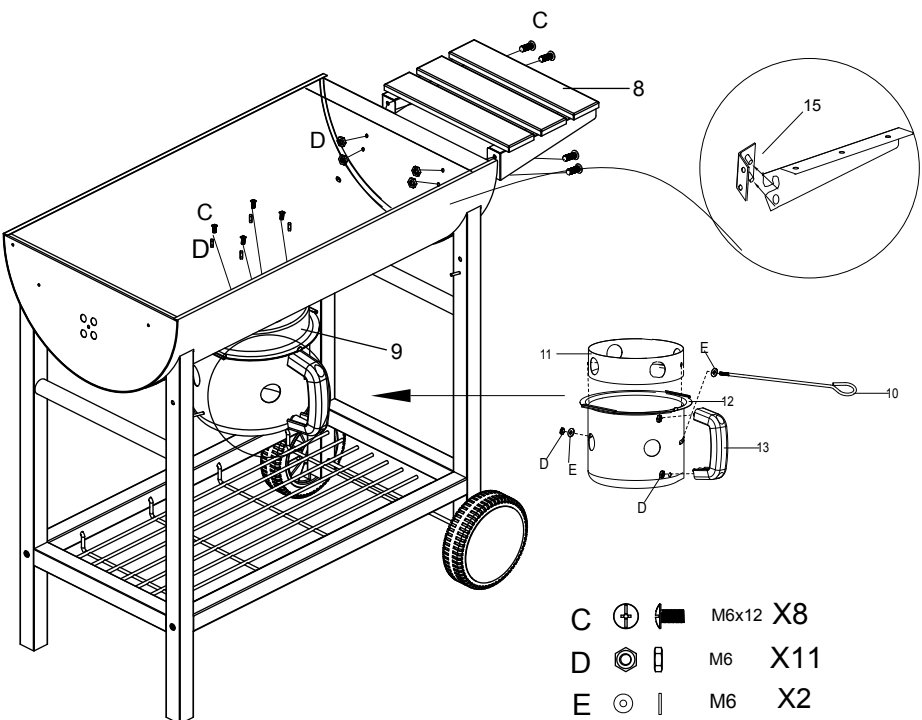
Step 3



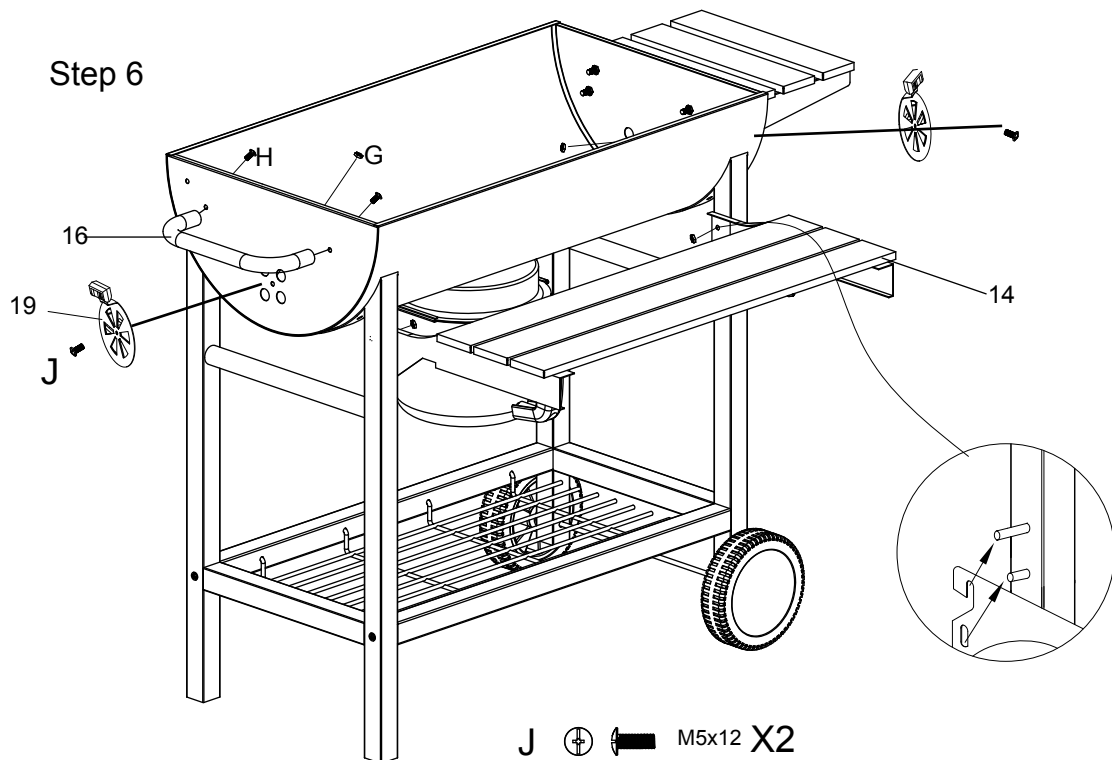
Step 4



Step 5



Step 6

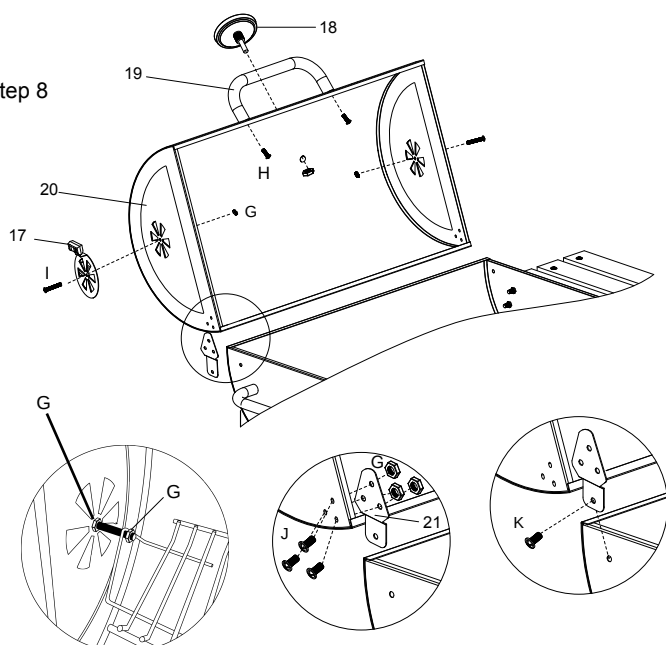


J  M5x12 X2

G  M5 X2

H  M6x20 X2

Step 8



J  M5x12 X6

G  M5 X10

H  M6x20 X2

I  M5x40 X2

F  M6X12 X2

Step 9

