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Dear Customer,

Congratulations on the purchase of your new Highpi board. We are proud to bring you a quality product at an affordable price with excellent performance. Please take time to read through this manual. It contains details of the board, its equipment and information regarding its operation and maintenance. It is essential you familiarise yourself with this inflatable SUP board, before use on the water in order to ensure it performs optimally, safely and within its intended limits of usage.

Further to this, please ensure you read the following information below.



IMPORTANT INFORMATION

This manual has been compiled to help you operate your Inflatable Stand Up Paddle Board (hereinafter referred to as iSUP) safely and enjoyably. It contains detailed description of the iSUP, the equipment supplied, and information on their operation. Please read it carefully and familiarize yourself with the iSUP before using it.

This user's manual is not a course in boating safety or seamanship. If this is your first iSUP, or if you have bought a type of iSUP you are not familiar with, for your own comfort and safety, please ensure that you obtain experience in handling and operating it before going off on your own. Your dealer, national sailing federation or a yacht club will be pleased to refer you to local sea schools or competent instructors.

Make sure that the anticipated wind and sea conditions will correspond to the design category of your iSUP and that you are able to handle the iSUP in these conditions.

This user's manual is not a detailed maintenance or trouble-shooting guide. In case of difficulties, refer to the safety characteristics of the iSUP. The iSUP manufacturer cannot be held responsible for modifications that have not been approved.

Any iSUP, no matter how strong it may be, can be severely damaged if not being used properly. This is not compatible with safe boating. Always adjust the speed and direction of the iSUP to the sea conditions.

All users should wear a suitable buoyancy aid (life jacket/personal floatation device) when using an iSUP. Note that in some countries it is a legal requirement to wear a buoyancy aid. You must comply with local regulations at all times.

PLEASE KEEP THIS MANUAL IN A SECURE PLACE, AND HAND IT OVER TO THE NEW OWNER IF YOU SELL THE ISUR

SAFETY

Paddle sports can be dangerous and physically demanding. Users of this product should understand participating in stand-up paddling can result in serious injury or death. Observe all applicable watercraft laws, and use common sense.

Before using the ISUP, read carefully the warning labels printed on the back of the board.

SAFETY CHECK LIST

- · Always paddle with others
- · Always wear a safety leash attaching you to the board
- Wear a coast guard approved personal floatation device
- · Always paddle in safe conditions
- · Avoid paddling in offshore wind and windy conditions
- · Do not exceed your paddling ability; be aware of your limitations
- DO NOT use alcohol or mind-altering drugs prior to or while using this product

Skyblue Wood (CENTER-FOLDED)

Length:11'/335cm Width:33"/84cm Thickness:6"/15cm

Weight Capacity:350lbs/160kg

















Rose Wood (CENTER-FOLDED)

Length:11'/335cm Width:33"/84cm Thickness:6"/15cm

Weight Capacity:350lbs/160kg









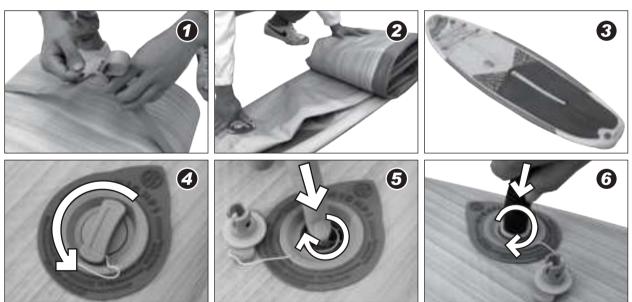






SETTING UP YOUR ISUP

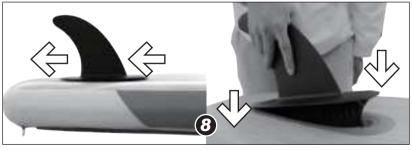
- 1-3. Choose a smooth and clean surface to unfold your board.
- 4-5. Unscrew the vave cap, push the button in and turn it clockwise to make sure that the valve is in the 'Pin Out'position.
 - 6. Connect the pump nozzle into the valve receptacle. Make sure the pump hose is connected to the 'Inflate'outlet.



INSTALLING THE CENTER FIN

- 7. Inflate the board until it is rigid enough to install the fin(not fully inflated).
- 8. Find the spot for the fin at the back of the board. Insert the fin directly. You should be careful about the direction of the fin.
- 9.After the installation, fully inflate the board. The recommended pressure is 12-15 psi. And a max pressure of 15 psi is adequate.







PUMP GAUGE:To protect the pump and ensure the accuracy of pressure, the gauge won't register until 5-8 psi and 12-15 psi is the recommended psi.

WARNING:DO NOT OVER INFLATE BEYOND 15 PSI. THIS WILL VOID YOUR WARRANTY.

TECHNIQUE

USE YOUR BODY WEIGHT TO FINISH THE JOB



Assemble the extension handle of the pump for more convenience.



Use straight arms and body weight over the pump handle for best results, when the pressure builds on both the upward and downward motion.



Using bent arms pushing downwards and upwards in this manner will cause early fatigue. Save your arms for paddling!

SETTING UP YOUR ISUP

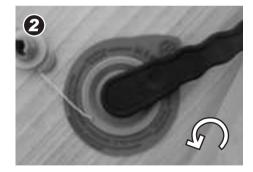
- The board can be inflated with your double action pump which provides air on both the up and down pumping action saving you half the time from other standard pumps.
- Do not use an air compressor. It may result in damage to the board and will void all warranties. If you leave your board exposed to hot sun, check pressure and deflate to required pressure. Failure to do so, may cause stressing of material. Ambient temperature affects the tube's internal pressure; a variation of 1°C / 1.8°F causes a variation of the pressure in the tube of +/- 4 mbar (0.06psi) After 2 or 3 days there may be a small decrease of pressure due to temperature change. If so, add few pumps of air.
- Before undertaking a long paddle, inflate the board for a full 24 hours to make sure the boards is air tight. If you are seeing inconsistent decrease in air pressure, follow the instructions for leak detection in the board repair section of this manual.
- Do not over-inflate the board. A max pressure of 15 psi is adequate. The easiest gauge of a good working pressure is to have the chambers inflate to a firm pressure when you press on them.
- Do not pump to a high pressure and let the board sit out in the hot sun. If the board is going to be in a warm environment, slightly under-inflate the board and allow the heat from the sun to increase the internal pressure. When paddling, the colder temperature of the water may cause a slight loss in chamber pressure. It is a good idea to carry a pump with you so that you can add air to the chambers if necessary.

VALVE SPANNER

- 1. The valve may got loose after several inflation/deflation. If it is leaking air around the valve, please use the spanner/wrench in the repair kit to tighten the valve.
- 2.Use the valve-spanner to tighten the valve,if it works loose or in the case of hoving to remove and inspect or replace.

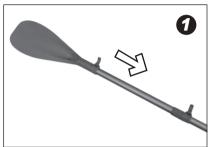


Tighten



Loosen / Remove

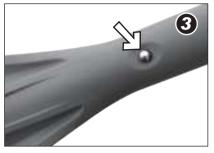
ASSEMBLING



1.Unlock all the knobs.Extend the two blue shafts to the end.



2. Adjust the lowest shaft until the pin button near the blade finds the place.



3. Adjust the second shaft until the pin button finds the place.



4. The black part of the shaft is adjustable. You can adjust it to a suitable height.

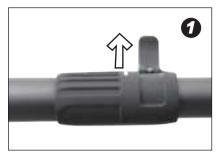


5.All the knobs can be tighten / loosen by turning clockwise / counterclockwise.

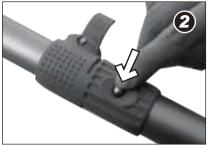


6.Lock all the knobs.

STORAGE THE PADDLE



1.Unlock all the knobs.



2.Press the silver pin button in the middle.



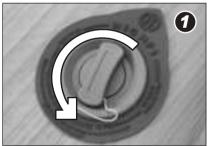
3.Pull back all the shafts to the end.

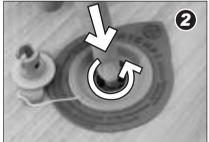


4.Lock all the knobs to stay the paddle firm in place.

BOARD DEFLATION STEPS

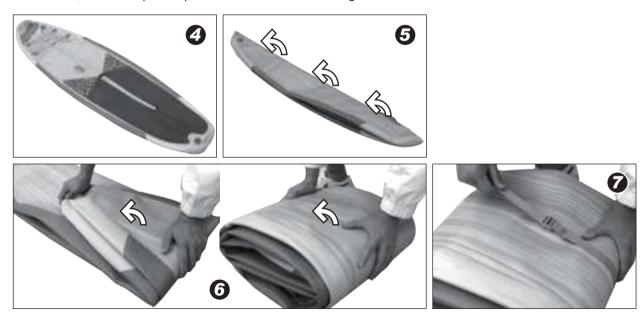
- 1.Clear any water or debris out of the valve areas.
- 2.Slowly press down the valve stem to let the board lose some pressure of the air. There will be an initial burst of air, but it will slow down quickly. Once the the board feels loose enough to remove the fin, press the valve stem all the way down and turn it clockwise to lock into "OPEN" position.
- 3.Remove the center fin.

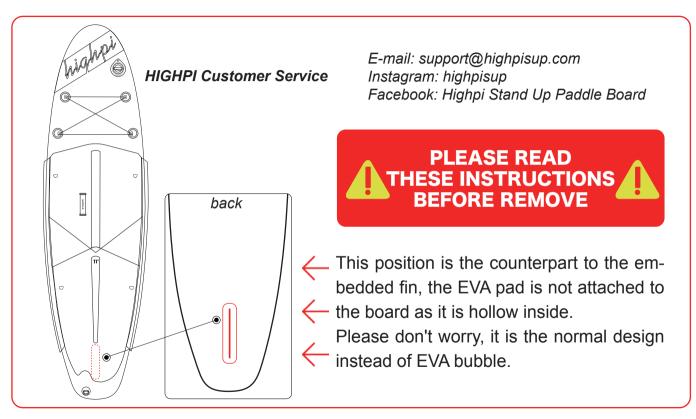


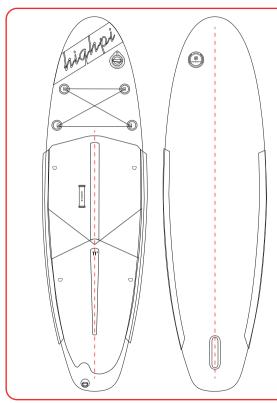




- 4. Fully deflate the board. Press the valve stem all the way down and turn it counter-clockwise to lock into "OPEN" position.
- 5. Fold the board vertically first.
- 6. Start to hold the board in small sections. Beginning at the back end (the opposite side to the valve position). Carry on folding until you reach the end of the board.
- 7. Once folded, use the strap to keep the board folded inside the bag.







PLEASE READ THESE INSTRUCTIONS BEFORE REMOVE

- This position is the center-folded line when folding the board, there may be some wrin-
- kles/scratches in the wood print after several uses.
- Please don't worry, it won't affect the normal function of the board.



Sea World

Length:10'6"/320cm Width:33"/84cm Thickness:5"/12cm

Weight Capacity: 285lbs/129kg



















Pink Hearts

Length:10'6"/320cm Width:31"/78cm

Thickness:6"/15cm

Weight Capacity:300lbs/135kg

















Pineapple Green

Length:10'6"/320cm Width:31"/78cm

Thickness:6"/15cm

Weight Capacity:300lbs/135kg

















Tropical Leaf

Length:10'6"/320cm Width:31"/78cm Thickness:6"/15cm

Weight Capacity:300lbs/135kg

















Modern Pink

Length: 10'6"/320cm Width: 32"/81cm Thickness: 6"/15cm

Weight Capacity: 300lbs/135kg















Sapphire Blue

Length: 10'6"/320cm Width: 32"/81cm Thickness: 6"/15cm

Weight Capacity: 300lbs/135kg

















Mint Green

Length: 10'6"/320cm Width: 32"/81cm Thickness: 6"/15cm

Weight Capacity: 300lbs/135kg

















Passion Red

Length: 11'/335cm Width: 33"/84cm Thickness: 6"/15cm

Weight Capacity: 350lbs/160kg

















Classic Wood

Length: 11'/335cm Width: 33"/84cm Thickness: 6"/15cm

Weight Capacity: 350lbs/160kg

















Vigorous Wood

Length: 11'/335cm Width: 33"/84cm Thickness: 6"/15cm

Weight Capacity: 350lbs/160kg

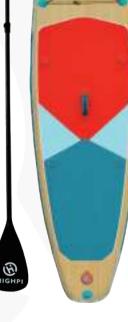














SETTING UP YOUR ISUP

- 1-3. Choose a smooth and clean surface to unfold your board.
- 4-5. Unscrew the valve cap, push button in and turn it clockwise to make sure that the valve is in the 'Pin Out' position.
 - 6. Connect the pump nozzle into the valve receptacle. Make sure the pump hose is connected to the 'Inflate' outlet. Maximum air pressure for this product is 15 psi.



PUMP GAUGE: To protect the pump and ensure the accuracy of pressure, the gauge won't register until it is 5-8 psi. 12-15 psi is the recommended psi.

TECHNIQUE USE YOUR BODY WEIGHT TO FINISH THE JOB



Use straight arms and body weight over the pump handle for best results, when the pressure builds on both the upward and downward motion.



Using bent arms pushing downwards and upwards in this manner will cause early fatigue. Save your arms for paddling!

SETTING UP YOUR ISUP

- The board can be inflated with your double action pump which provides air on both the up and down pumping action saving you half the time from other standard pumps.
- Do not use an air compressor. It may result in damage to the board and will void all warranties. If you leave your board exposed to hot sun, check pressure and deflate to required pressure. Failure to do so, may cause stressing of material. Ambient temperature affects the tube's internal pressure; a variation of 1°C / 1.8°F causes a variation of the pressure in the tube of +/- 4 mbar (0.06psi) After 2 or 3 days there may be a small decrease of pressure due to temperature change. If so, add few pumps of air.
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VALVE SPANNER

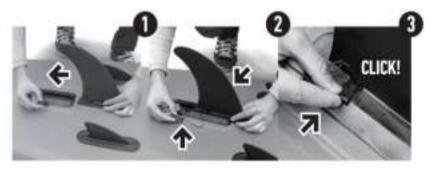
USE TO TIGHTEN OR REMOVE VALVE



Use the valve-spanner to tighten the valve, if it works loose or in the case of hoving to remove and inspect or replace.

INSTALLING THE CENTER FIN

Once the board is inflated, install the centre fin. Slide the fin into the slot (1) from front to back (2). Once it is fully inserted, secure the fin with the clip (3).



ADJUST THE HEIGHT OF THE PADDLE

The 3-piece paddle can be adjusted to a suitable height by tighten or loosen the knob.

Clockwise rotation—tighten the knob to make sure the paddle is sturdy.

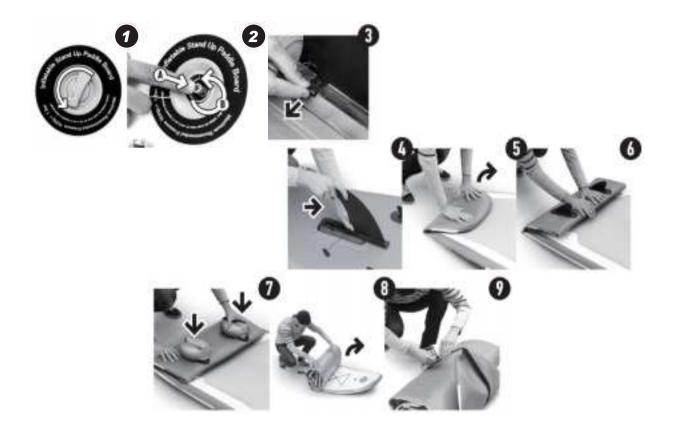
Counterclockwise rotation——loosen the knob to adjust the suitable height.



BOARD DEFLATION STEPS

- 1. Clear any water or debris out of the valve areas.
- 2. Slowly press down on the valve stem to start letting the air out of the board. There will be an initial burst of air, but that will slow down quickly. Once the air flow has slowed down, press the valve stem all the way down and turn it counter-clockwise to lock into 'ÓPEN'position.
- 3-4. Remove the pin and remove the central fin. Slide forward.
- 5-6. Start to hold the board in small sections, beginning at the back end until you reach the side fins.
 - 7. Place the inflatable protectors over the side fins to prevent any damage to the board.
- 8-9. Carry on folding until you reach the end of the board. Once folded, use the strap to keep the board folded inside the bag.





BOARD CARE AND STORAGE

Inflatique boards are made from top-quality materials in order to provide greater protection from ultraviolet light. However, to ensure years of flexibility and bright colors, avoid storing the board outside or in direct sunlight.

- Before storing, hose off the board and let it dry completely to prevent mildew buildup.
- · Do not use harsh chemicals for cleaning, most dirt can be removed with mild soap and fresh water.
- You may store the board inflated or deflated. If you deflate the board, we recommend that you store it in the
 protective bag that came with the board.
- If storing the board outdoors, raise it up off the ground and cover it with a tarp to prevent exposure to the elements.
- · Hanging the board is not recommended.
- Do not store in extreme conditions (i.e. above 66°C/150°F or below -23°C/-10°F).
- · Store in a clean and dry place.

FINDING AND FIXING LEAKS

Your board is made from highly durable PVC. If torn or punctured, the PVC is very easy to repair. It can be fixed using repair kit included. Read the following tips carefully to find and fix leaks.

If your board is losing pressure and it is not due to cold temperatures, check the board leaks, starting with the valves. It is unusual for the valve to leak, but if you do not find the leak, we can send you a replacement valve. To locate a leak, we recommend mixing soap and water in a bottle and sprinkling it over the valve. If you see bubbles forming, make sure the valve is tightly closed. If you continue to see problems, you can replace the valve using tools that come with the board and by following the instructions on the next two pages.

If the board is leaking air and the valves are all right, you could have a small puncture. Small punctures can be repaired easily and permanently. Sprinkle the board with soapy water until you see bubbles appear and mark the position of the puncture. If you do not see any bubbles, inflate the board to its maximum pressure and trying listening for the leak. If you can identify the area, sprinkle it with soapy water again to find the leak.

Punctures measuring less than 3 mm are simple to fix without a patch. Deflate your board, then clean and dry the area you are repairing. Apply a small drop of glue to cover the puncture and let it dry for approximately 12 hours.

SMALL REPAIRS

Your board comes with a standard repair kit. If you no longer have your repair kit, you can ask one of our agents for one. Cut the piece of repair material that is large enough to cover the damaged area by approximately 1.5 cm, rounding the corners. Apply glue to the bottom of the patch and around the area you are repairing. Too much glue can interfere with proper repair.

Wait until the adhesive is tacky (2-4 minutes) and then place the patch over the damaged area. Exert about 3-5 kgs of pressure for 12 hours. After the patch has dried, apply glue around the edges to ensure it is completely sealed (let it dry for 4 hours).













HIGHPI HEALTH TECHNOLOGY CO,.Ltd.

