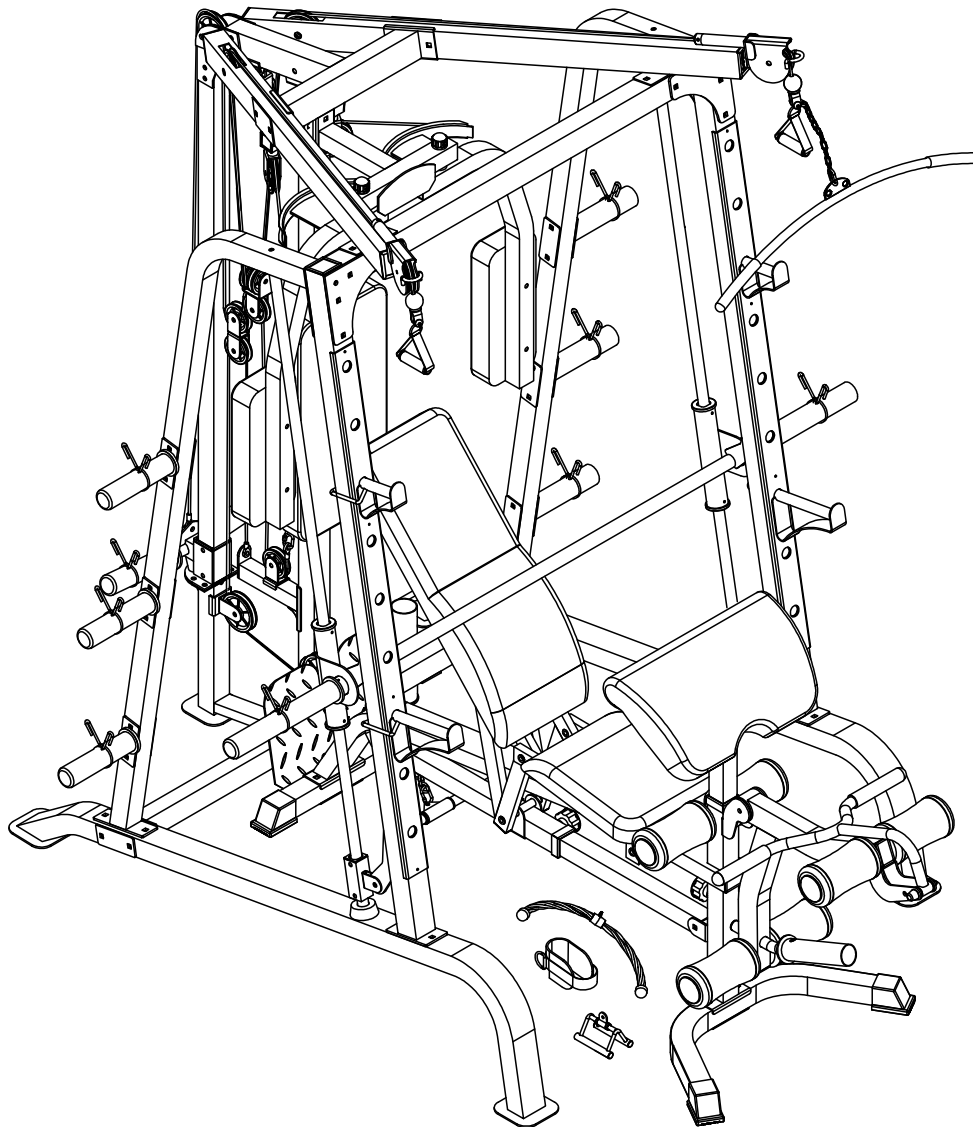




MARCY®

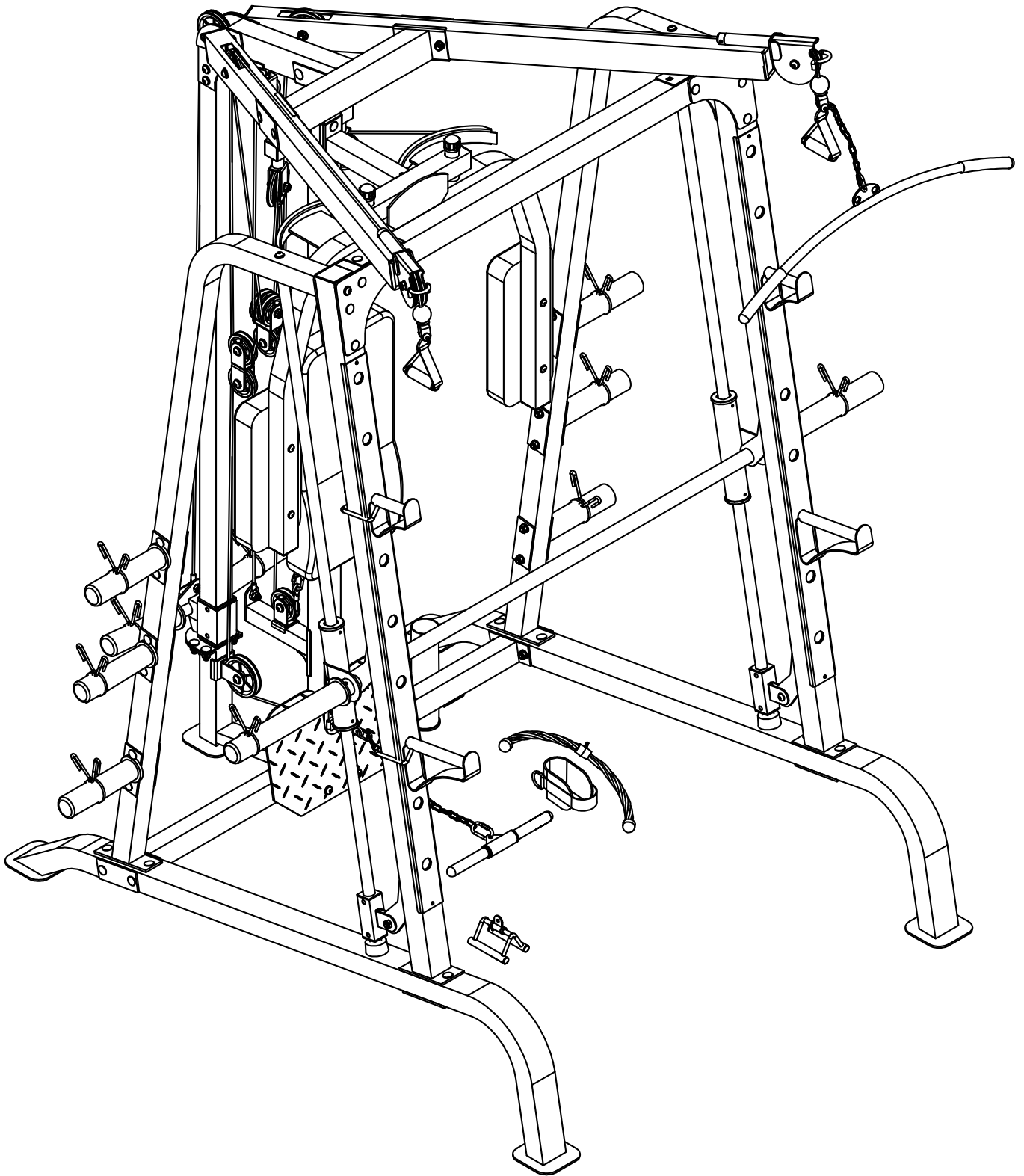
MARCY® DIAMOND ELITE SMITH MACHINE MD-9010G

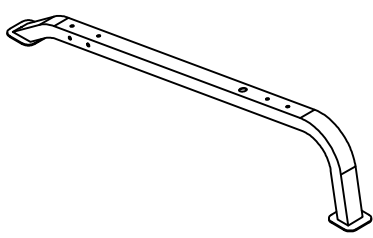


IMPORTANT: Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.

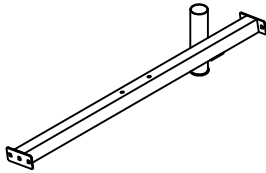
Assembly Manual

180615

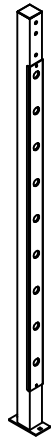




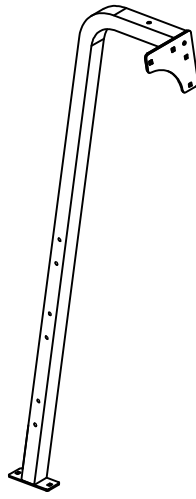
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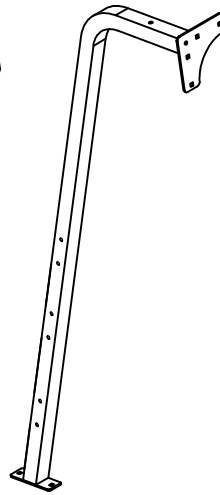
② × 1



③ × 2



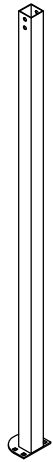
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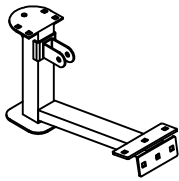
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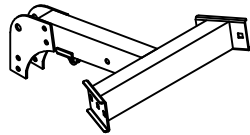
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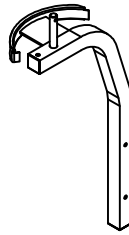
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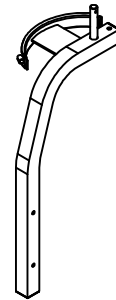
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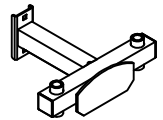
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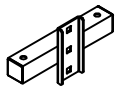
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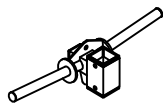
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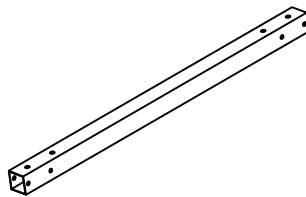
⑫ × 1



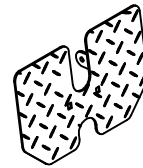
⑬ × 1



⑭ × 1



⑮ × 1



⑯ × 1



⑰ × 6



⑱ × 1



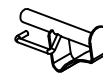
⑲ × 1



⑳ × 2



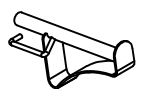
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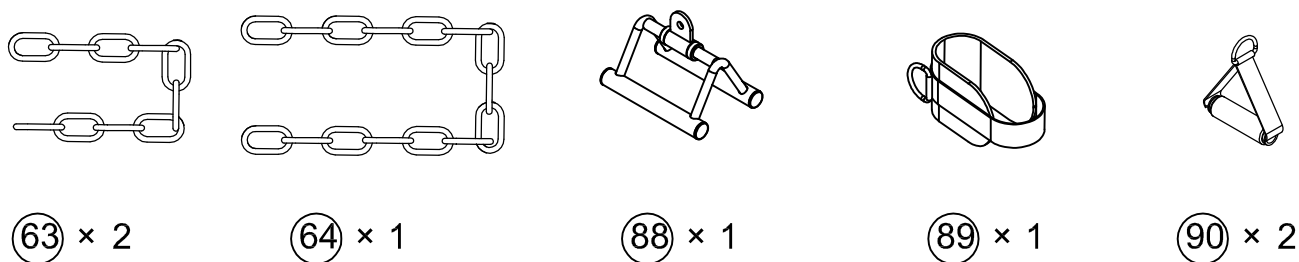
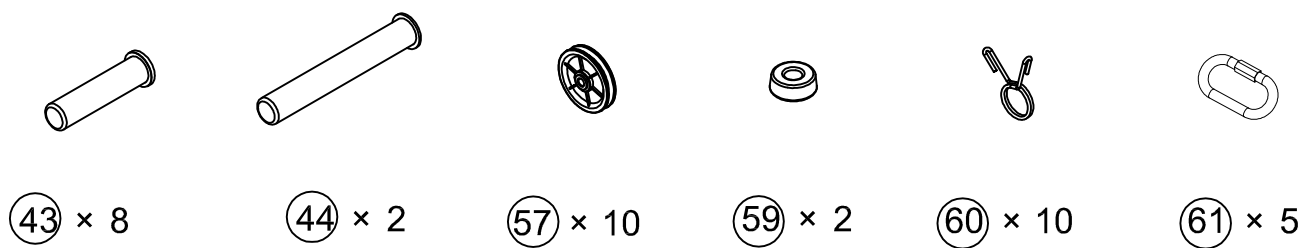
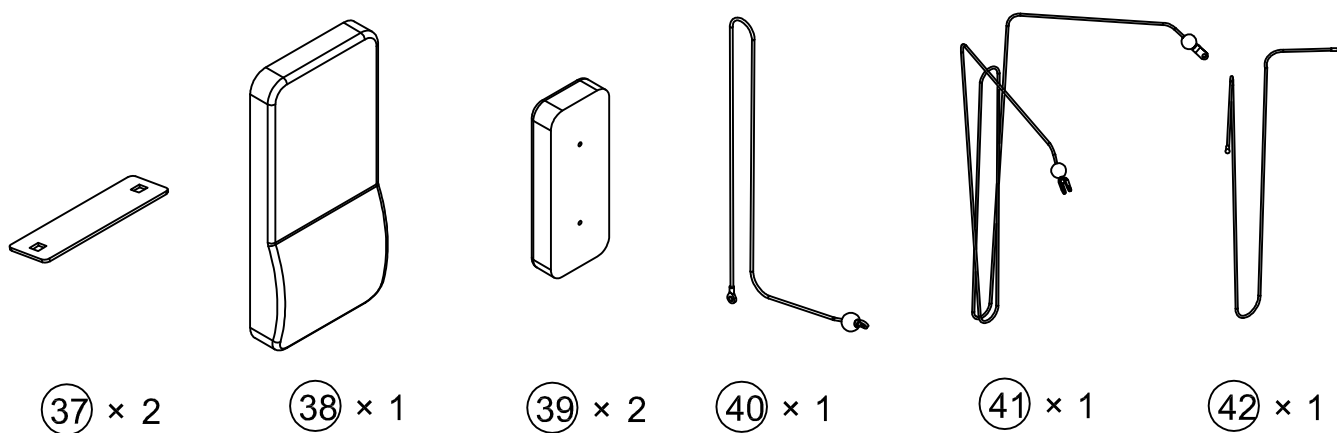
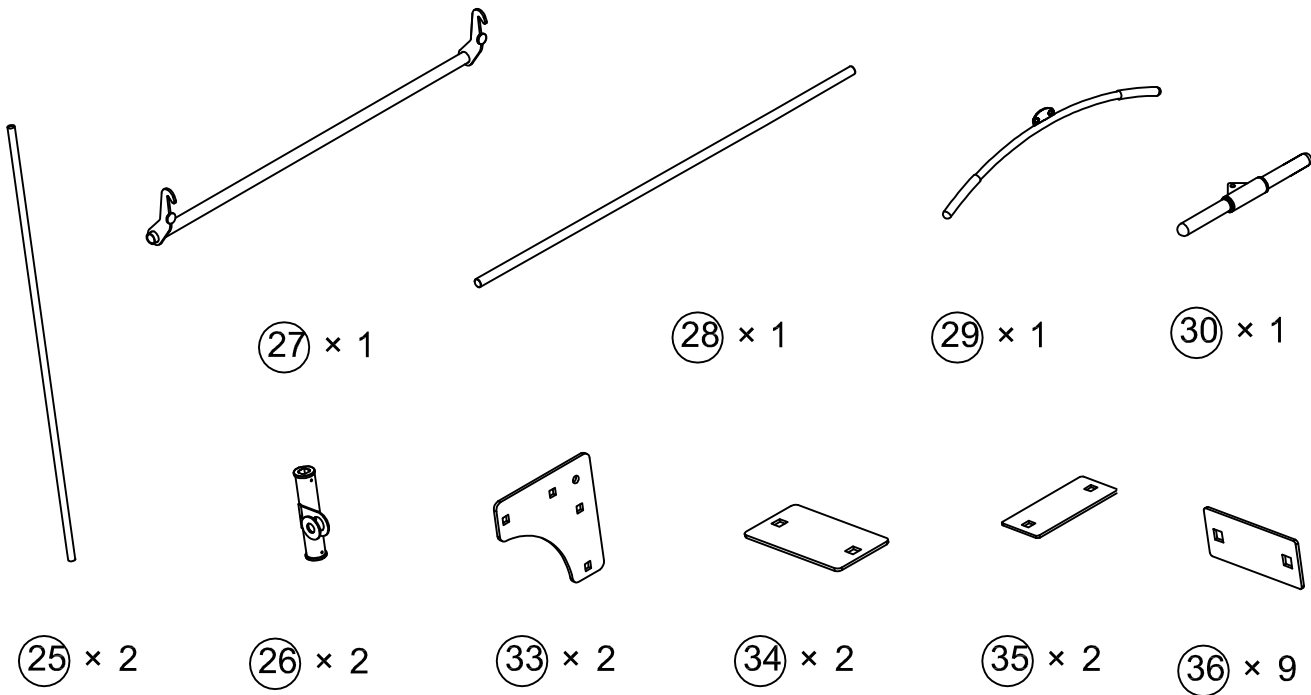
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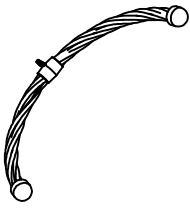


㉓ × 1



㉔ × 1





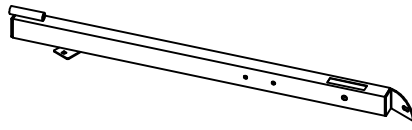
⑨① × 1



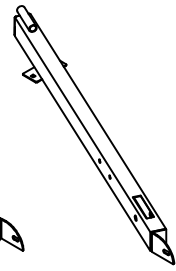
⑨② × 2



⑨③ × 2



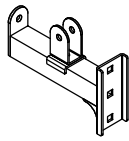
⑨④ × 1



⑨⑤ × 1



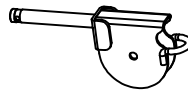
⑨⑥ × 1



⑨⑦ × 1



⑨⑧ × 1



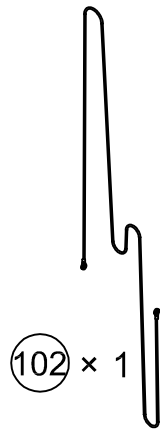
⑨⑨ × 2



⑩⑦ × 2



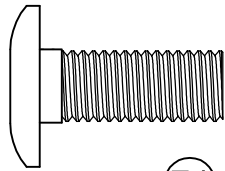
⑩① × 2



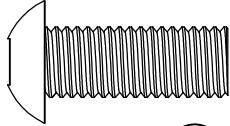
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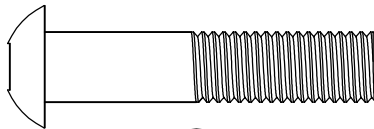
⑩③ × 7



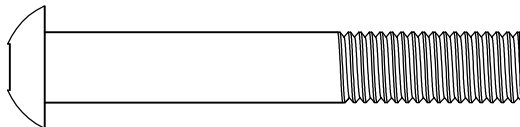
⑦④ × 4



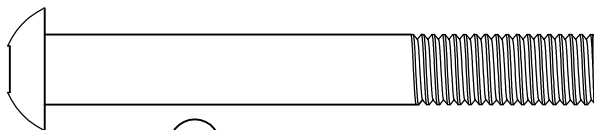
⑥⑧ × 12



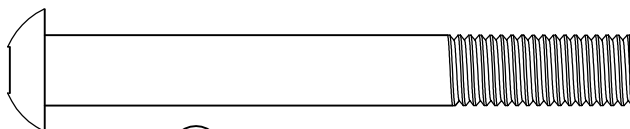
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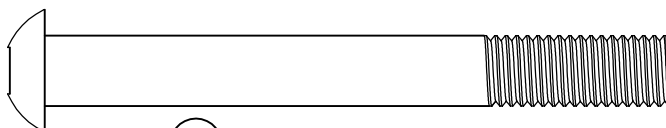
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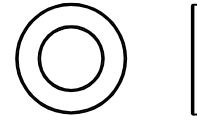
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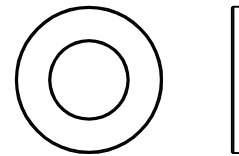
⑦② × 2



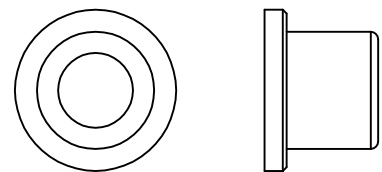
⑦③ × 2



⑥⑤ × 6

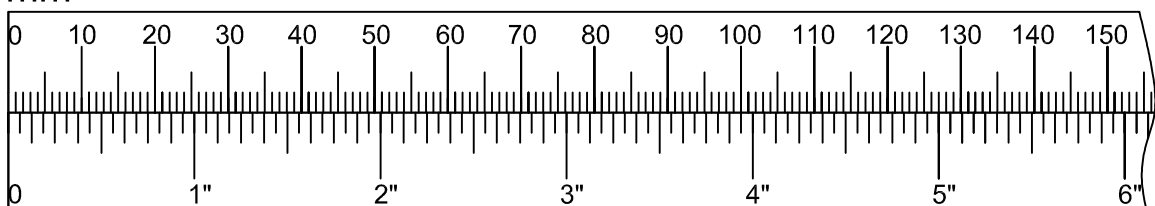


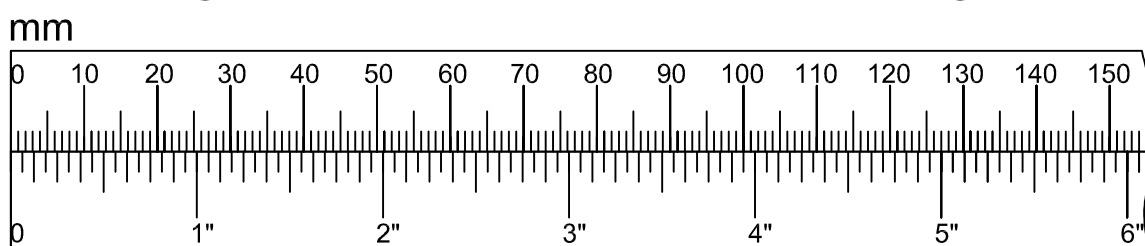
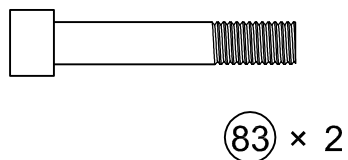
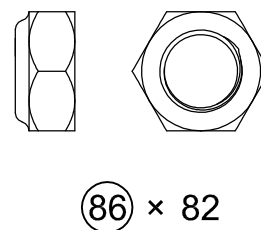
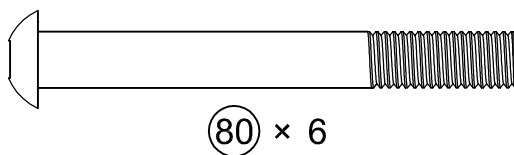
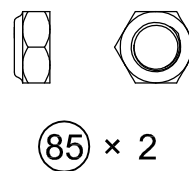
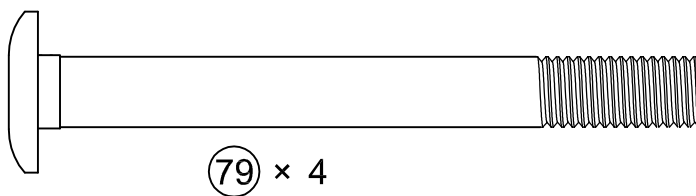
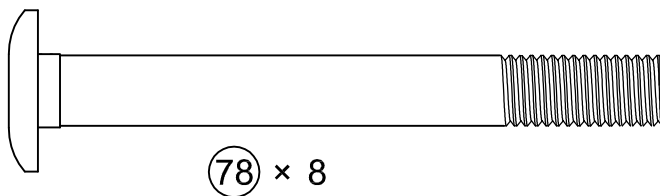
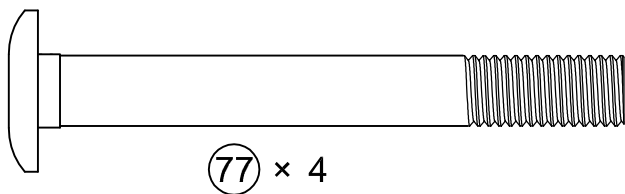
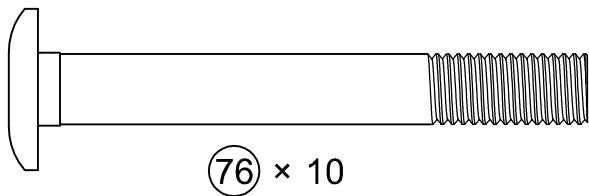
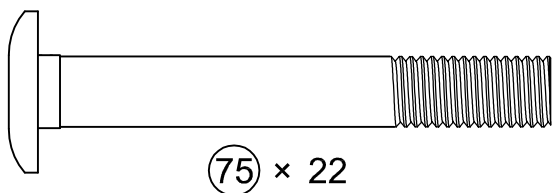
⑥⑥ × 100



⑥② × 6

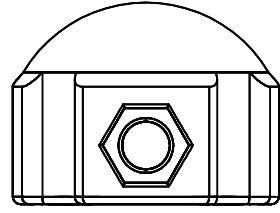
mm



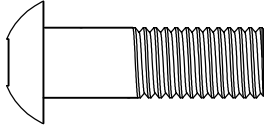




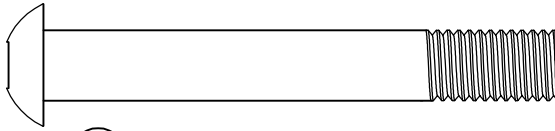
106 × 4



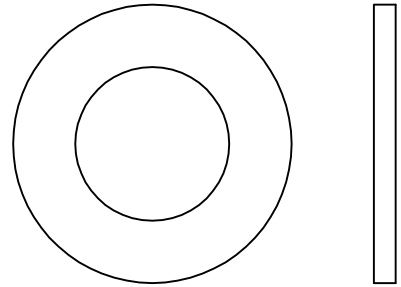
56 × 2



104 × 2



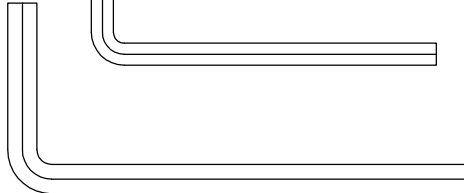
105 × 1



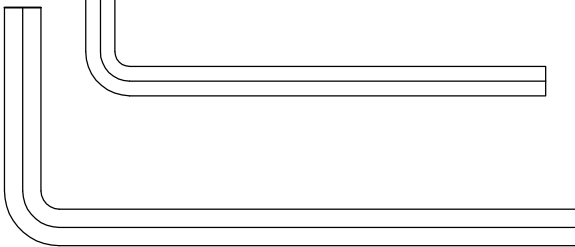
67 × 2



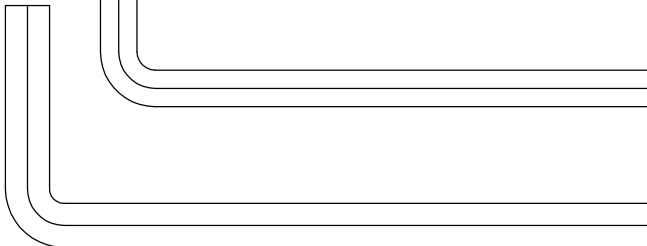
3# × 1



4# × 1

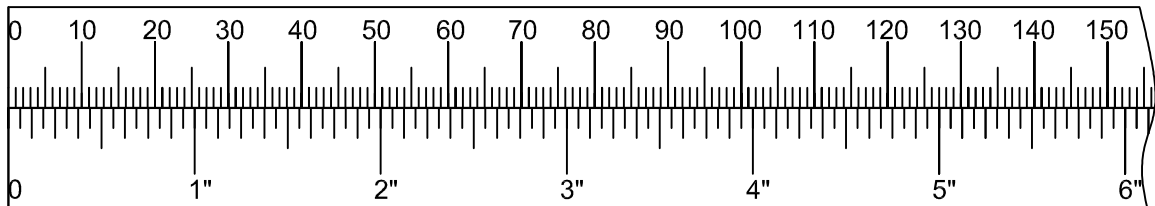


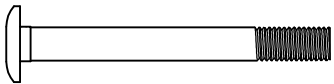
5# × 1



6# × 1

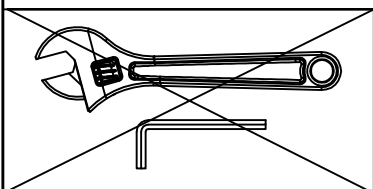
mm



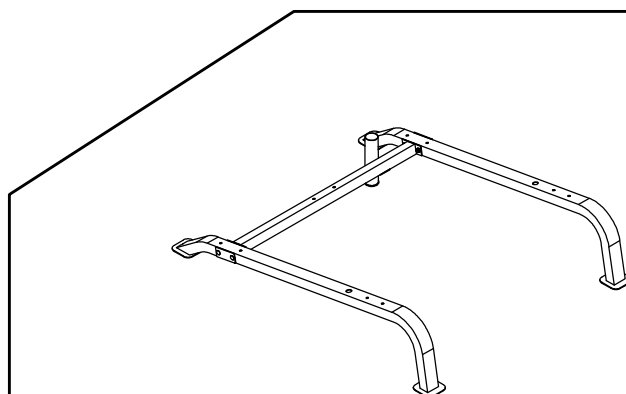
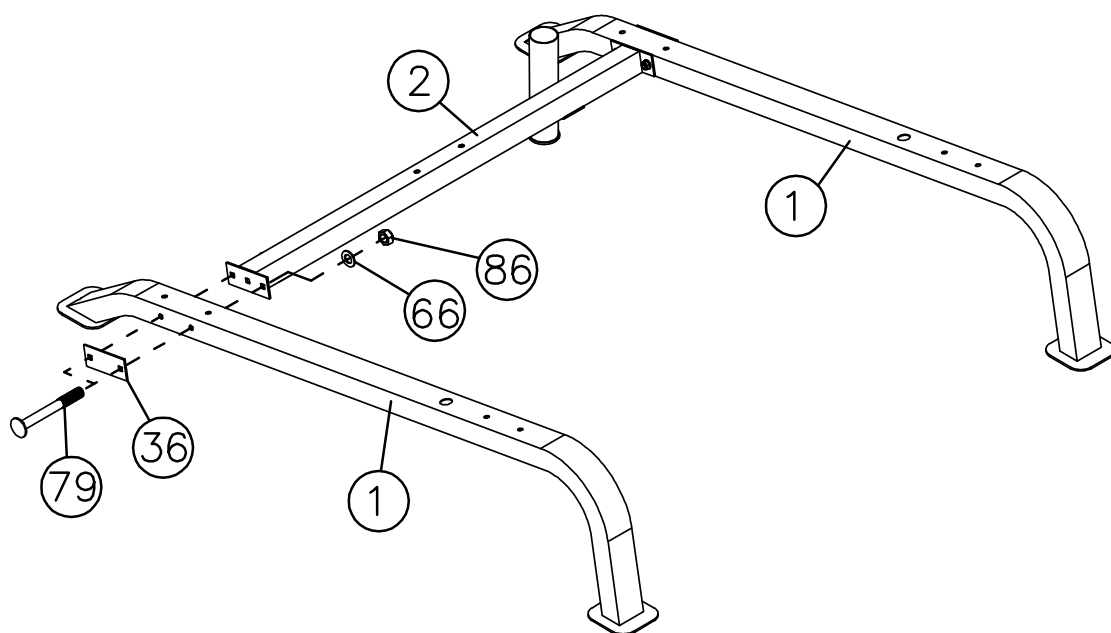
(79)  ×4 M10×3 $\frac{1}{2}$ "

(66)   ×4 $\Phi \frac{3}{4}$ "

(86)   ×4 M10



#1	BOX 1
#2	BOX 1
#36	BOX 2

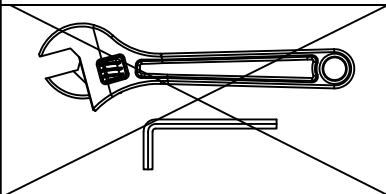


1

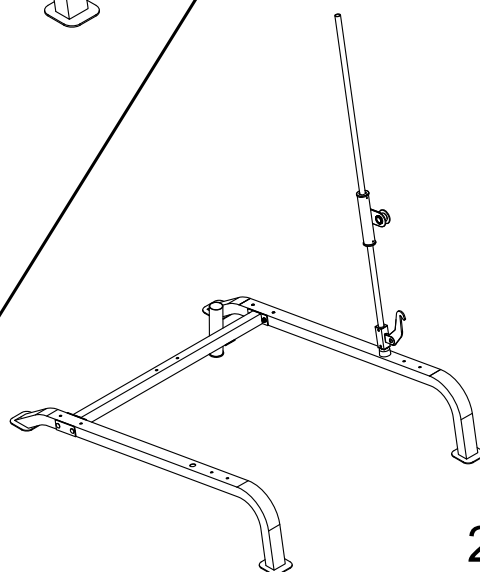
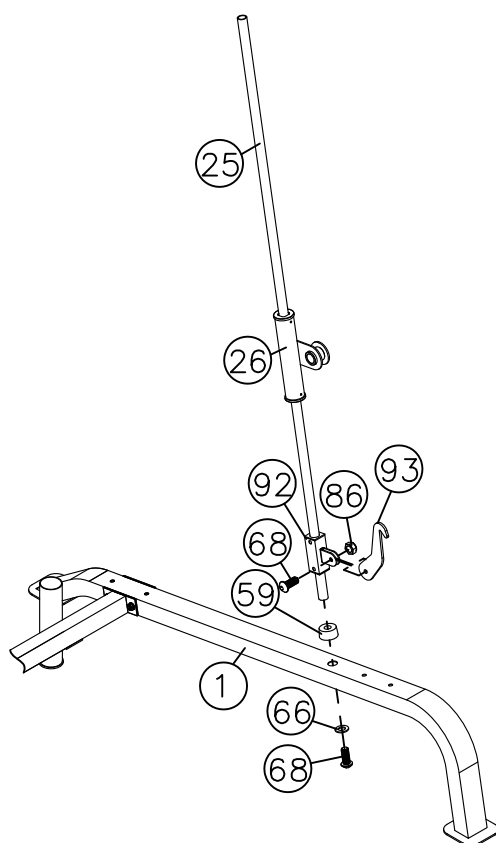
66   ×1 $\Phi \frac{3}{4}$ "

86   ×1 M10

68  ×2 M10×1"



#25	BOX 1
#26	BOX 2
#59	BOX 2
#92	BOX 2
#93	BOX 2

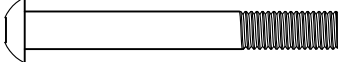


66   x8 $\Phi \frac{3}{4}$ "

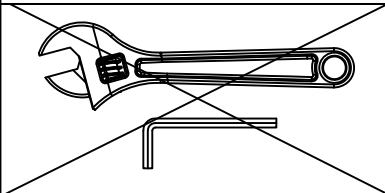
76  x4 M10x3"

68  x1 M10x1"

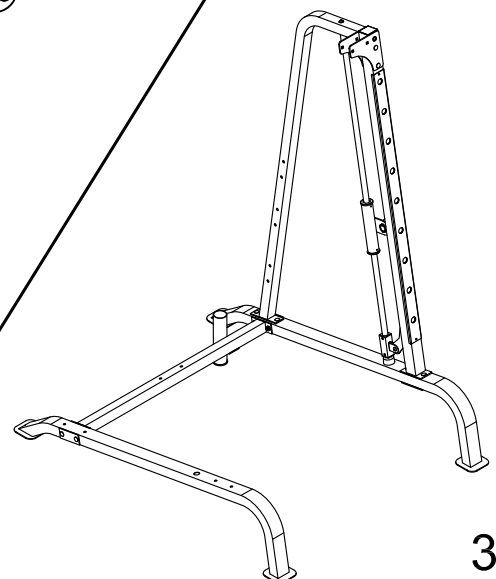
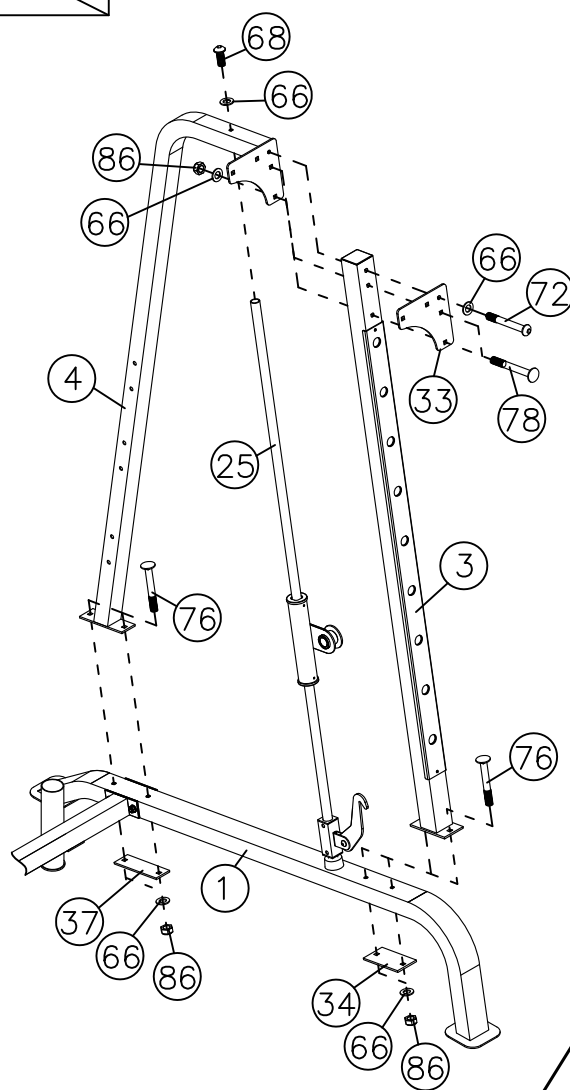
78  x2 M10x3 $\frac{3}{8}$ "

72  x1 M10x3 $\frac{1}{8}$ "

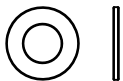
86   x6 M10



#3	BOX 1
#4	BOX 1
#33	BOX 2
#34	BOX 2
#37	BOX 2



66



×1 $\Phi \frac{3}{4}$ "

86

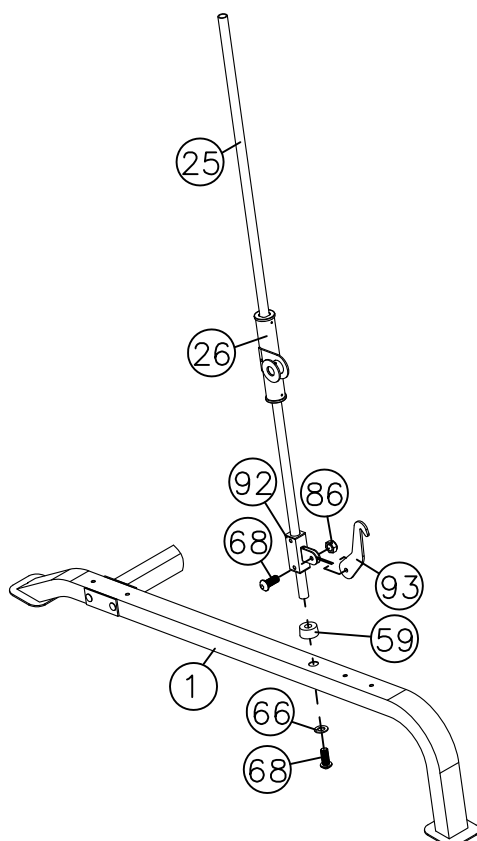
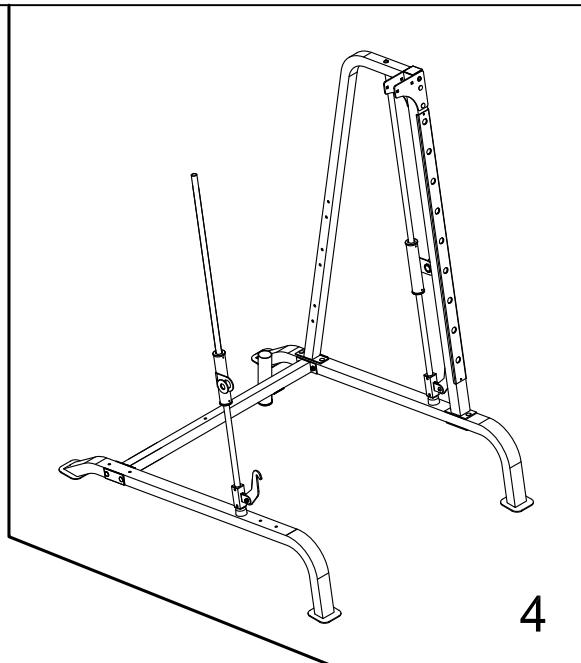
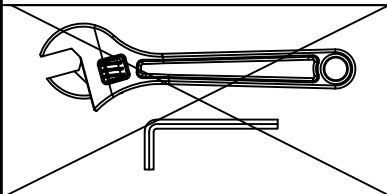


×1 M10

68

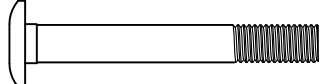


×2 M10×1"

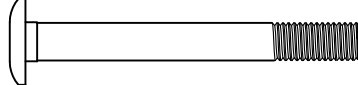


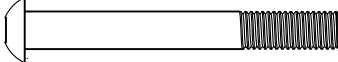
#25	BOX 1
#26	BOX 2
#59	BOX 2
#92	BOX 2
#93	BOX 2

66  $\times 8 \ \Phi \frac{3}{4}$ "

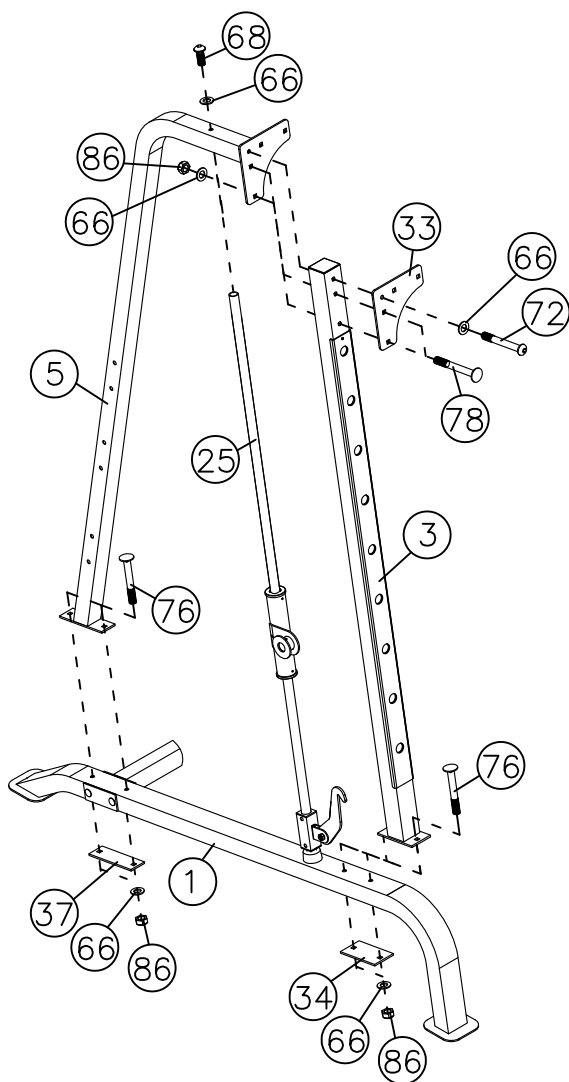
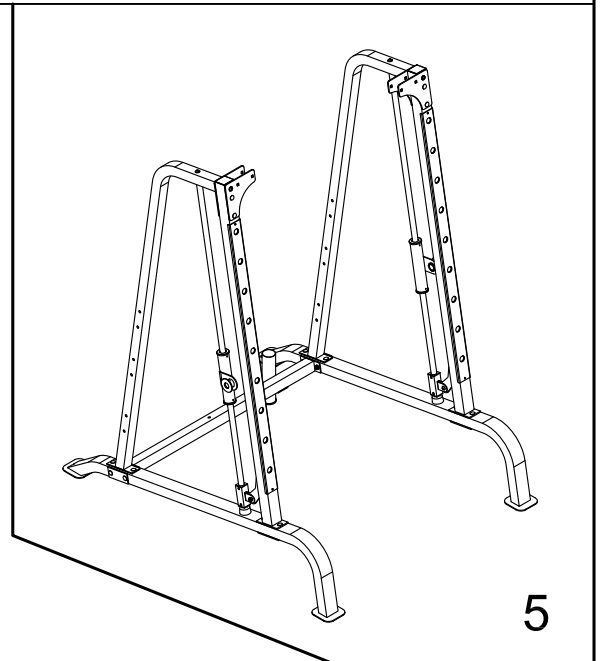
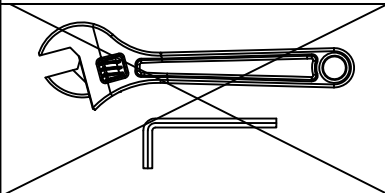
76  $\times 4 \ M10 \times 3"$

68  $\times 1 \ M10 \times 1"$

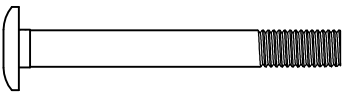
78  $\times 2 \ M10 \times 3\frac{3}{8}"$

72  $\times 1 \ M10 \times 3\frac{1}{8}"$

86   $\times 6 \ M10$

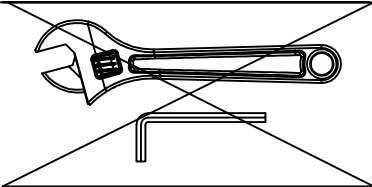


#3	BOX 1
#5	BOX 1
#33	BOX 2
#34	BOX 2
#37	BOX 2

(78)  ×4 M10×3 $\frac{3}{8}$ "

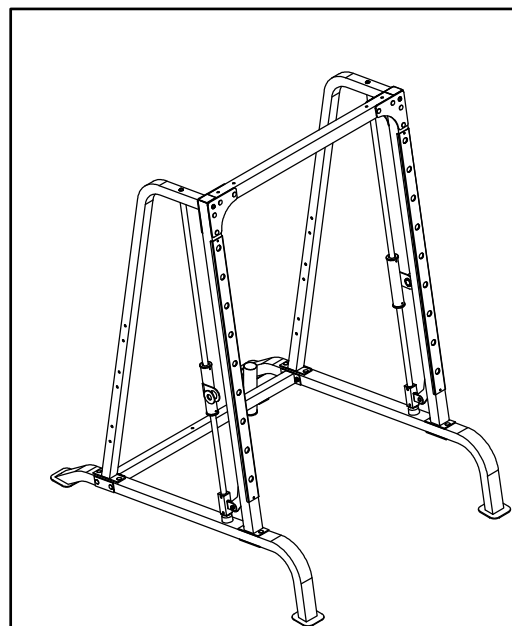
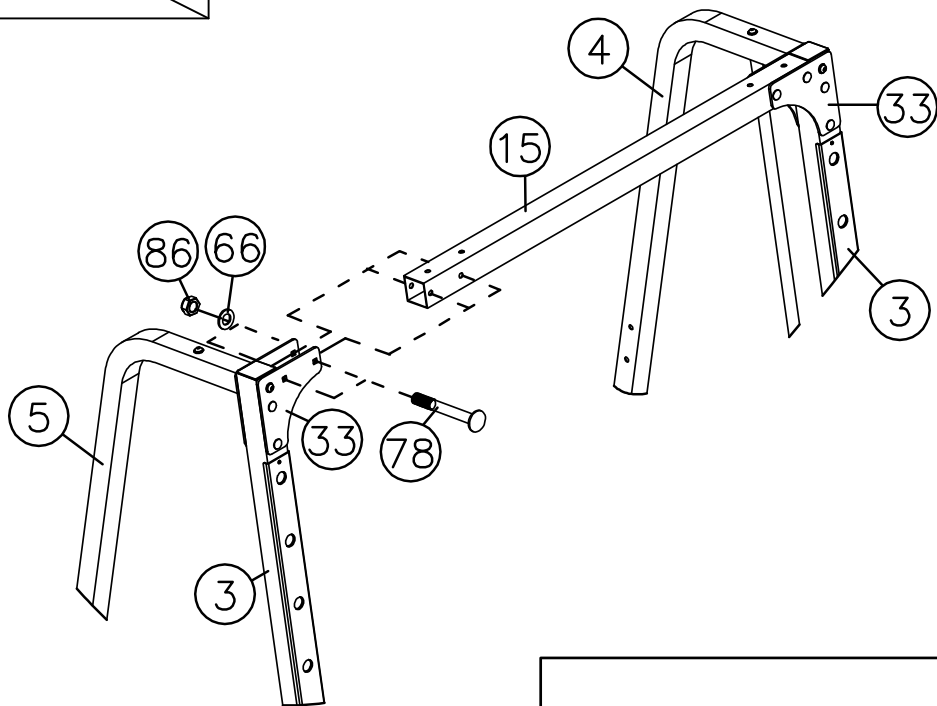
(66)   ×4 $\Phi \frac{3}{4}$ "

(86)   ×4 M10

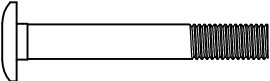


#15

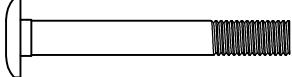
BOX 1



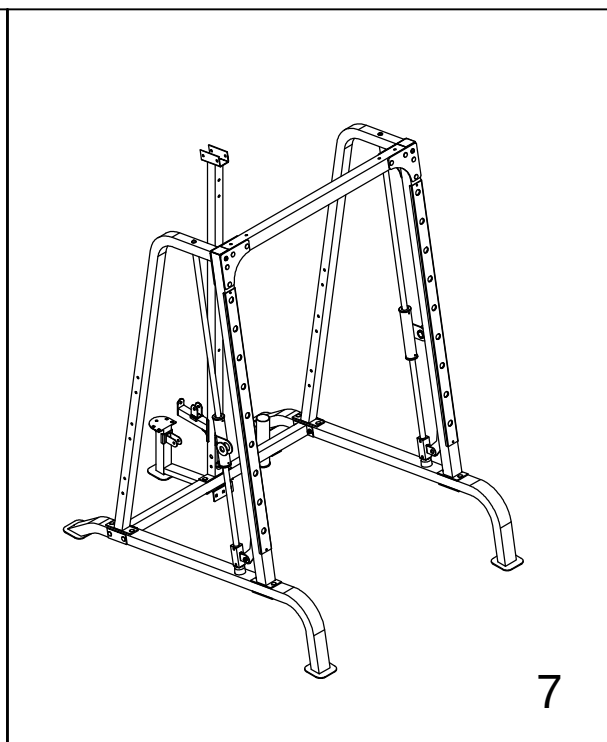
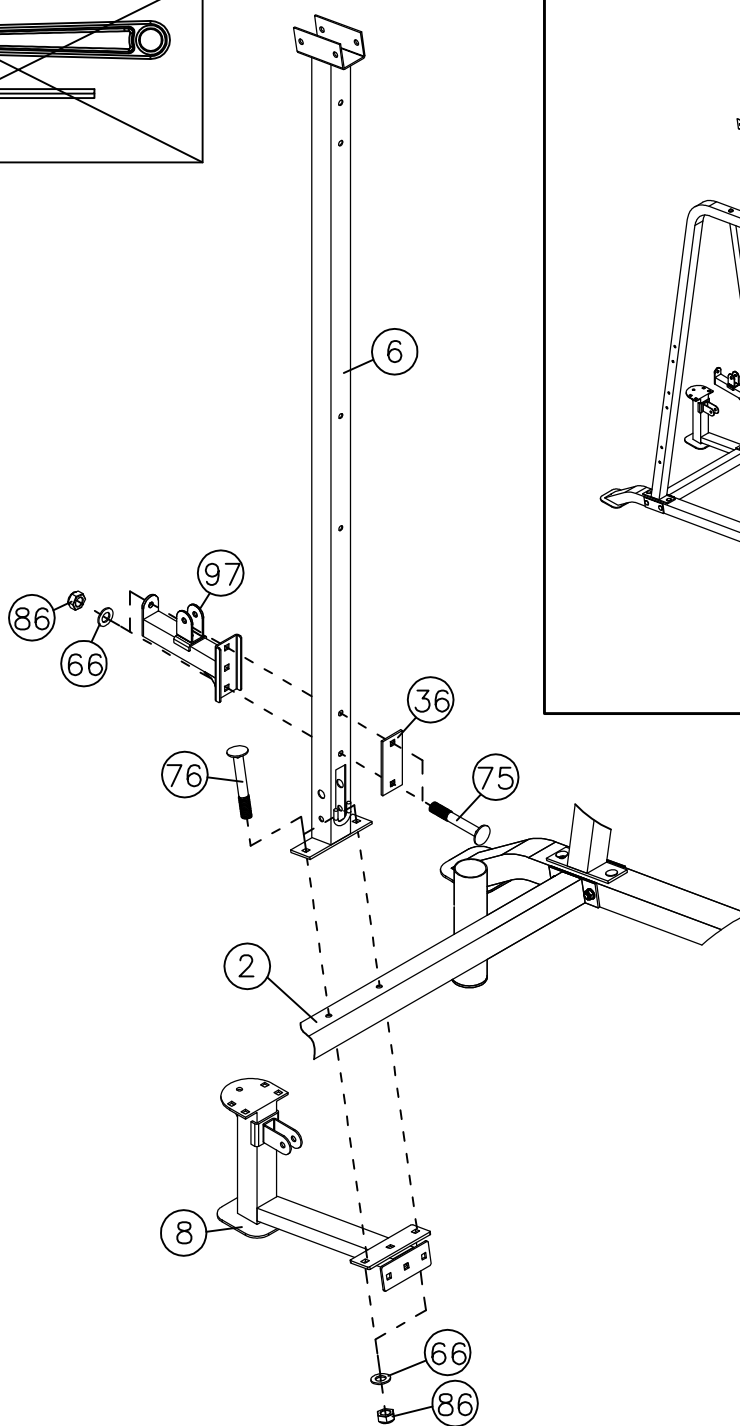
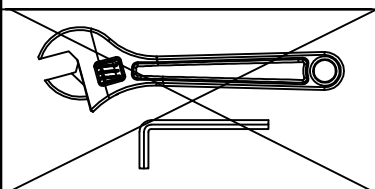
6

(75)  ×2 M10×2 $\frac{3}{4}$ "

(66)  ×4 $\Phi\frac{3}{4}$ "

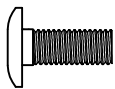
(76)  ×2 M10×3"

(86)  ×4 M10

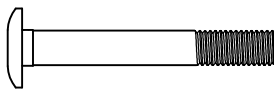


7

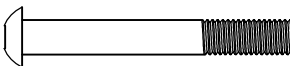
#6	BOX 1
#8	BOX 1
#36	BOX 2
#97	BOX 2

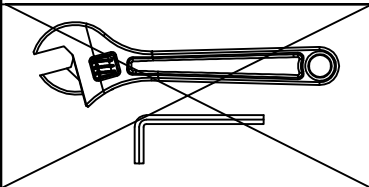
74  ×4 M10×1"

66   ×10 $\Phi \frac{3}{4}$ "

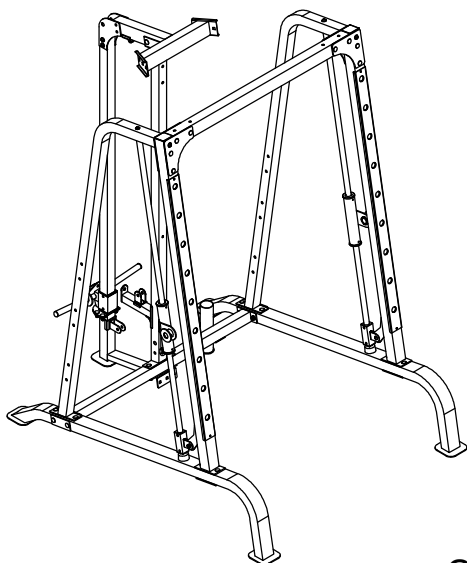
75  ×2 M10×2 $\frac{3}{4}$ "

86   ×8 M10

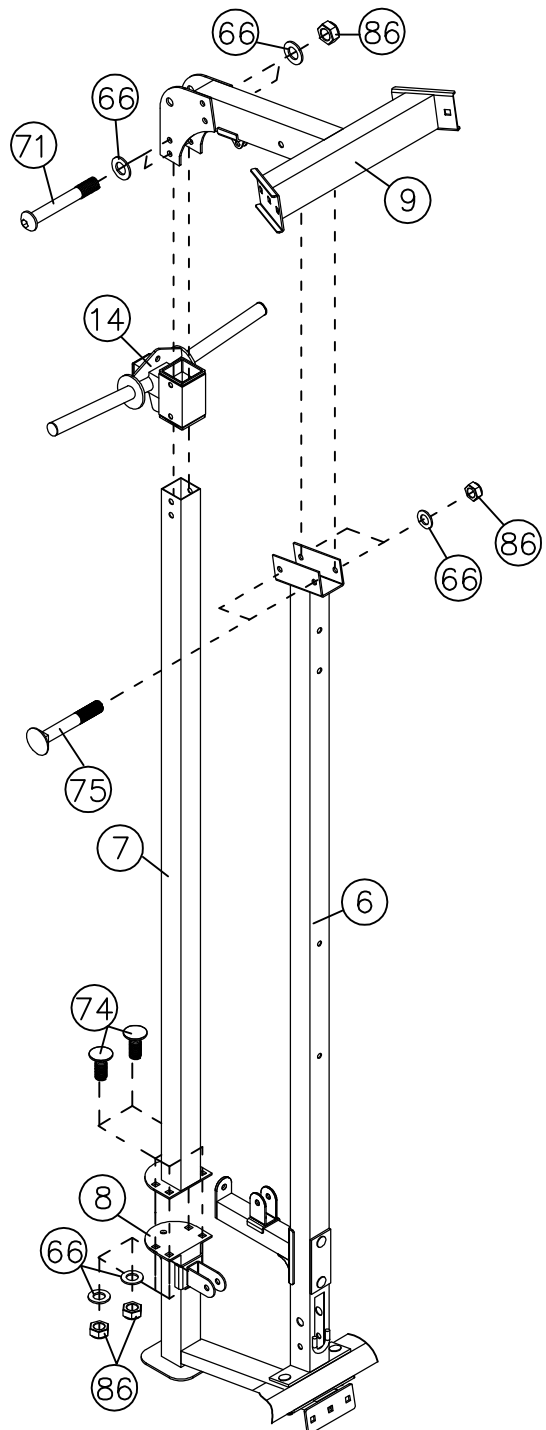
71  ×2 M10×3"

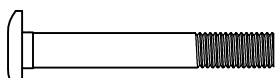
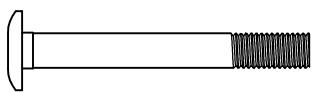
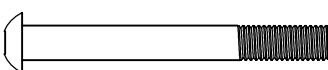


#7	BOX 1
#9	BOX 1
#14	BOX 2

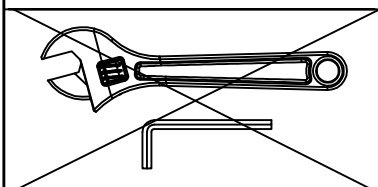


8

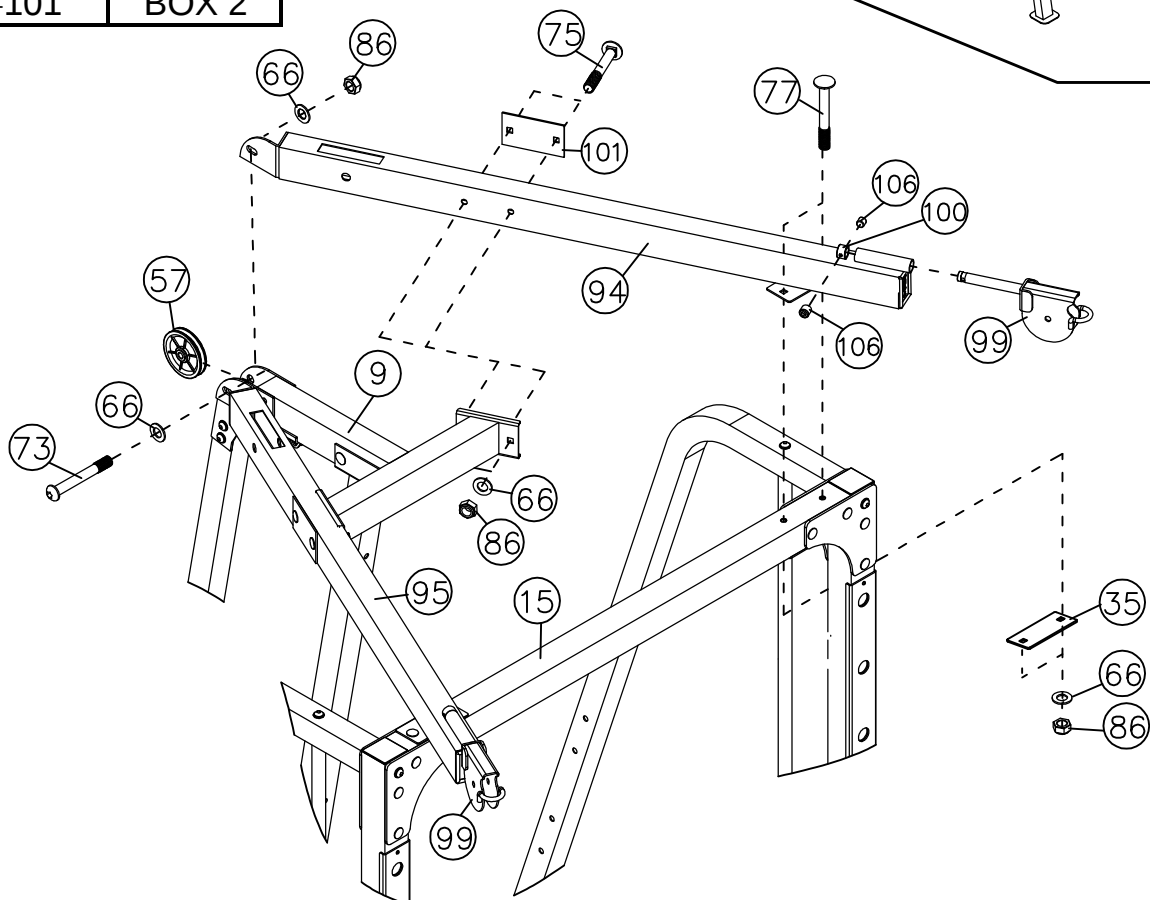
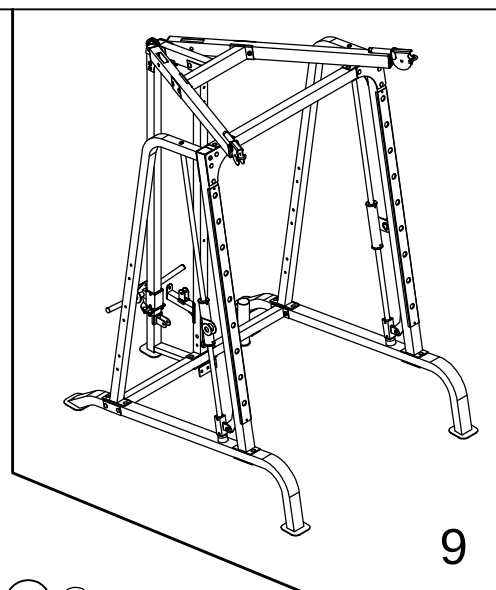


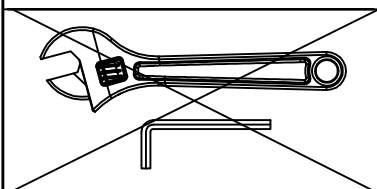
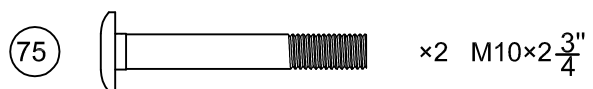
- (75)  ×4 M10×2 $\frac{3}{4}$ "
- (77)  ×4 M10×3 $\frac{1}{8}$ "
- (73)  ×1 M10×3 $\frac{3}{8}$ "

- (106)  ×4 M6× $\frac{1}{4}$ "
- (66)  ×10 $\Phi\frac{3}{4}$ "
- (86)  ×9 M10

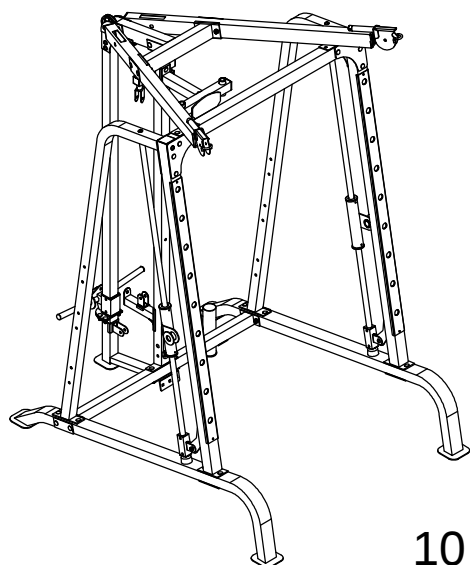
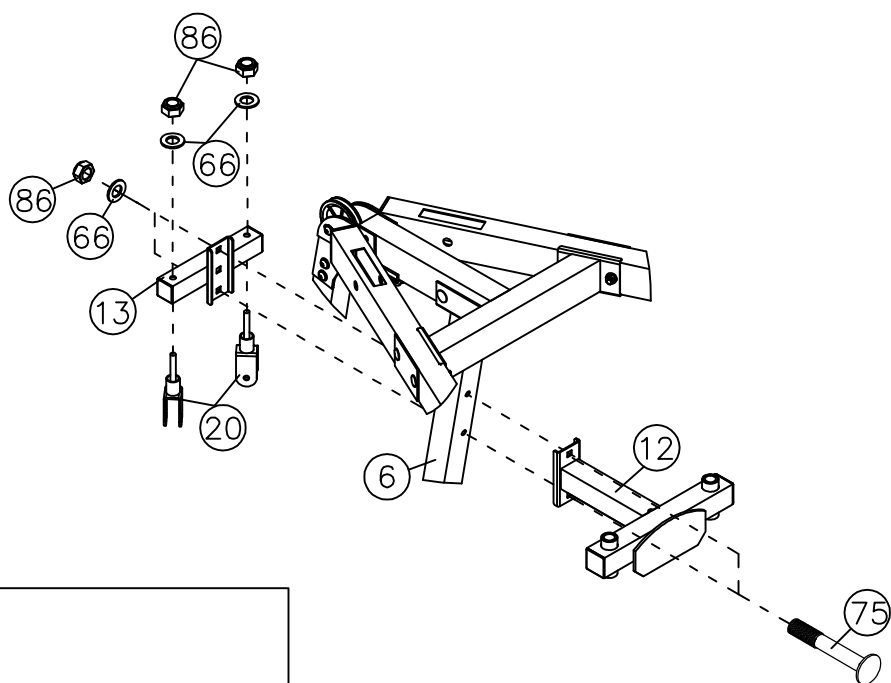


#35	BOX 2
#57	BOX 2
#94	BOX 1
#95	BOX 1
#99	BOX 2
#100	BOX 2
#101	BOX 2

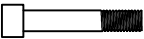


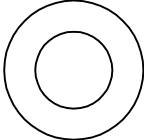


#12	BOX 2
#13	BOX 2
#20	BOX 2

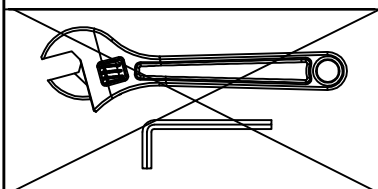


10

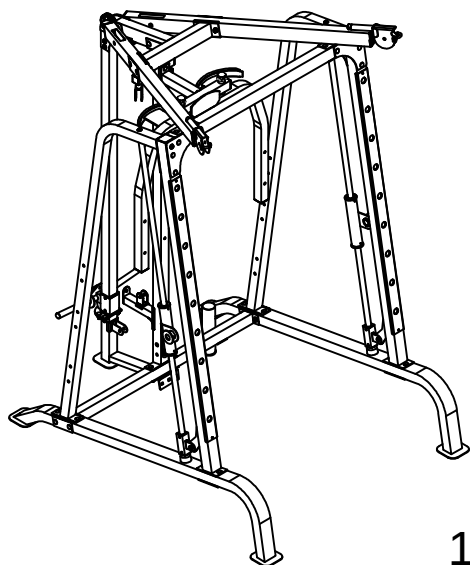
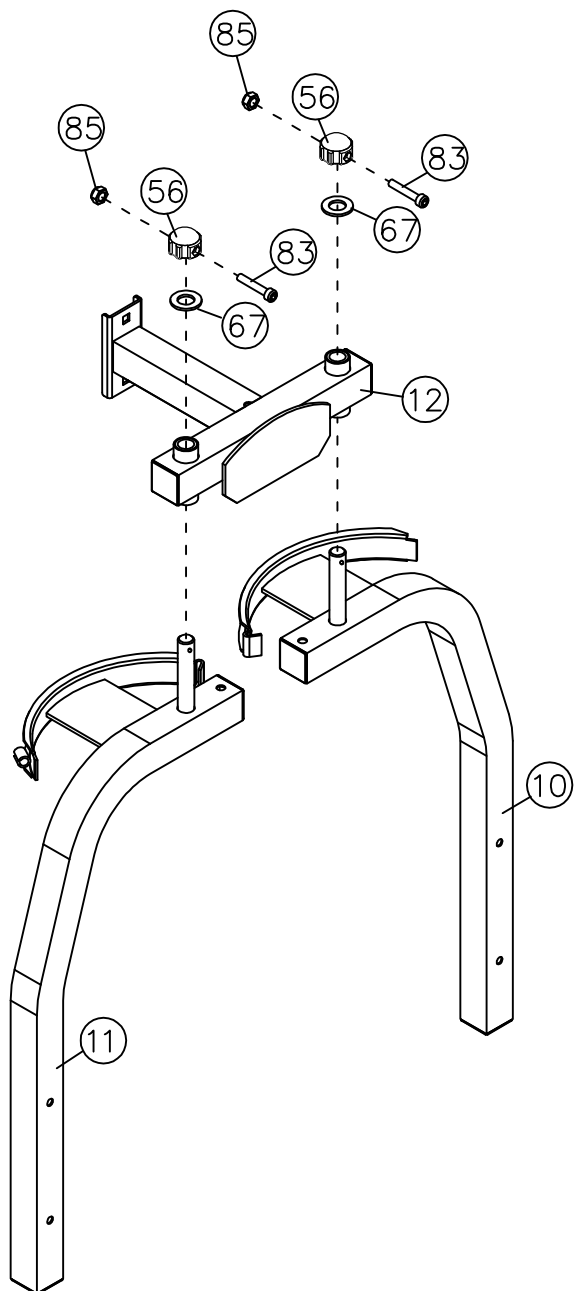
(83)  ×2 M6×1 $\frac{1}{4}$ "

(67)   ×2 $\Phi 1\frac{1}{2}$ "

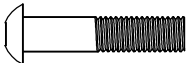
(85)   ×2 M6



#10	BOX 2
#11	BOX 2

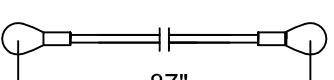


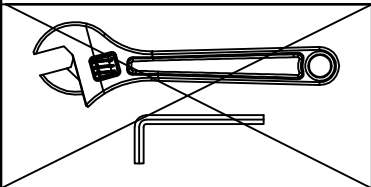
11

69  ×3 M10×1 $\frac{3}{4}$ "

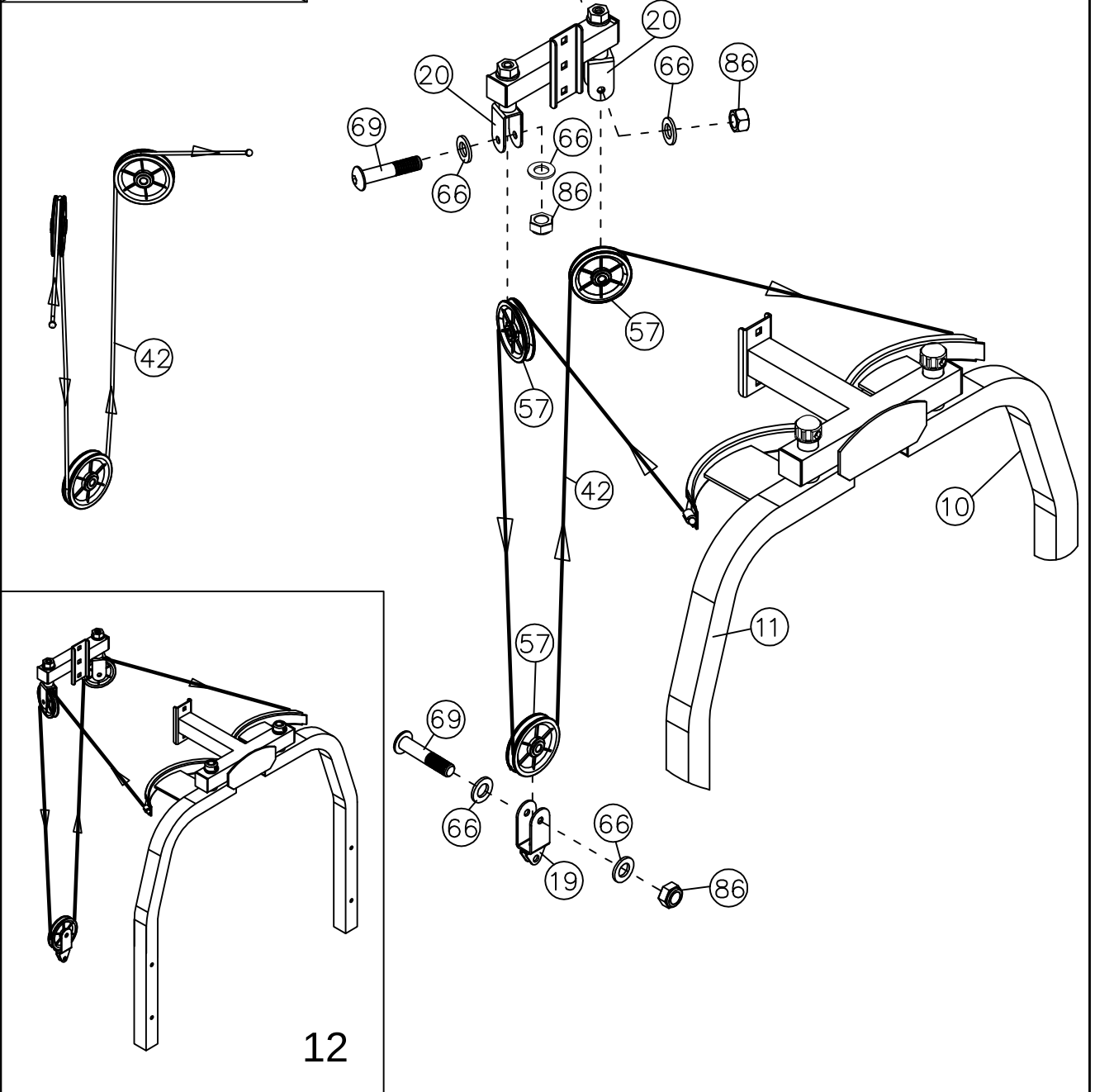
86  ×3 M10

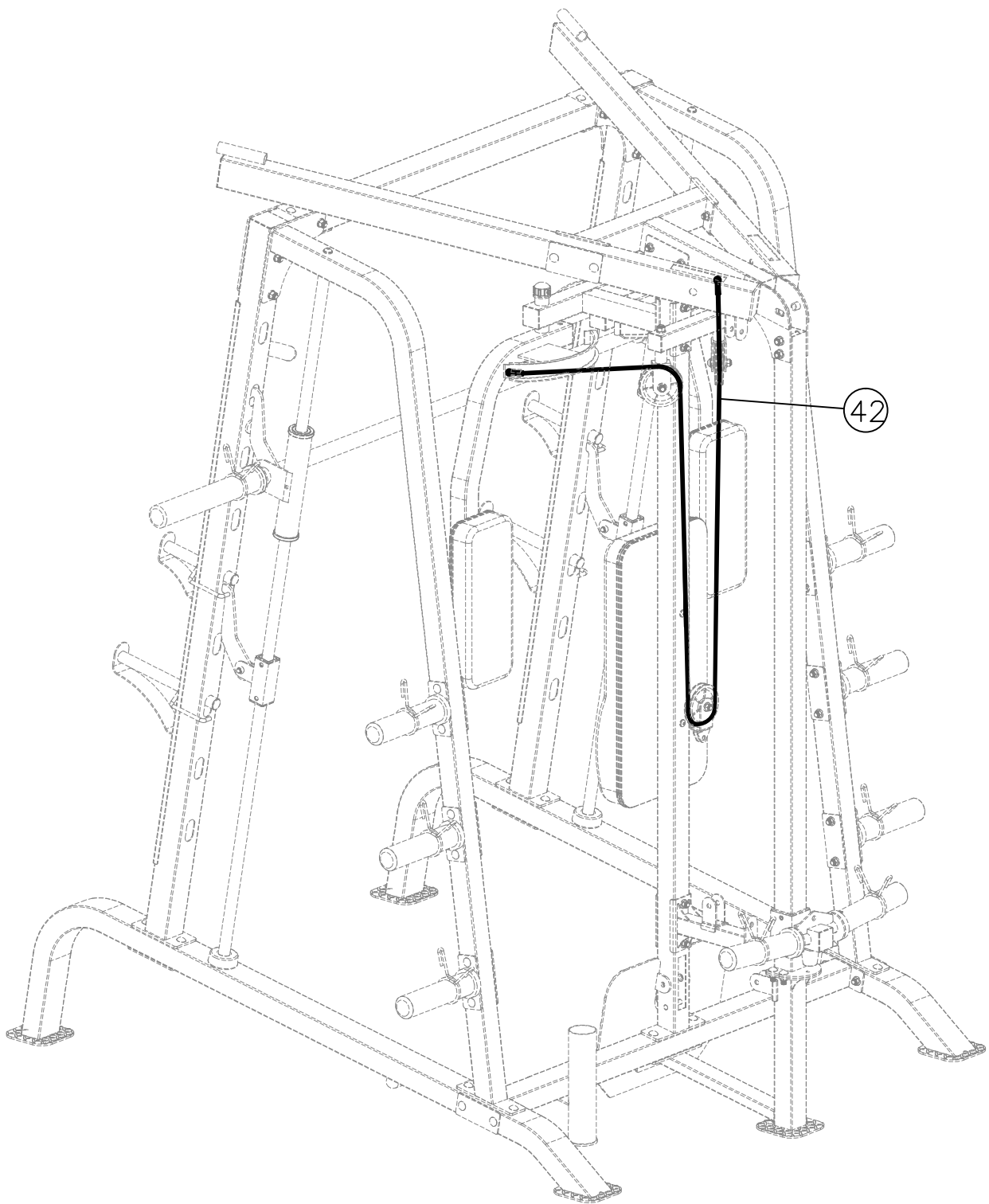
66  ×6 $\Phi\frac{3}{4}$ "

42  ×1
87"

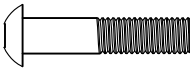


#19	BOX 2
#42	BOX 2
#57	BOX 2

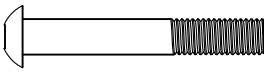




12-A

69  ×2 M10×1 $\frac{3}{4}$ "

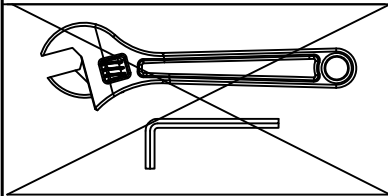
66  ×4 $\Phi\frac{3}{4}$ "

70  ×2 M10×2 $\frac{1}{2}$ "

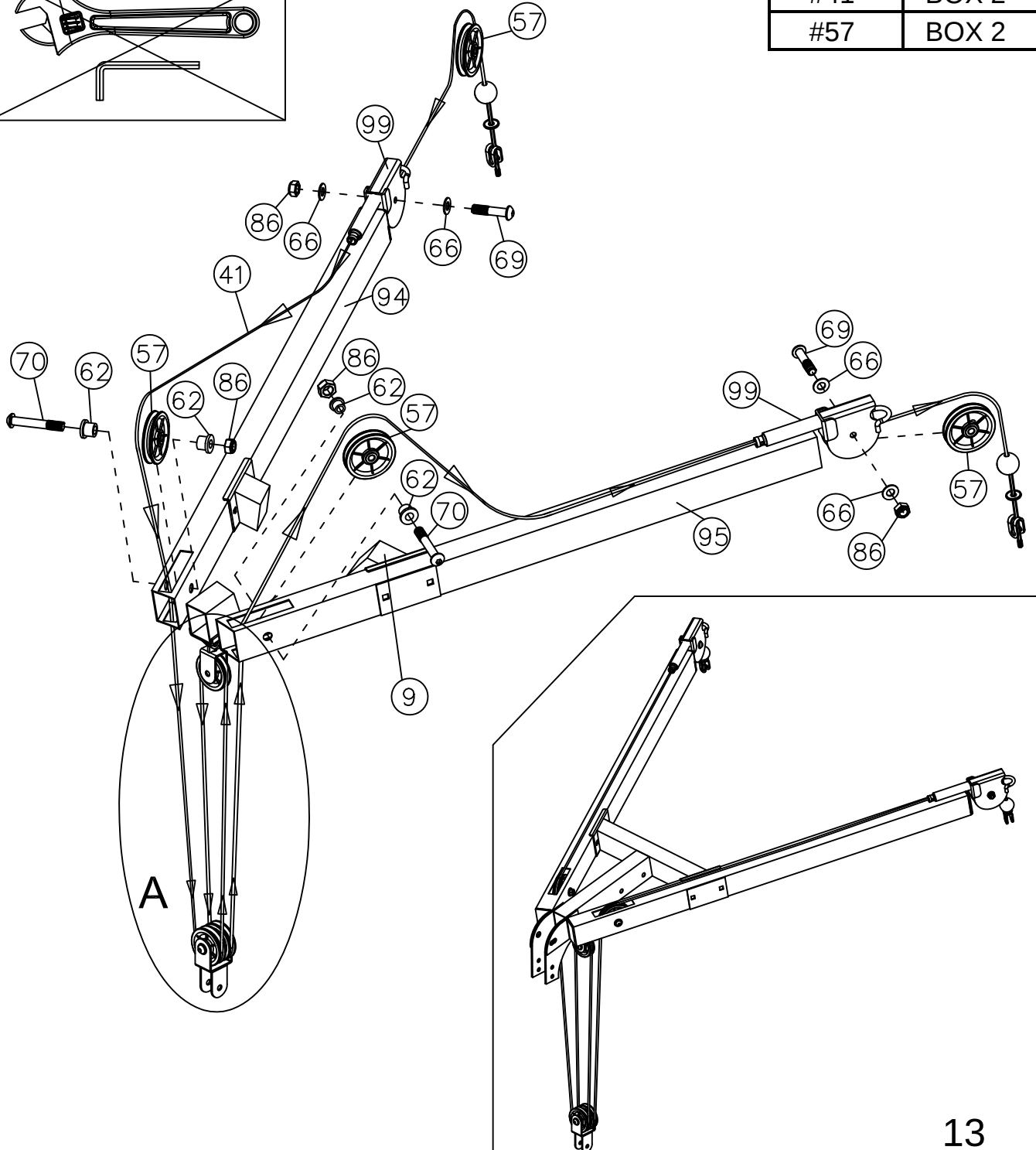
86  ×4 M10

62  ×4

41  ×1



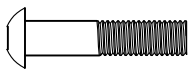
#41	BOX 2
#57	BOX 2



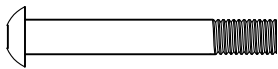
13

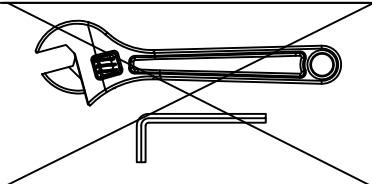
68  ×1 M10×1"

66  ×4 $\Phi \frac{3}{4}$ "

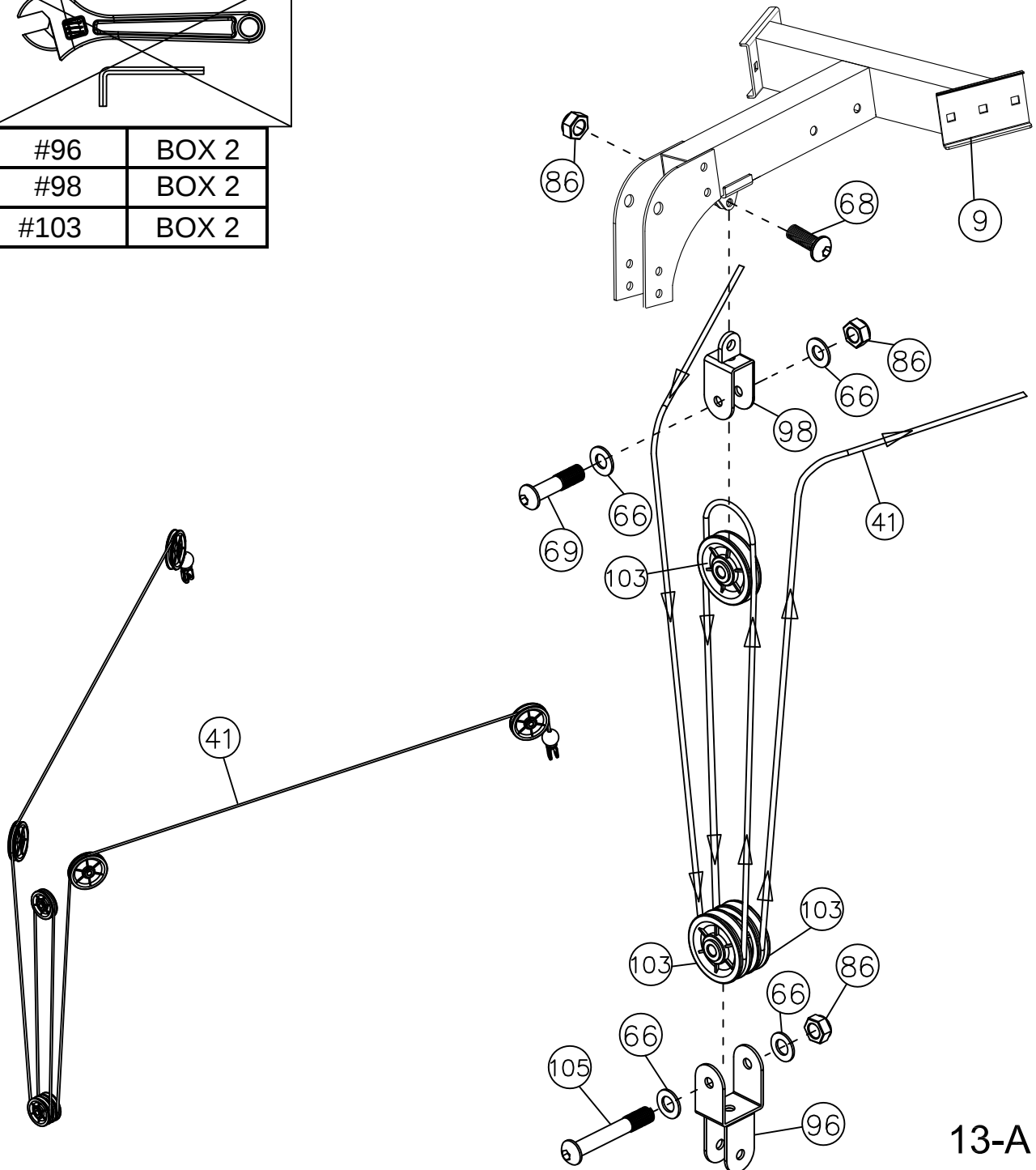
69  ×1 M10×1 $\frac{3}{4}$ "

86  ×3 M10

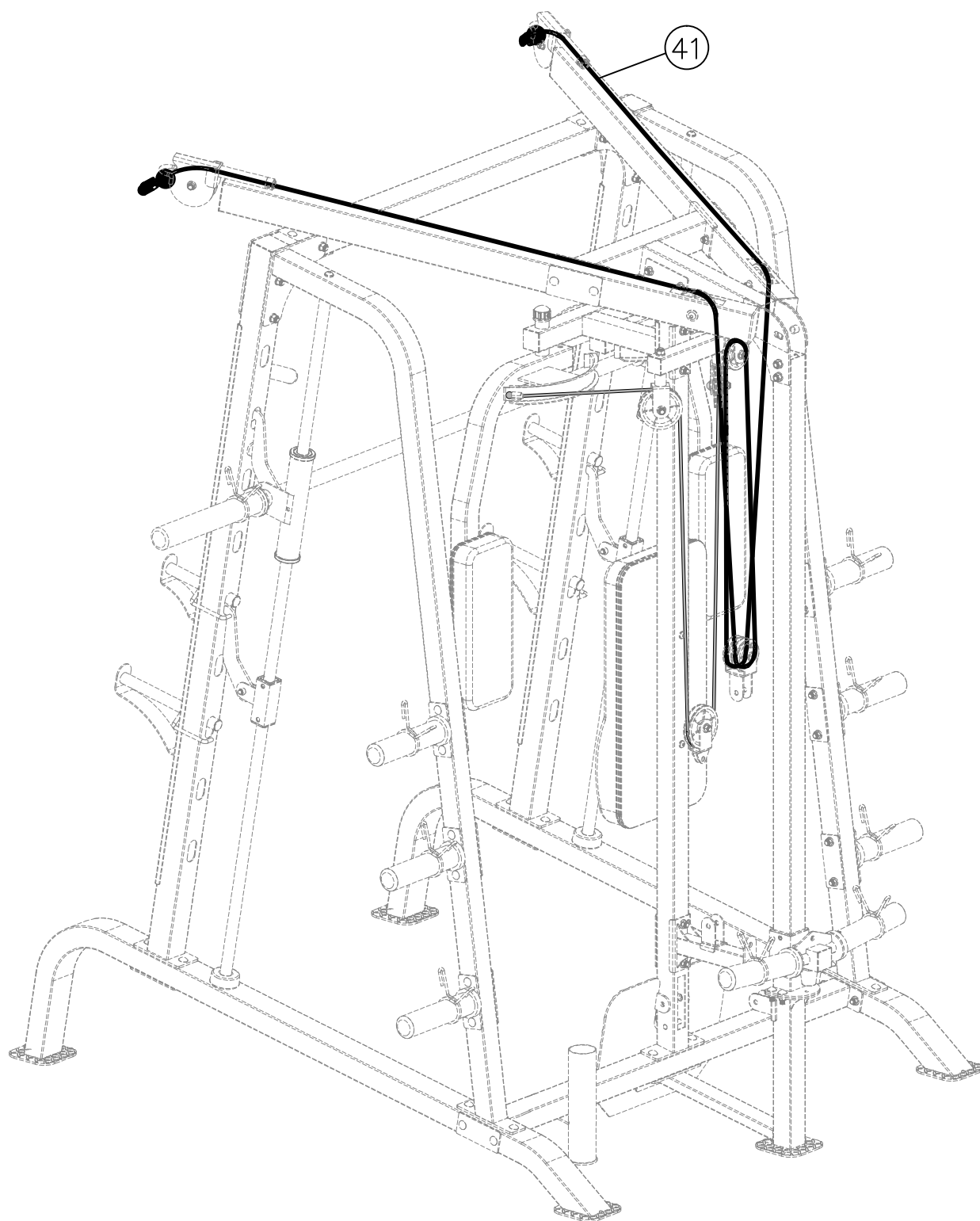
105  ×1 M10×2 $\frac{3}{4}$ "



#96	BOX 2
#98	BOX 2
#103	BOX 2



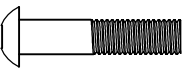
13-A



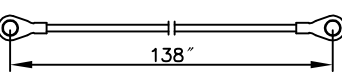
13-B

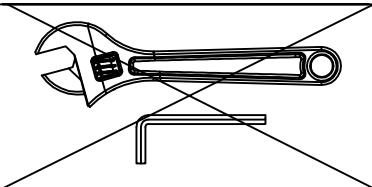
68  ×2 M10×1"

66   ×8 $\Phi \frac{3}{4}$ "

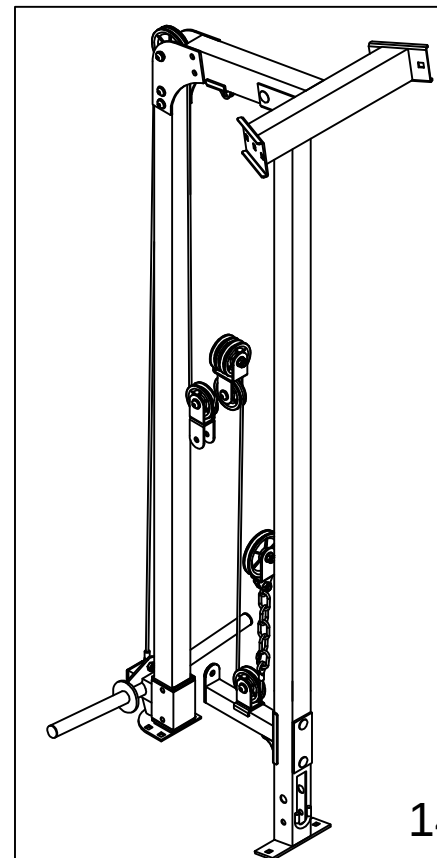
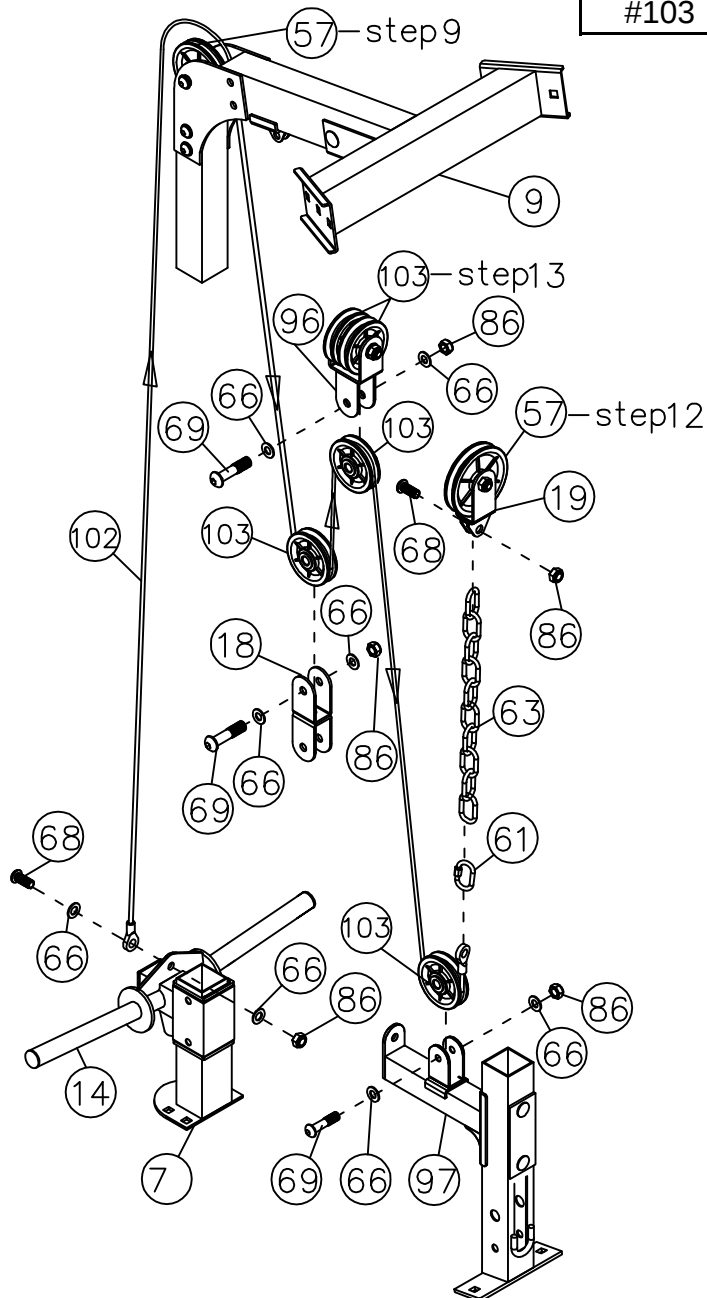
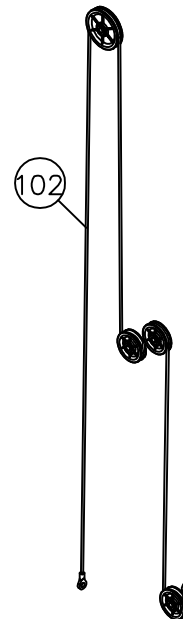
69  ×3 M10×1 $\frac{3}{4}$ "

86   ×5 M10

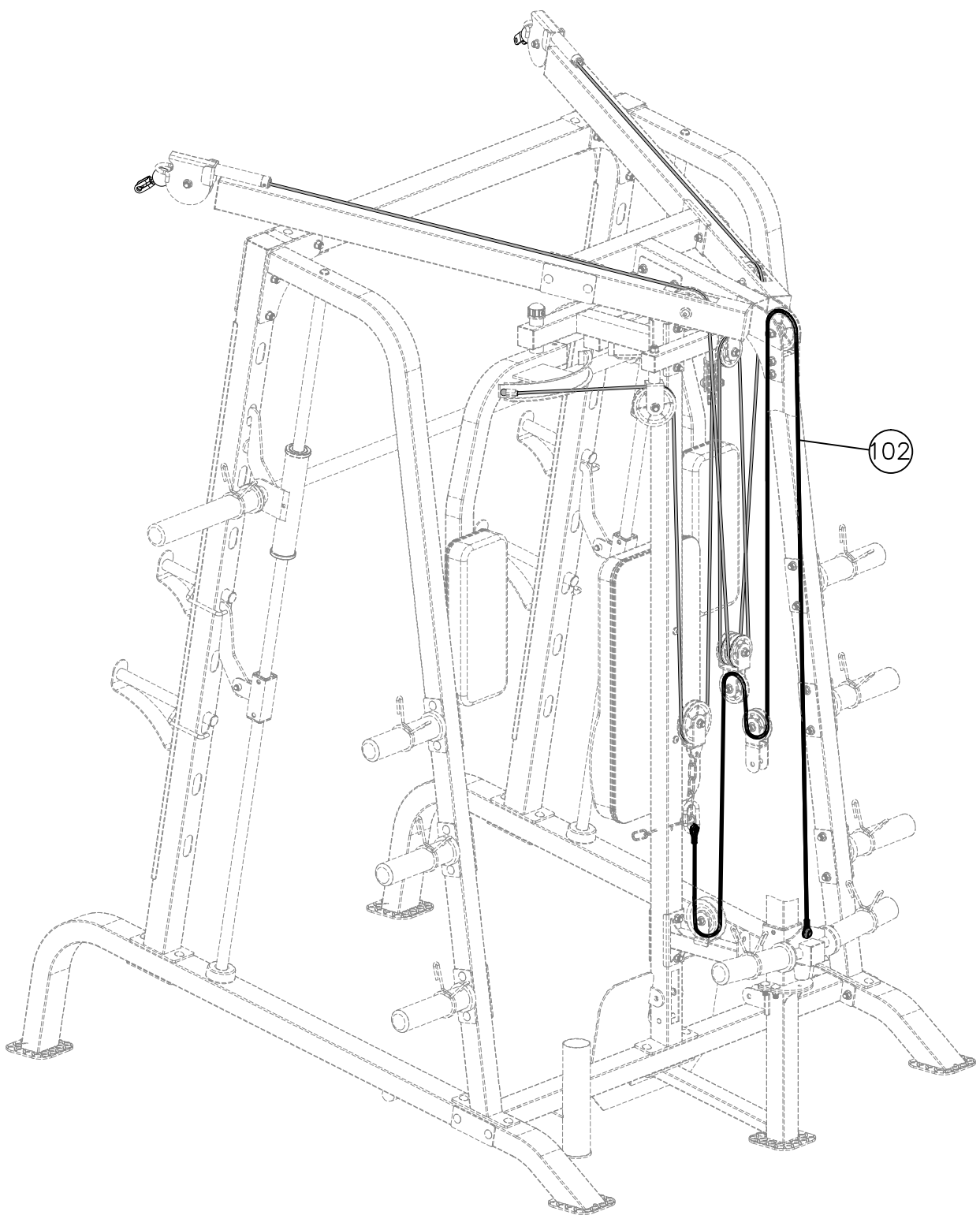
102  ×1
138"



#18	BOX 2
#61	BOX 2
#63	BOX 2
#102	BOX 2
#103	BOX 2



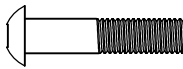
14



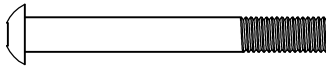
14-A

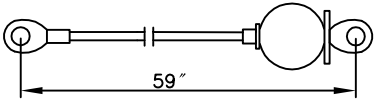
(68)  ×3 M10×1"

(66)  ×12 $\Phi \frac{3}{4}$ "

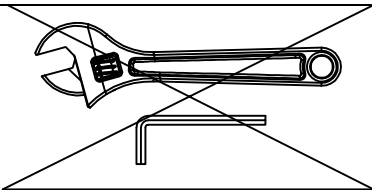
(69)  ×2 M10×1 $\frac{3}{4}$ "

(86)  ×6 M10

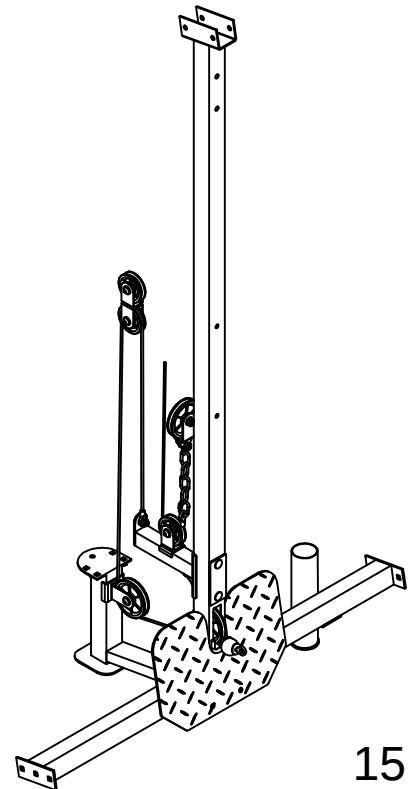
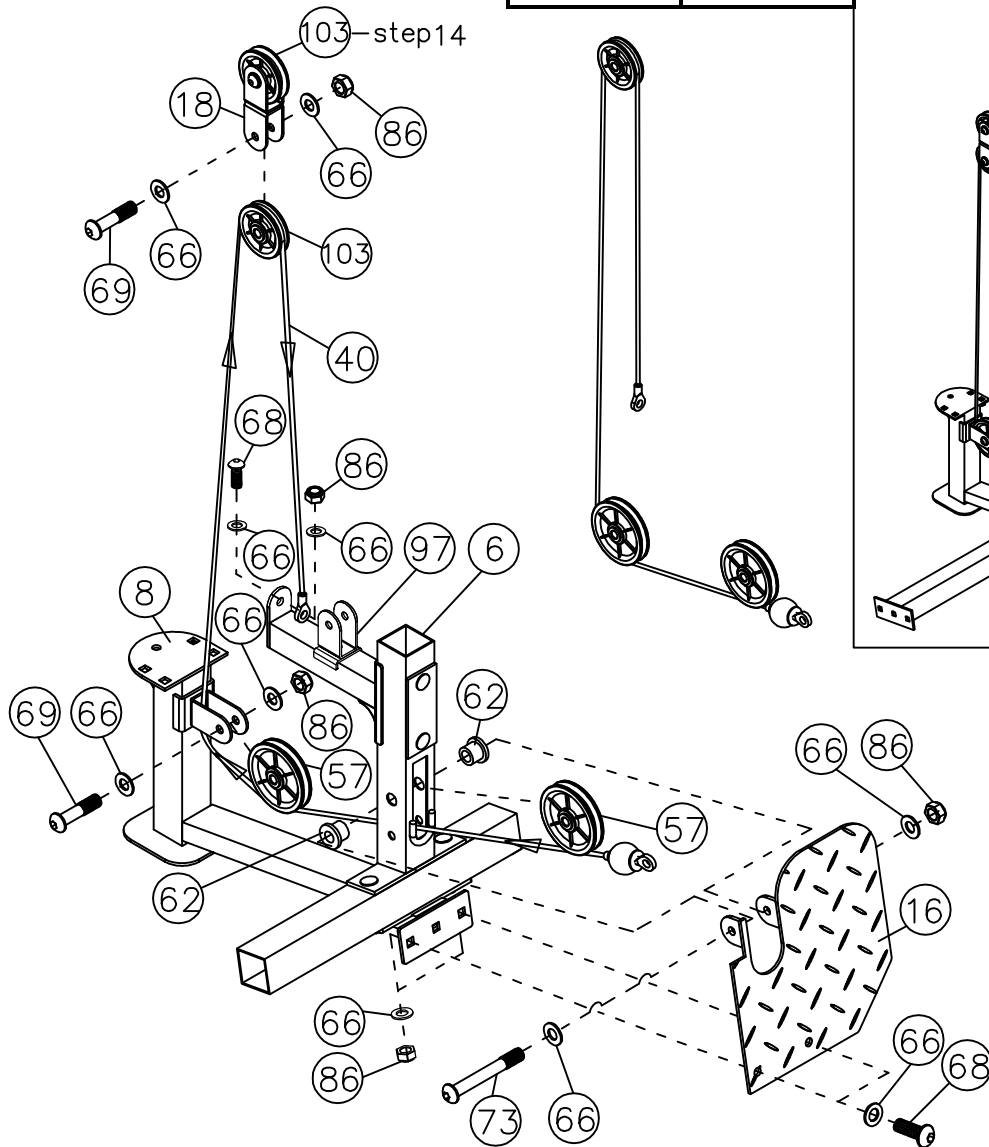
(73)  ×1 M10×3 $\frac{3}{8}$ "

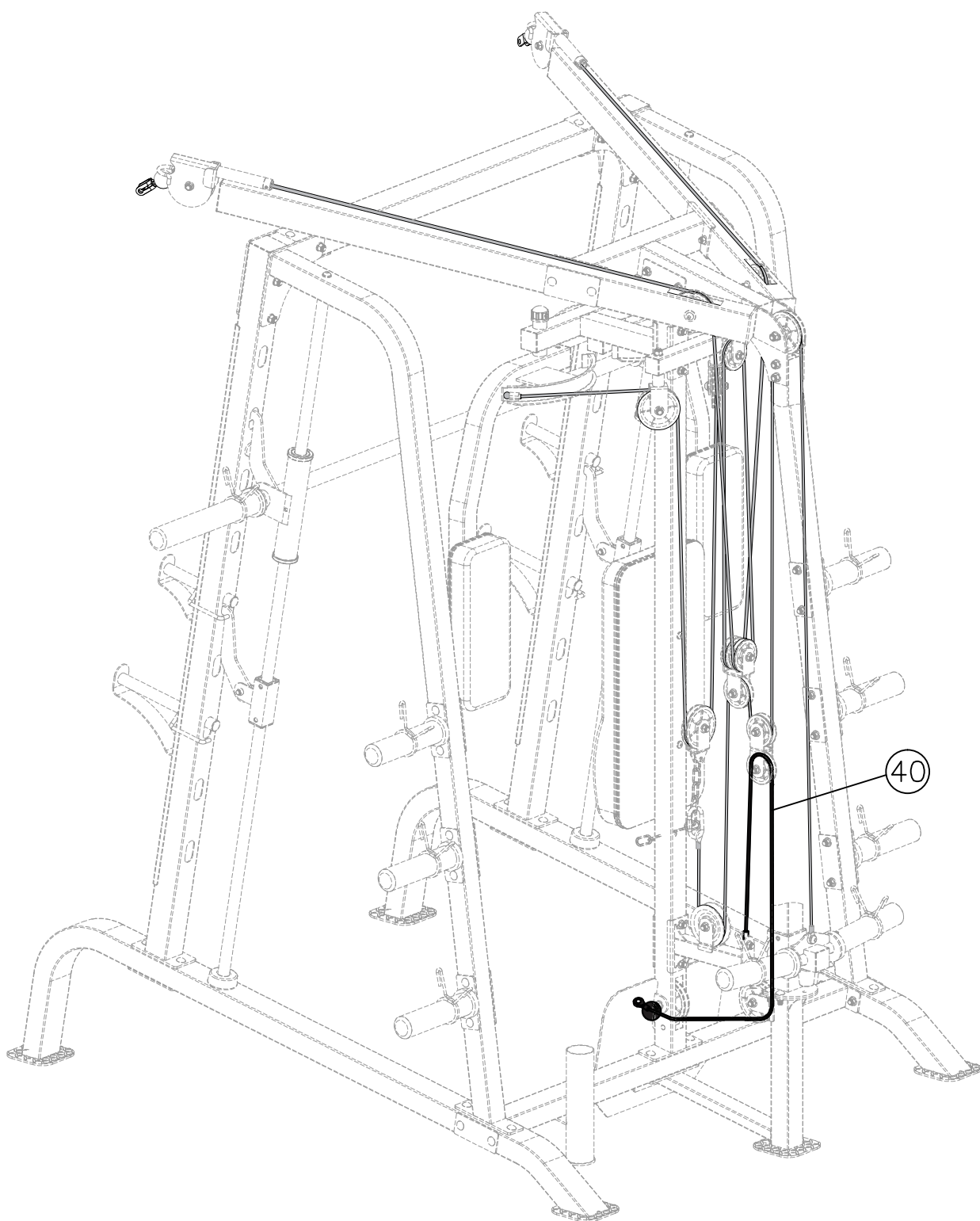
(40)  ×1
59"

(62)  ×4

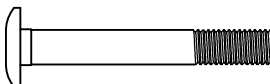


#16	BOX 2
#40	BOX 2
#57	BOX 2
#103	BOX 2



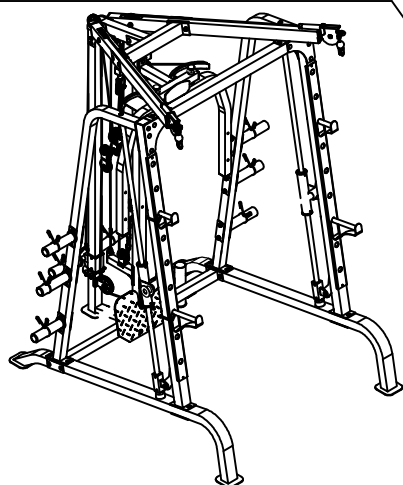
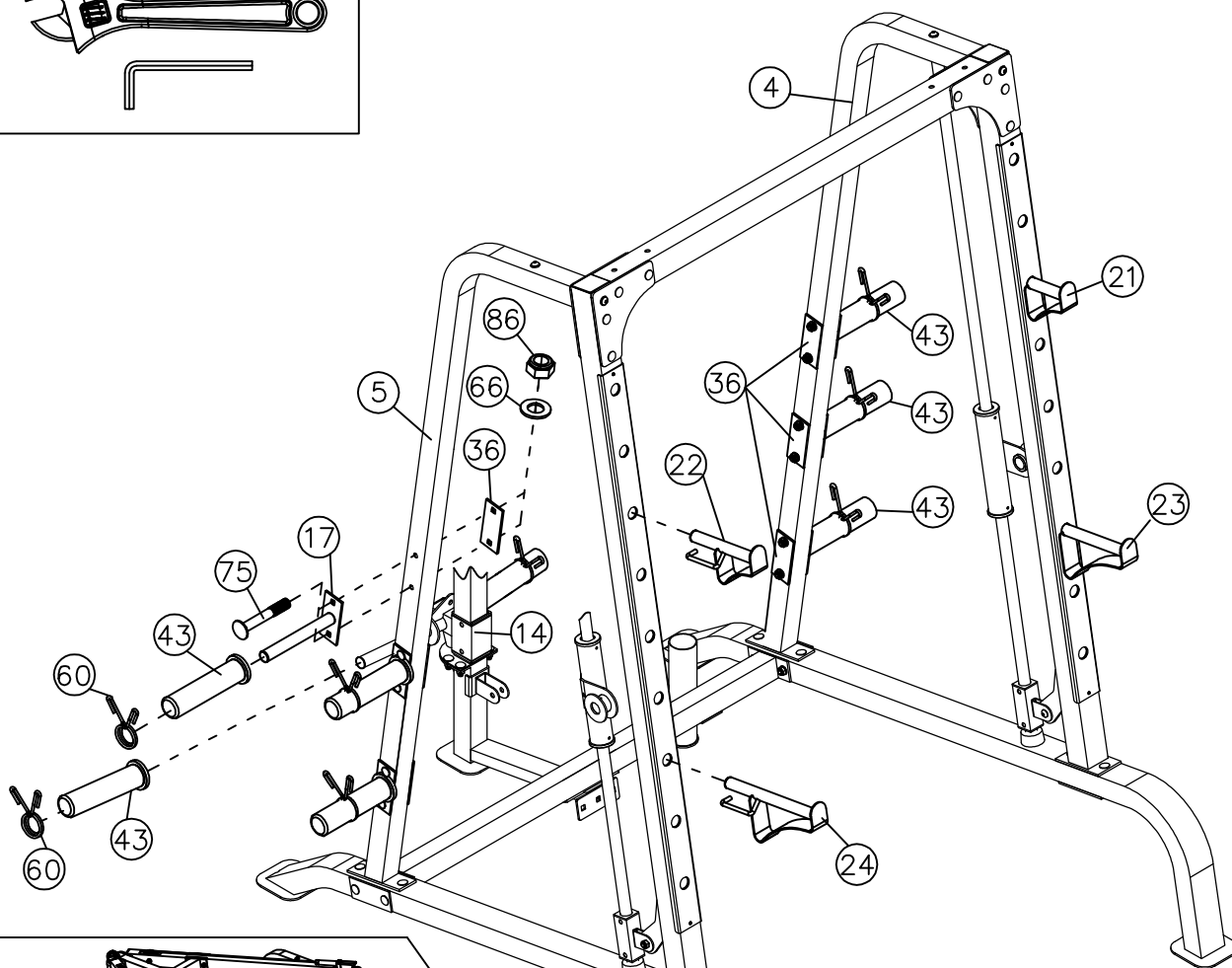
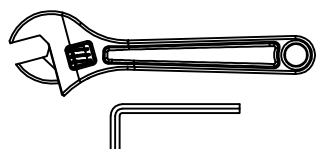


15-A

(75)  ×12 M10×2 $\frac{3}{4}$ "

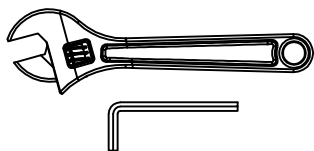
(86)   ×12 M10

(66)   ×12 $\Phi\frac{3}{4}$ "

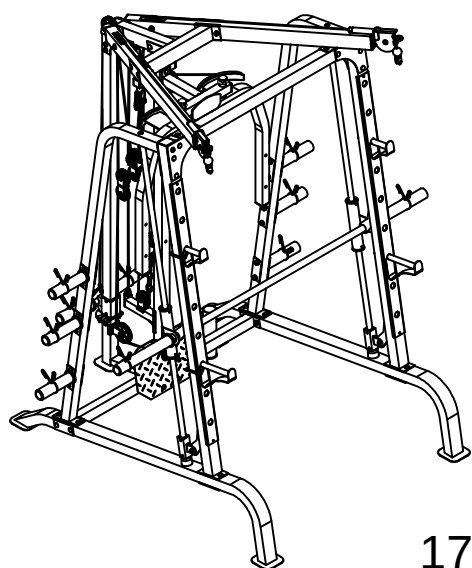
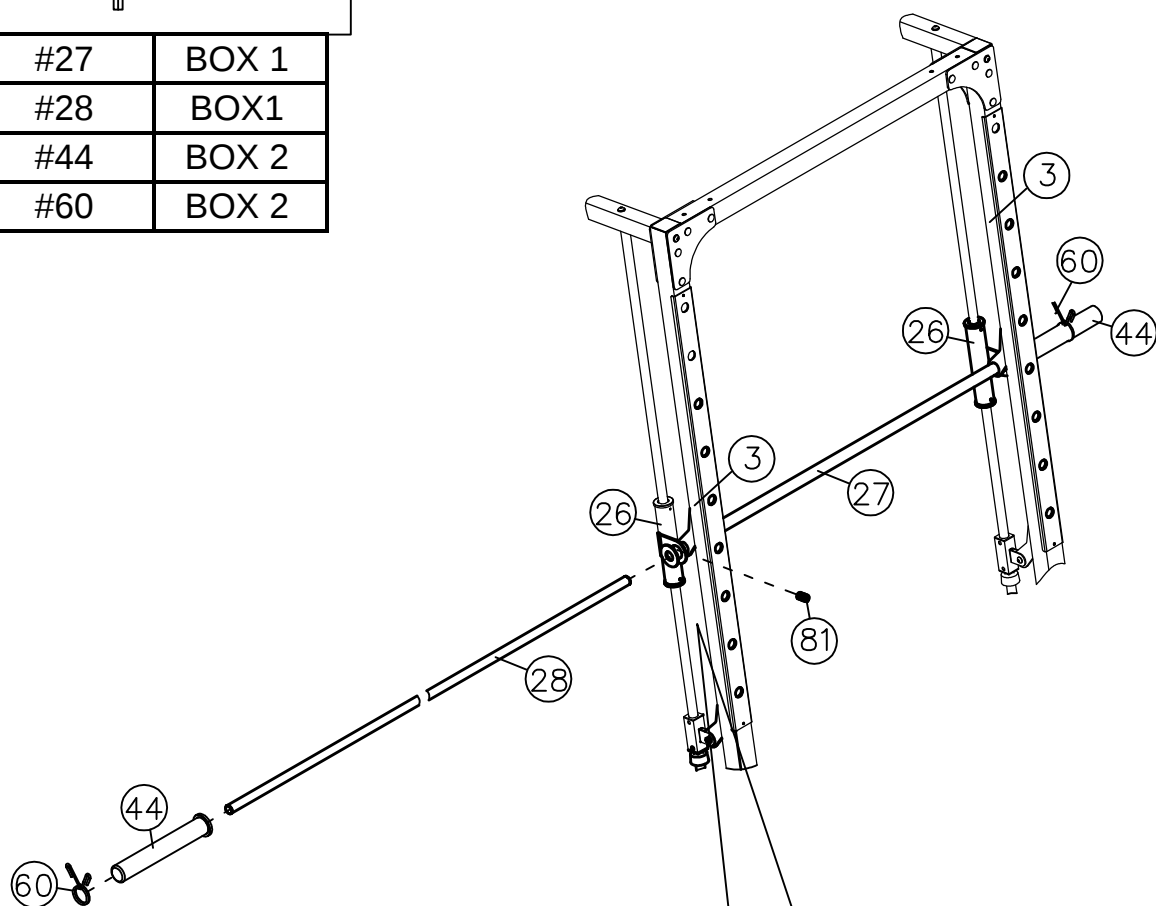


16

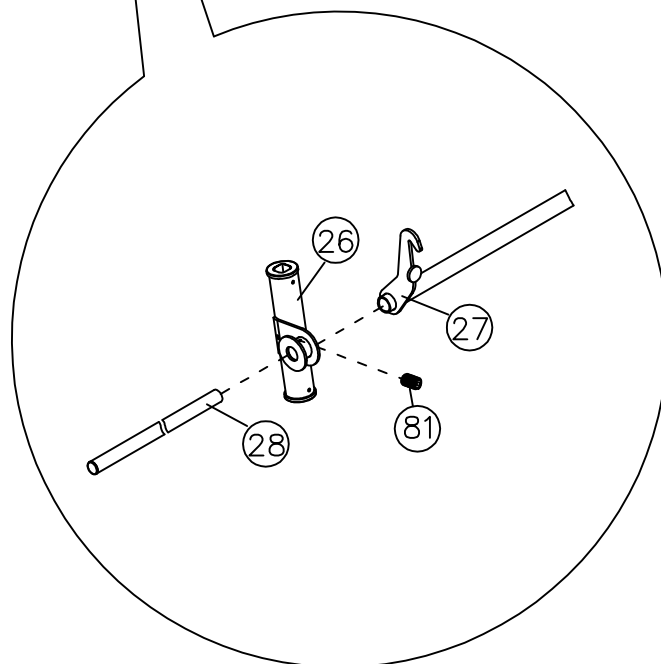
#17	BOX 2
#21	BOX 2
#22	BOX 2
#23	BOX 2
#24	BOX 2
#36	BOX 2
#43	BOX 2
#60	BOX 2

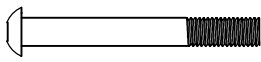


#27	BOX 1
#28	BOX1
#44	BOX 2
#60	BOX 2

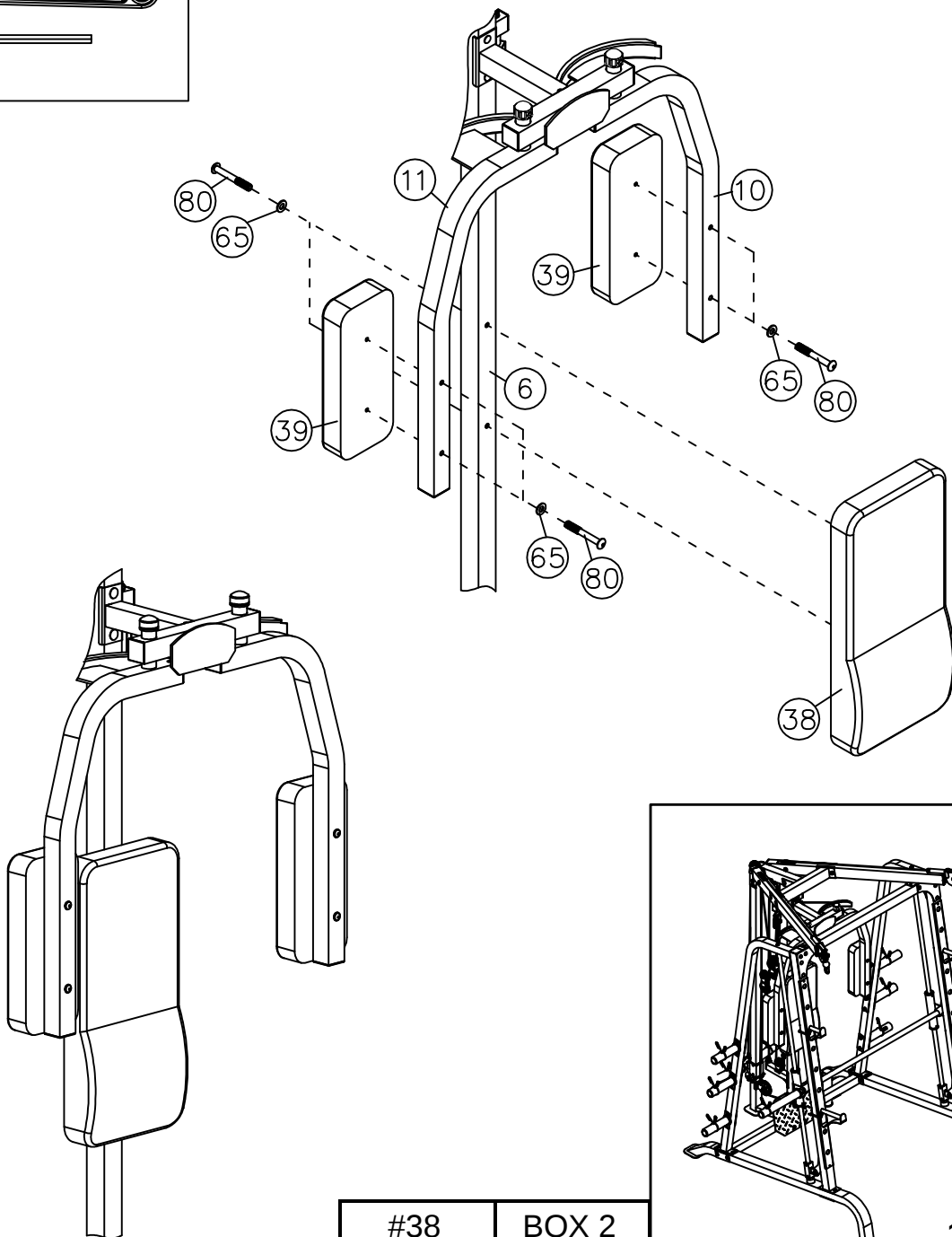
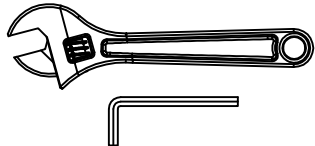


17

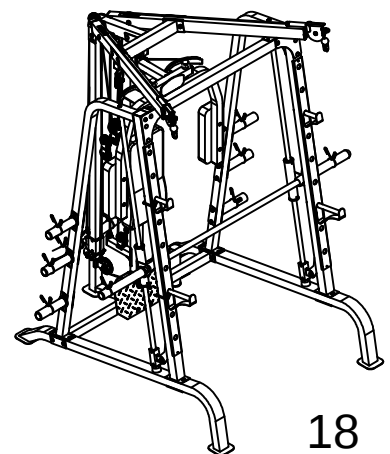


(80)  ×6 M8×2 $\frac{1}{2}$ "

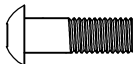
(65)   ×6 Φ 5"



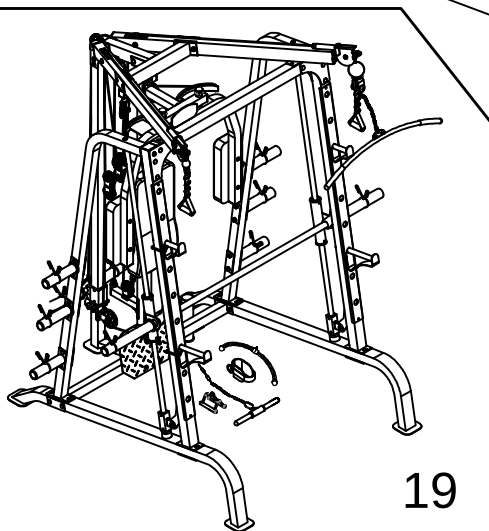
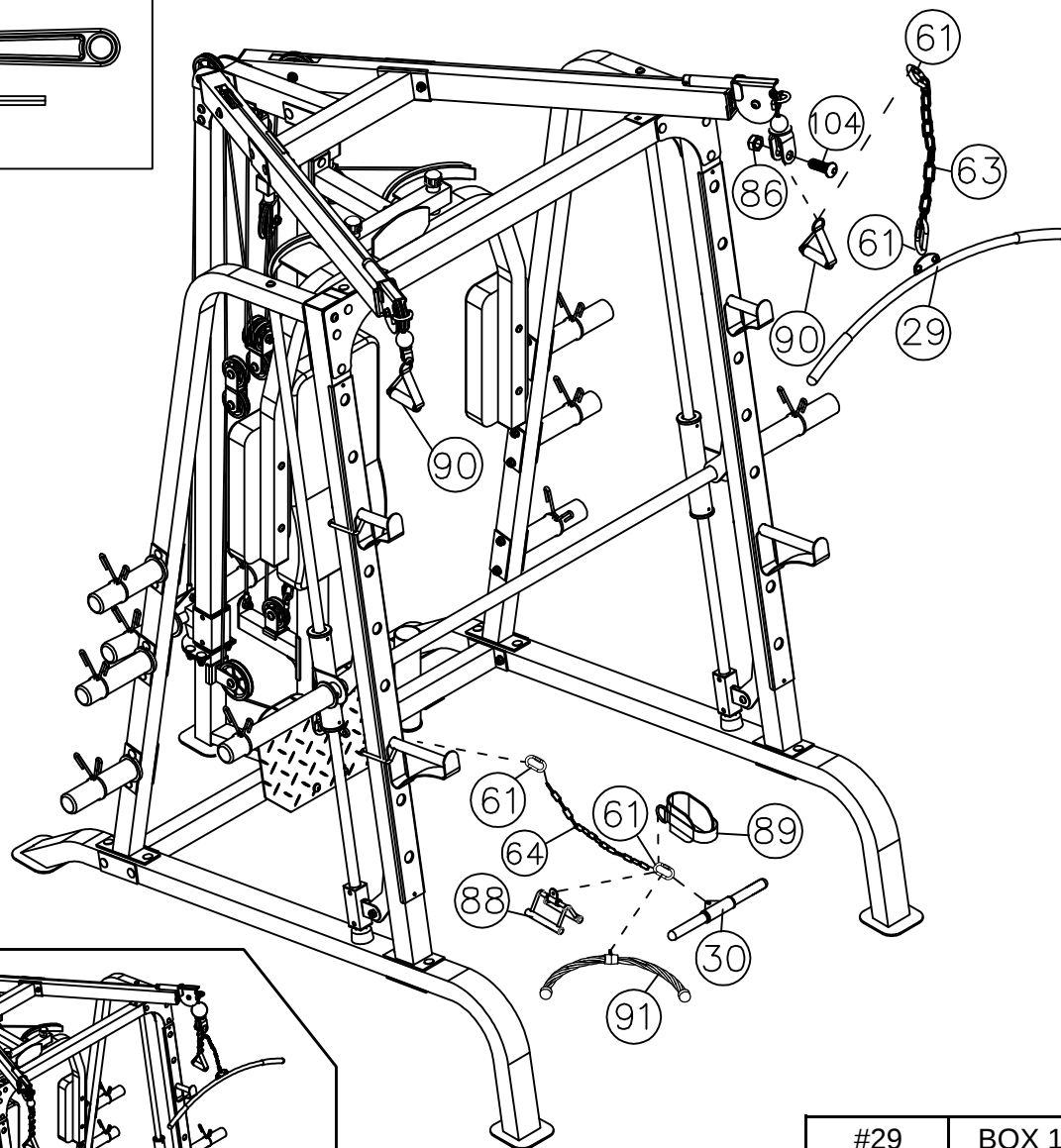
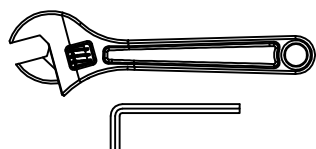
#38	BOX 2
#39	BOX 2



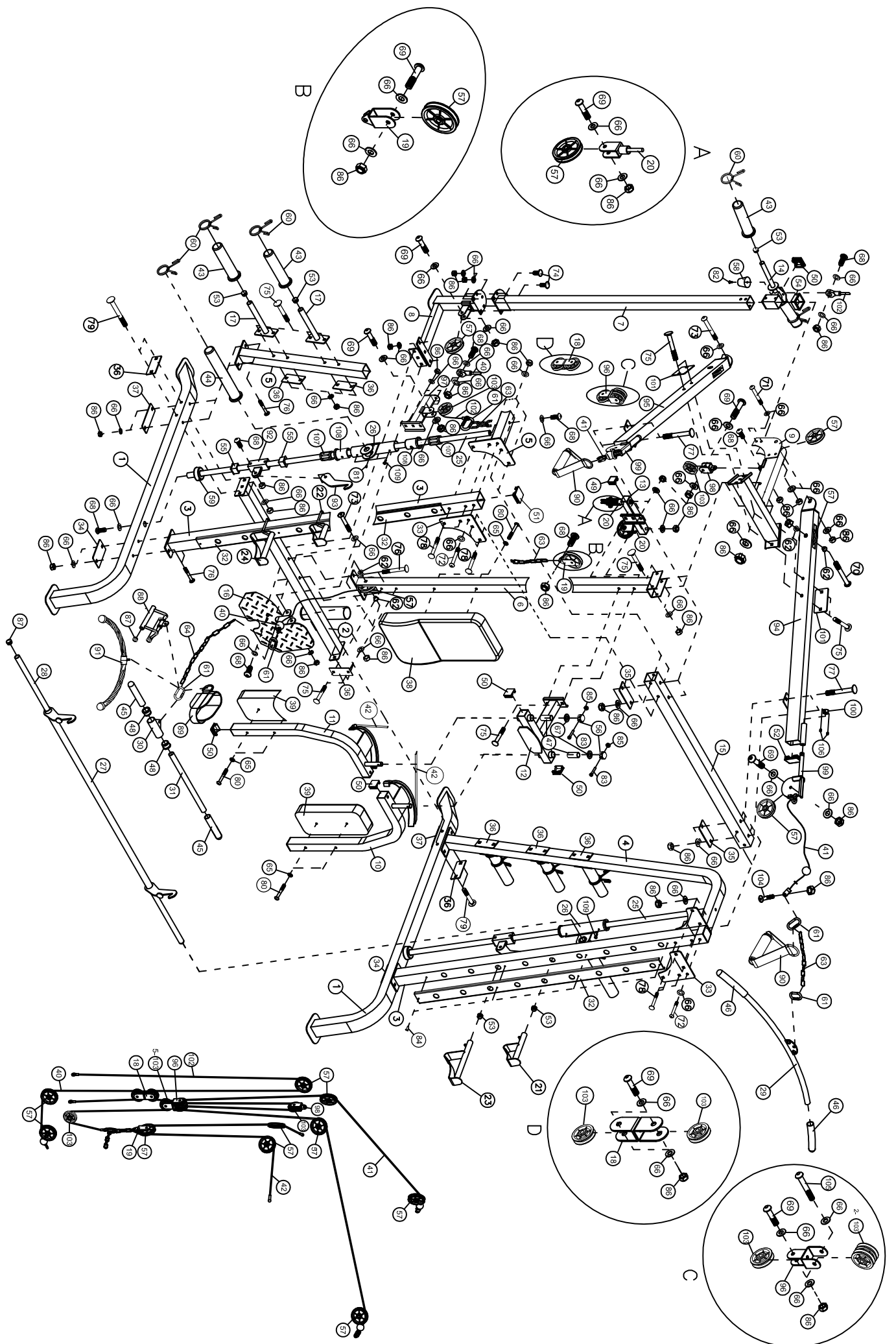
18

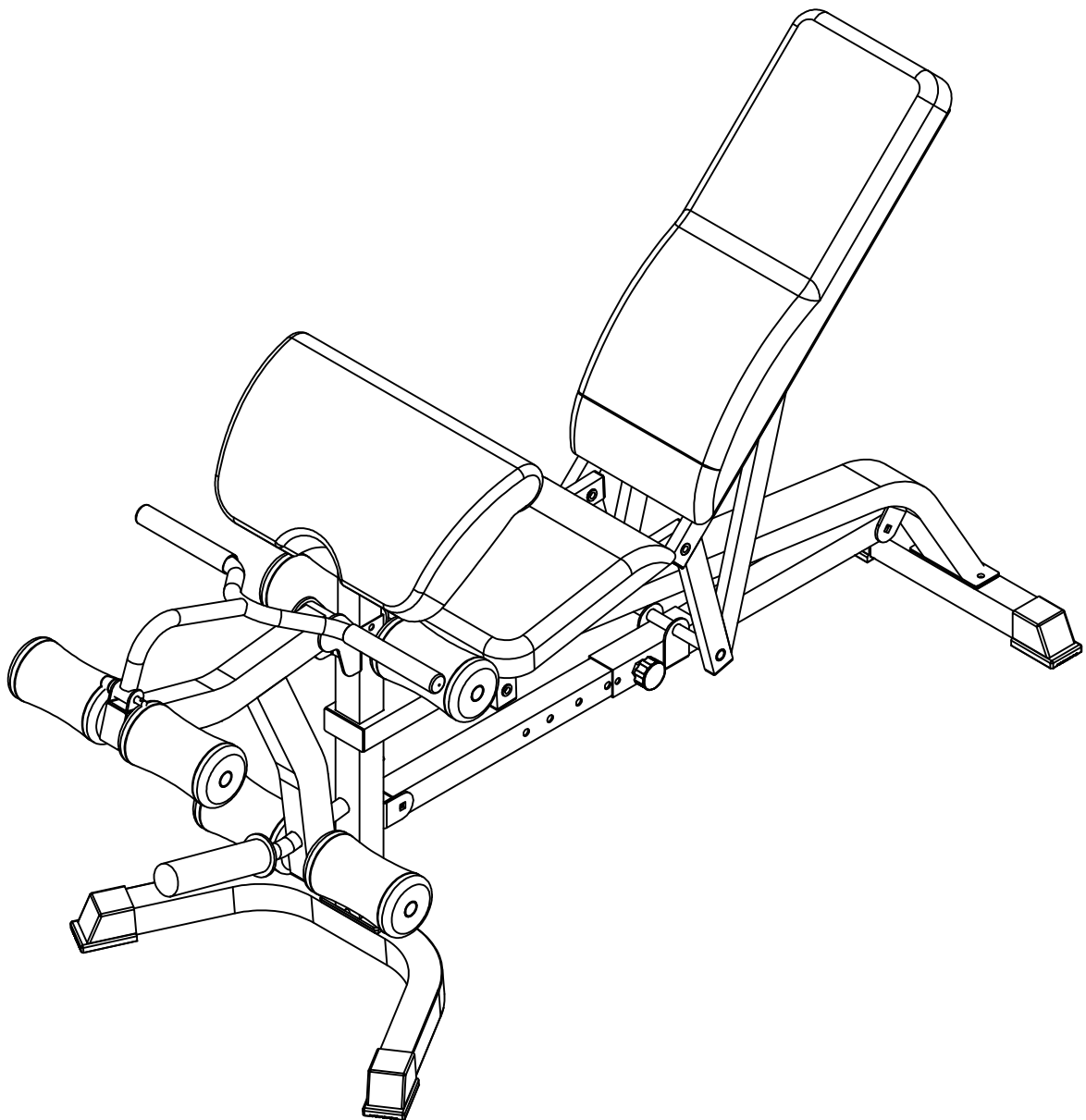
104  ×2 M10×1 $\frac{1}{8}$ "

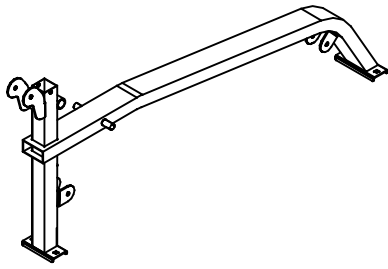
86   ×2 M10



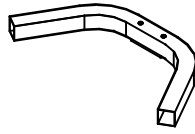
#29	BOX 1
#30	BOX 2
#61	BOX 2
#63	BOX 2
#64	BOX 2
#88	BOX 2
#89	BOX 2
#90	BOX 2
#91	BOX 2



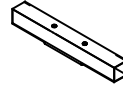




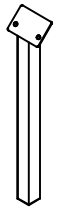
① × 1



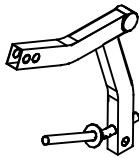
② × 1



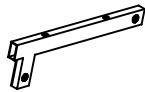
③ × 1



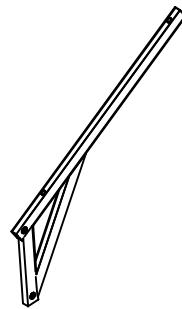
④ × 1



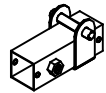
⑤ × 1



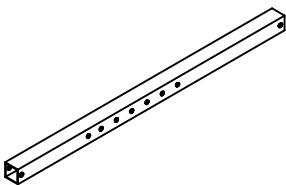
⑥ × 2



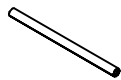
⑦ × 2



⑧ × 1



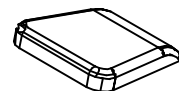
⑨ × 1



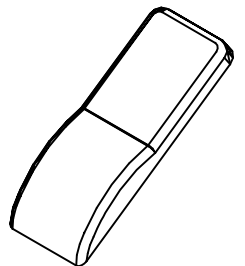
⑩ × 3



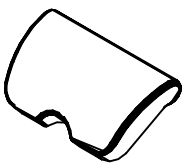
⑪ × 1



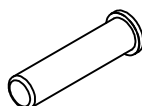
⑬ × 1



⑭ × 1



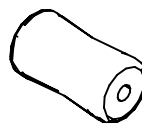
⑮ × 1



⑳ × 1



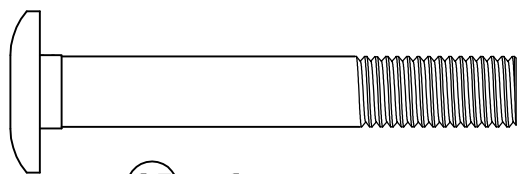
㉓ × 2



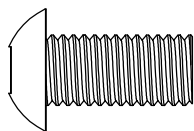
㉔ × 6



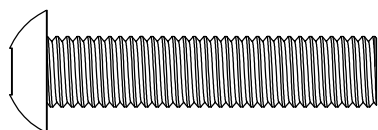
㉕ × 6



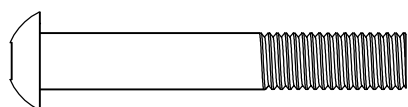
③⑤ × 2



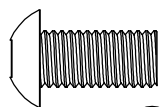
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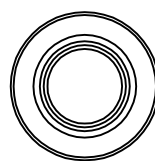
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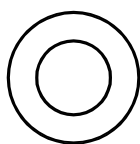
④① × 8



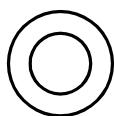
④① × 2



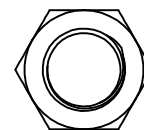
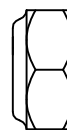
②⑦ × 16



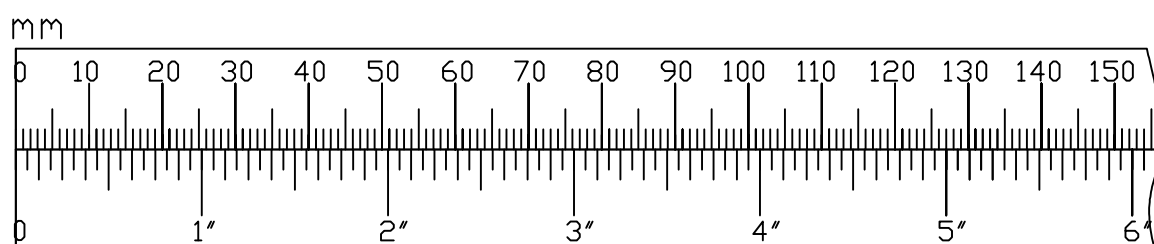
④② × 14

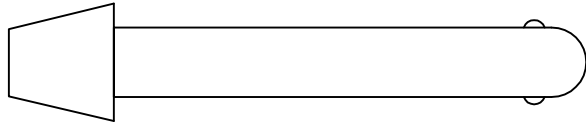


④③ × 10

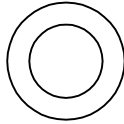
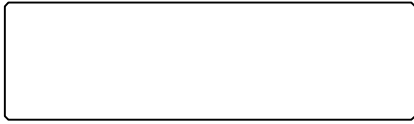


④④ × 4

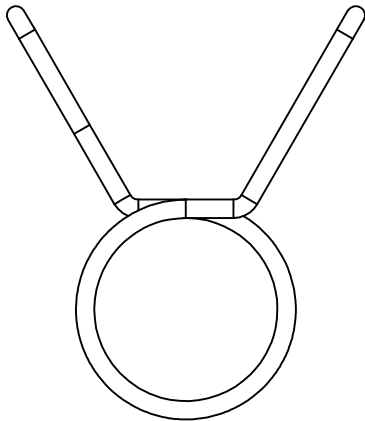




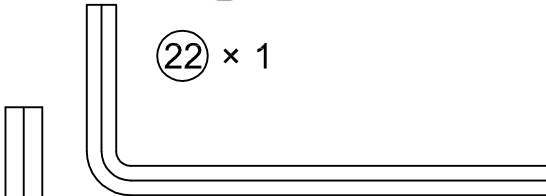
(21) × 1



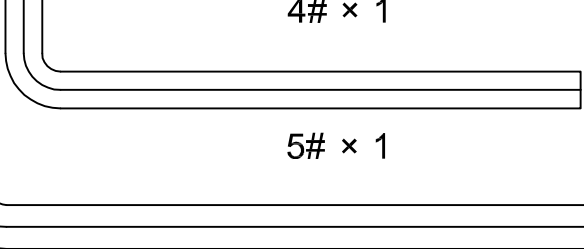
(17) × 1



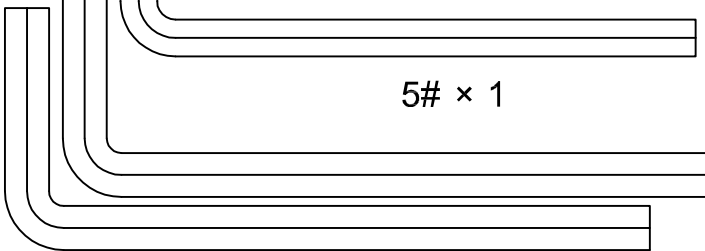
(22) × 1



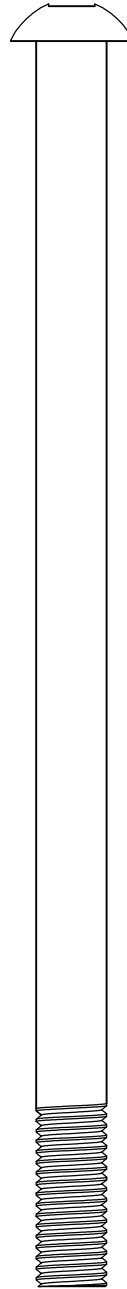
4# × 1



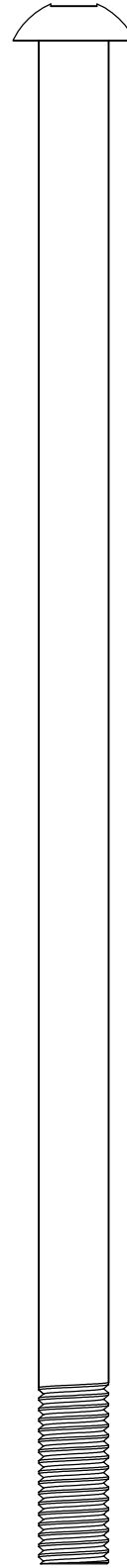
5# × 1



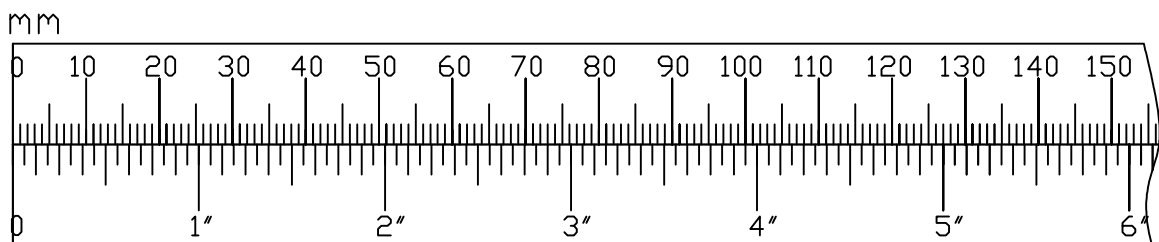
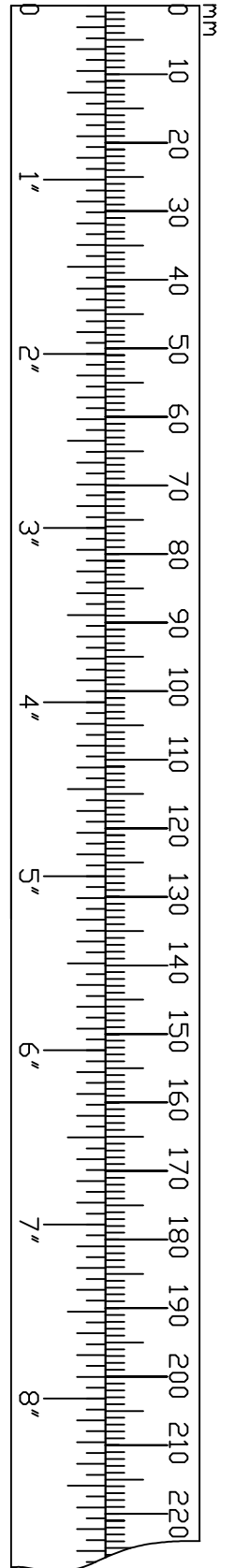
6# × 2

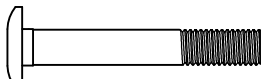


(38) × 1



(39) × 1

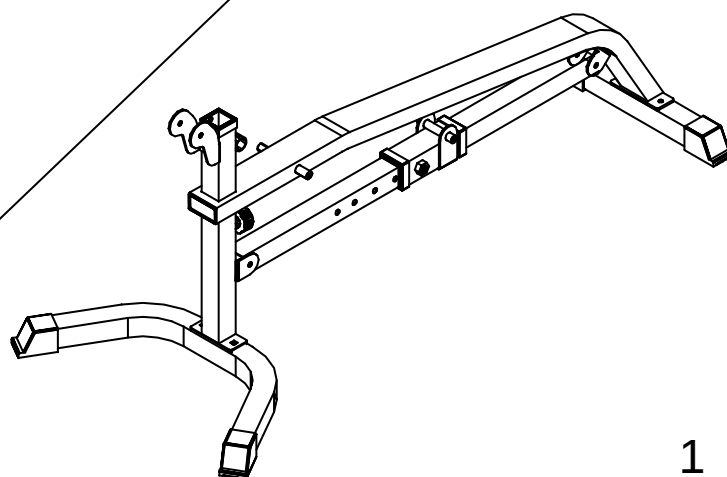
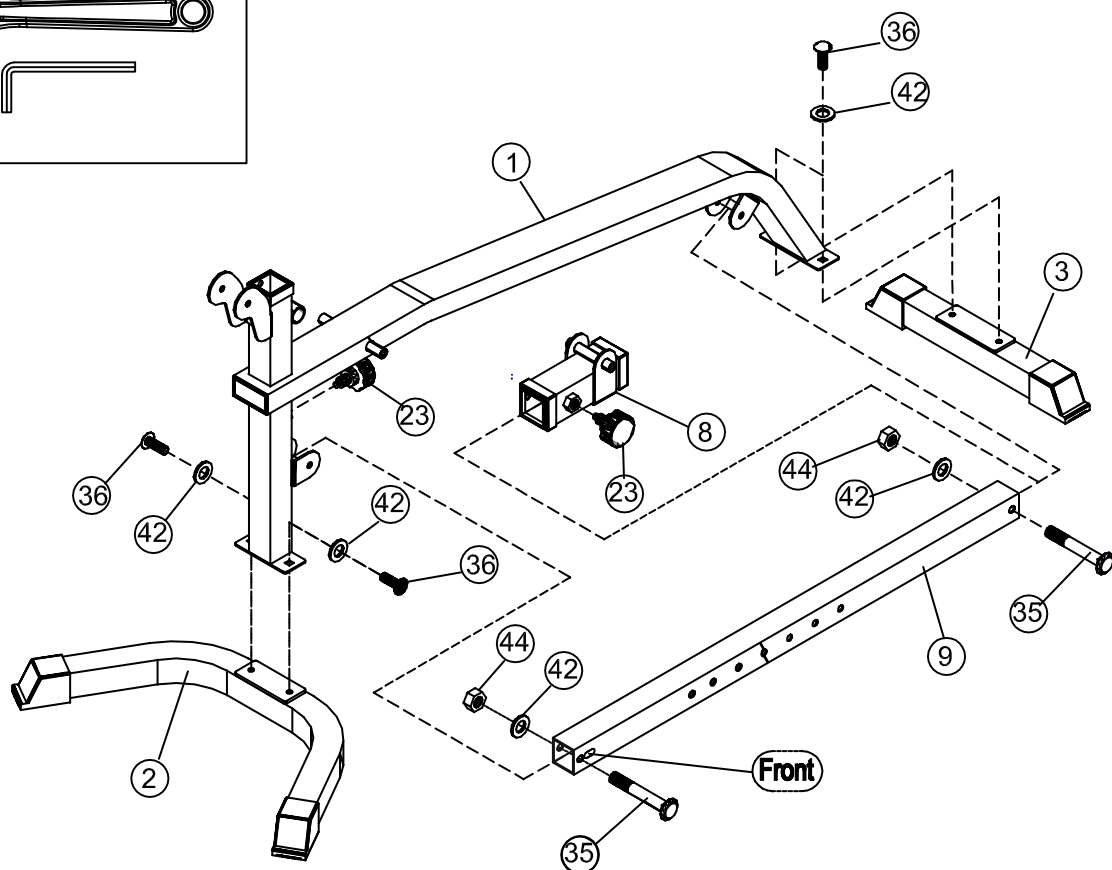
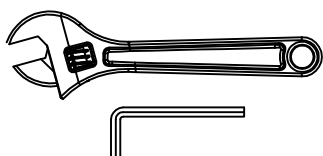


③⑤  ×2 M10×2 $\frac{1}{2}$ "

③⑥  ×4 M10× $\frac{3}{4}$ "

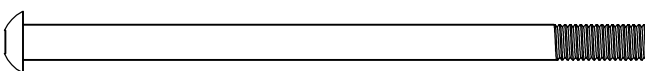
④②   ×6 $\Phi\frac{3}{4}$ "

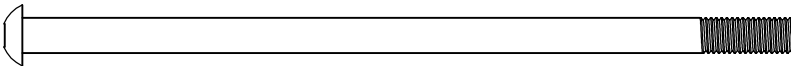
④④   ×2 M10



1

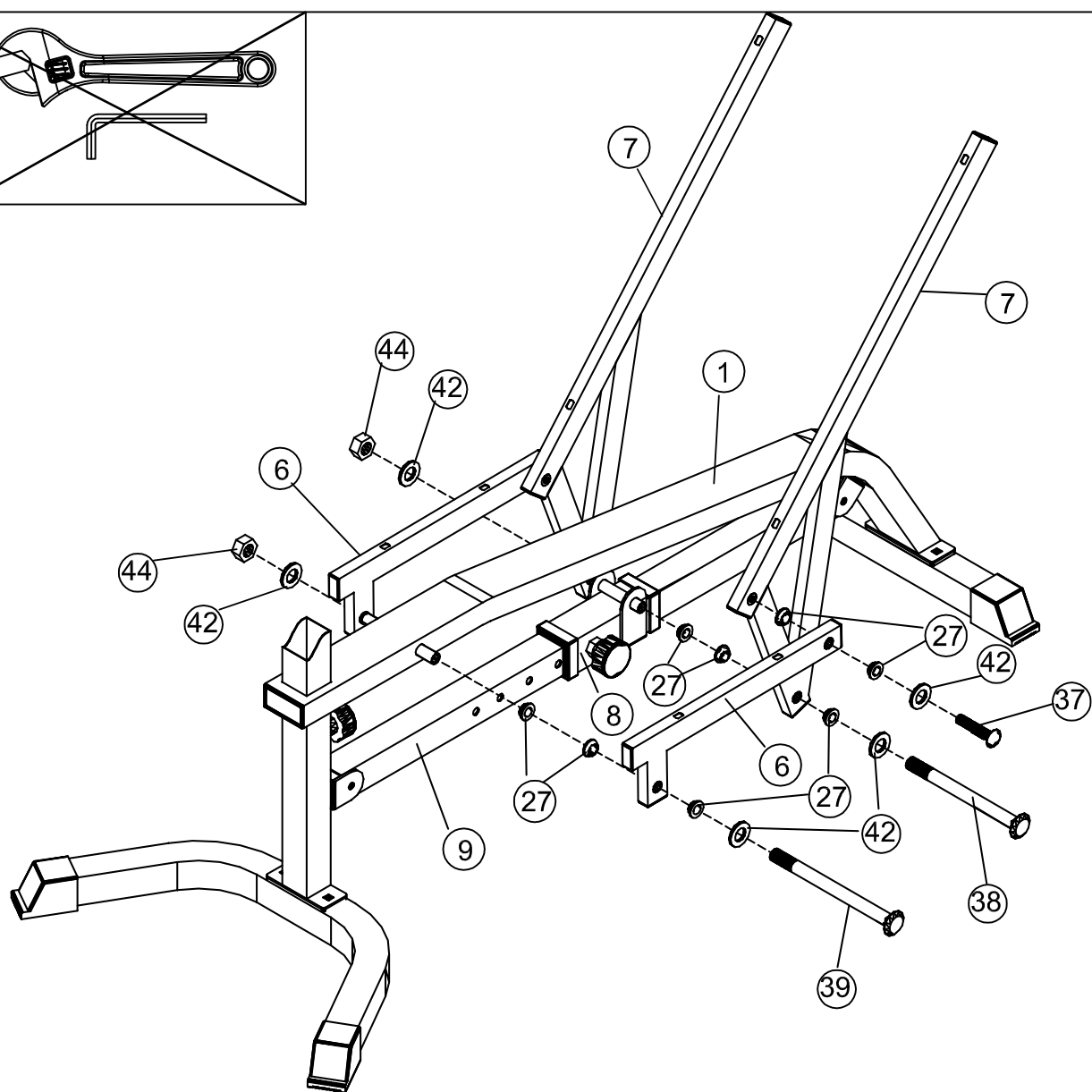
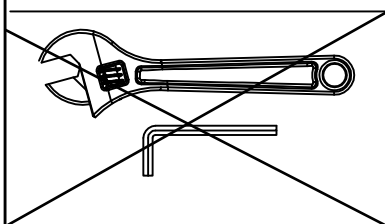
③⑦  ×2 M10×1 $\frac{3}{4}$ "

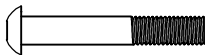
③⑧  ×1 M10×6 $\frac{3}{4}$ "

③⑨  ×1 M10×8 $\frac{1}{4}$ "

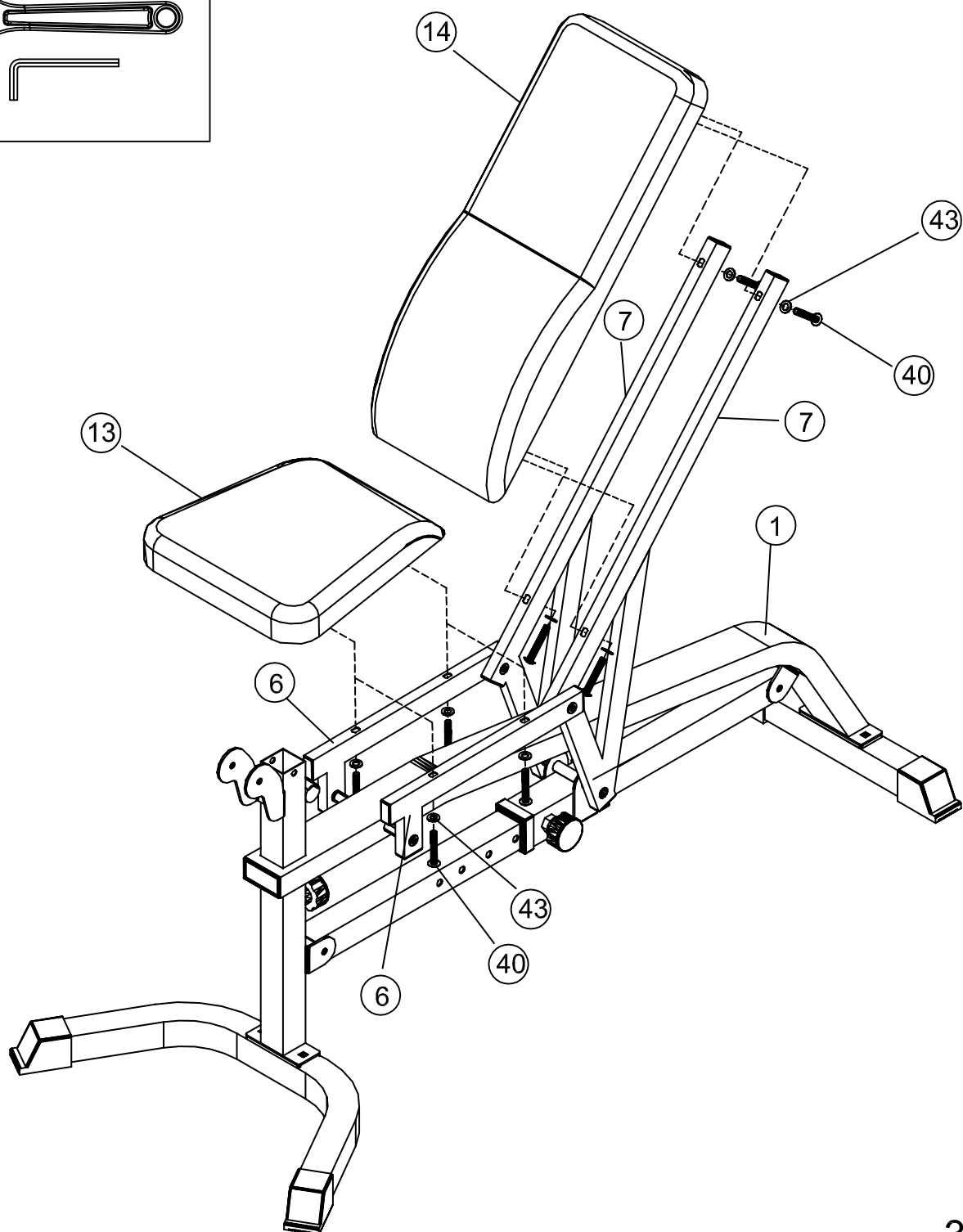
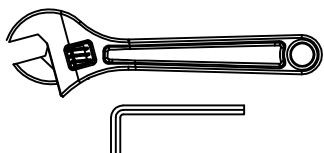
④②   ×6 $\Phi\frac{3}{4}$ "

④④   ×2 M10



④①  ×8 M8×2"

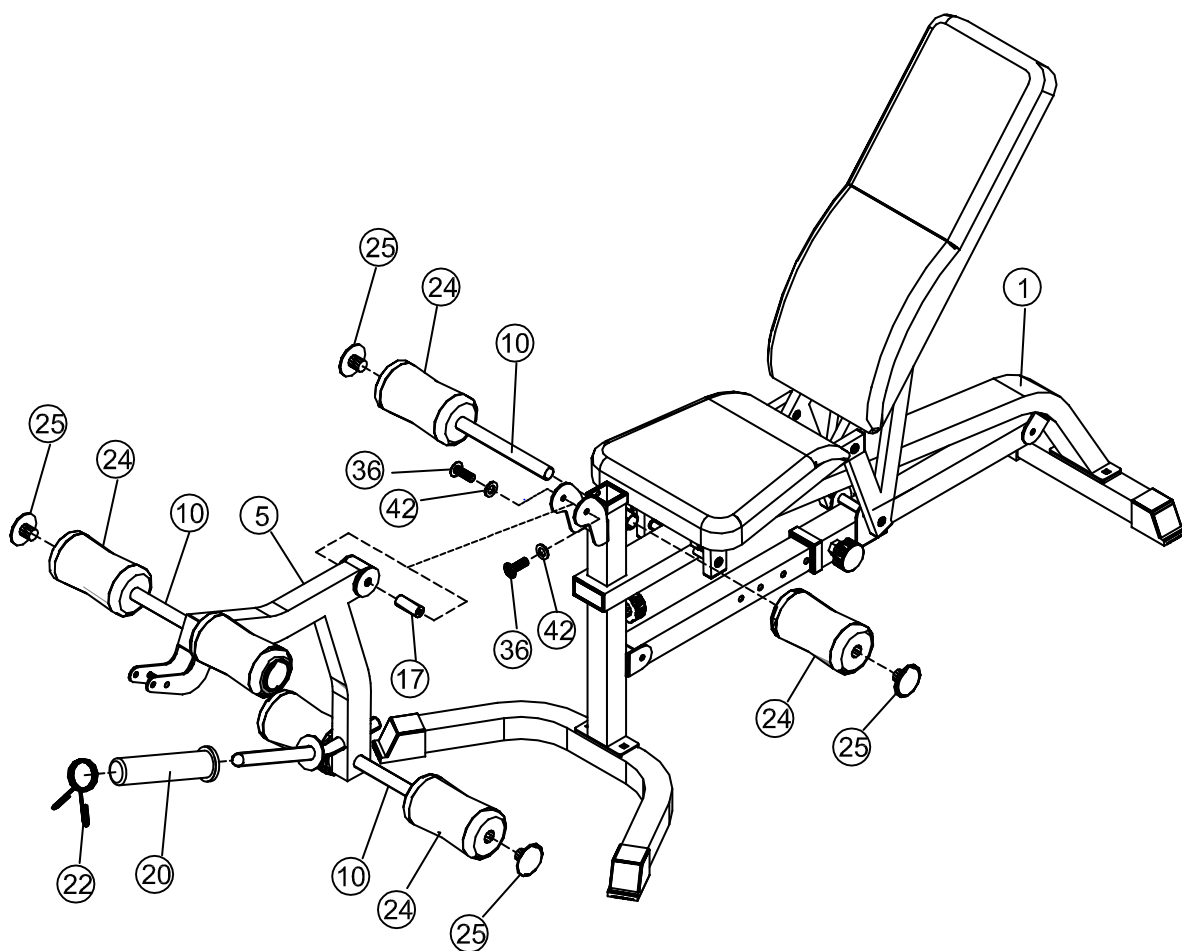
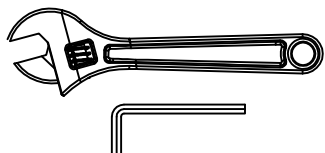
④③  ×8 Φ $\frac{5}{8}$ "



3

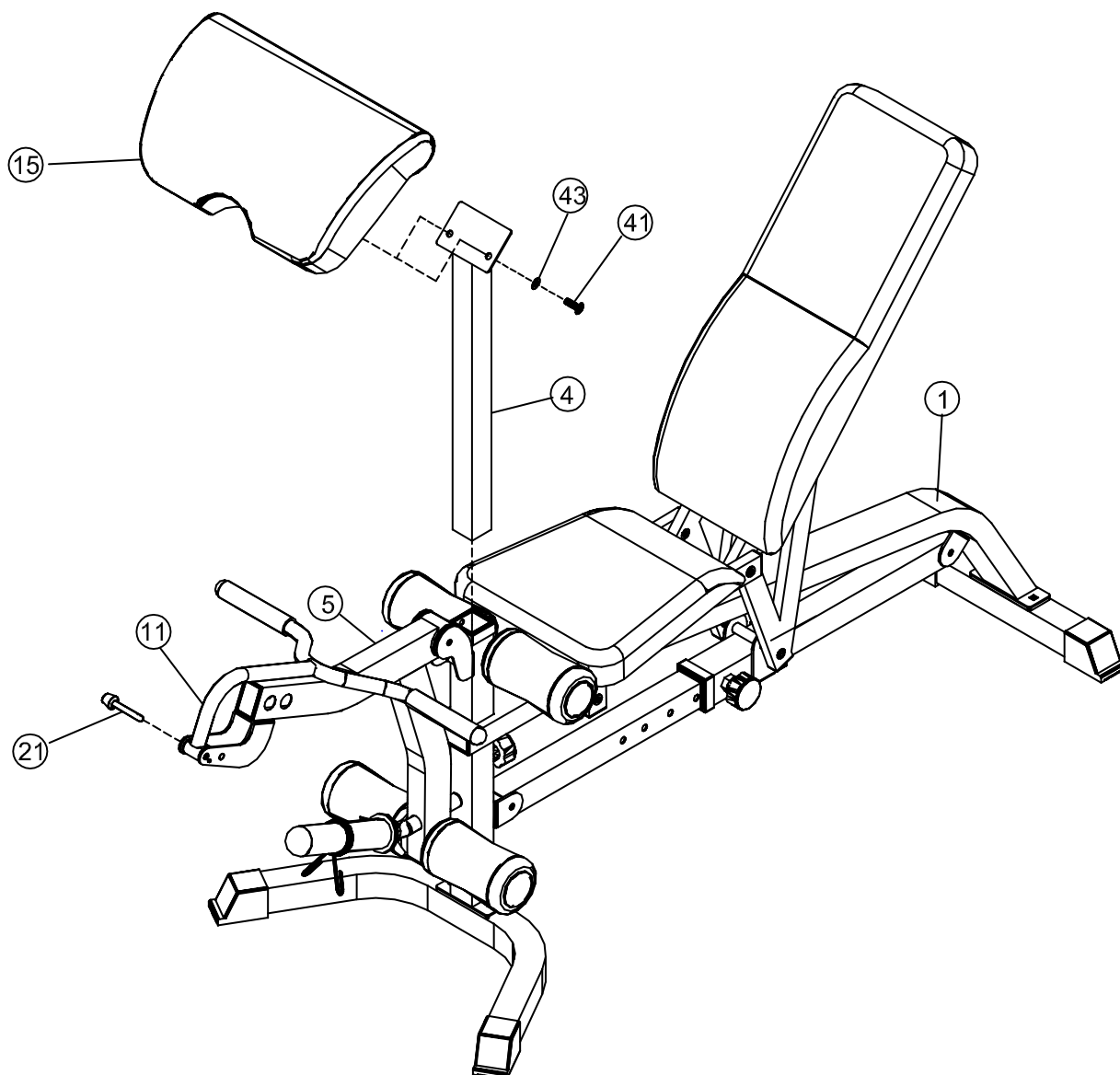
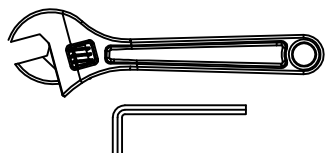
③⑥  ×2 M10× $\frac{3}{4}$ "

④②  ×2 $\Phi\frac{3}{4}$ "

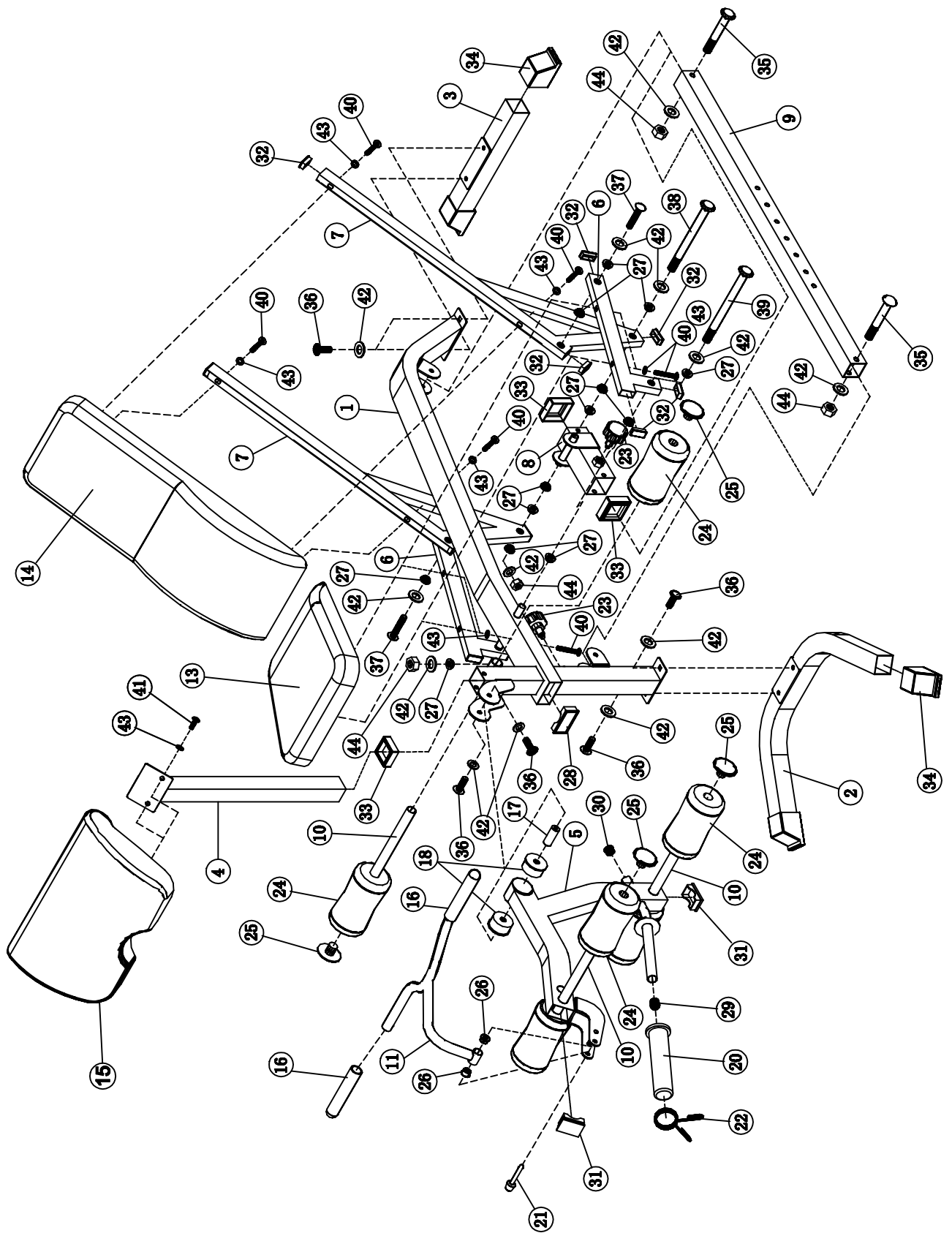


④①  ×2 M8× $\frac{5}{8}$ "

④③  ×2 $\Phi \frac{5}{8}$ "



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